糖尿病治療薬を指向した 縮合環アルカン酸系 GPR40 作動薬の

創薬研究

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略語表

AcOEt	ethyl acetate
АсОН	acetic acid
ADDP	1,1'-(azodicarbonyl)dipiperidine
ADME-Tox	absorption, distribution, metabolism, excretion and toxicology
AIBN	2,2'-azobis(isobutyronitrile)
aq.	aqueous
Arg	arginine
AUC	area under the curve
$B(i-PrO)_3$	triisopropyl borate
Bn	benzyl
BSA	bovine serum albumin
Bu	butyl
СНО	Chinese hamster ovary
CL	clearance
C_{\max}	maximum drug concentration
Compd	compound
DAG	diacylglycerol
dba	dibenzylideneacetone
DEAD	diethyl azodicarboxylate
DHA	docosahexaenoic acid
DMA	N,N-dimethylacetamide
DME	1,2-dimethoxyethane
DMF	N,N-dimethylformamide
DMSO	dimethyl sulfoxide
DNA	deoxyribonucleic acid
DPP-4	dipeptidyl peptidase-4
dppf	(diphenylphosphino)ferrocene
EC ₅₀	50% effective concentration

ED	effective dose
ER	endoplasmic reticulum
Et	ethyl
Et ₃ N	triethylamine
EtOH	ethanol
F	bioavailability
FFA	free fatty acid
FLIPR	fluorometric imaging plate reader
GK	Goto-Kakizaki
GLP-1	glucagon-like peptide-1
GPCR	G protein-coupled receptor
GPR40	G protein-coupled receptor 40
GSIS	glucose-stimulated insulin secretion
HPLC	high-performance liquid chromatography
IP ₃	inositol trisphosphate
iv	intravenous
Leu	leucine
Lys	lysine
<i>m</i> -CPBA	<i>m</i> -chloroperbenzoic acid
Me	methyl
MeCN	acetonitrile
МеОН	methanol
MsCl	methanesulfonyl chloride
NBS	N-bromosuccinimide
<i>n</i> -Bu ₄ NBr ₃	tetrabutylammonium tribromide
<i>n</i> -BuLi	<i>n</i> -butyl lithium
NCS	N-chlorosuccinimide
NE	not effective
NH ₄ OAc	ammonium acetate
Ns	2-nitrobenzenesulfonyl

NT	not tested
OGTT	oral glucose tolerance test
$P(n-Bu)_3$	tributylphosphine
Pd/C	palladium on carbon
Phe	phenylalanine
PIP ₂	phosphatidylinositol 4,5-bisphosphate
PLC	phospholipase C
ро	per os
PPh ₃	triphenylphosphine
<i>p</i> -TsCl	<i>p</i> -toluenesulfonyl chloride
rt	room temperature
SD	standard deviation
siRNA	small interfering ribonucleic acid
SPhos	2-dicyclohexylphosphino-2',2'-dimethoxybiphenyl
SU	sulfonyl urea
TBAF	tetrabutylammonium chloride
TBSC1	tert-butyldimethylsilyl chloride
TFA	trifluoroacetic acid
THF	tetrahydrofuran
ТМ	transmembrane
T _{max}	time to maximum value
Trp	tryptophan
Tyr	tyrosine

緒論

糖尿病

国際糖尿病連合 (International Diabetes Federation) の最新の発表よると、世界 の糖尿病有病数は3億7100万人で、その数は途上国を中心に急速に増加してお り、2030年時点で5億5200万人にも達すると予想されている¹⁾。全糖尿病の約 90%を占める2型糖尿病は、インスリン感受性の低下を特徴とする病態で、しば しば膵β細胞からのインスリン分泌能の低下を伴う。長期にわたり高血糖状態 が続くと、動脈硬化症、冠動脈性心疾患、腎症、神経障害、網膜症などの大血 管障害や小血管障害のリスクが高まる。従って、血糖値を適切にコントロール することが、糖尿病の管理と治療に重要である。

糖尿病治療薬の現状と期待される新薬候補

これまでスルホニルウレア (sulfonyl urea: SU) 系やグリニド系に分類される インスリン分泌促進薬が、糖尿病治療の第一選択薬の 1 つとして使用されてき た (Figure 1)²⁾。これらの薬剤は、膵β細胞の ATP 依存性カリウムチャネルに結 合して膜の脱分極を引き起こし、電位依存性カルシウムチャネルを開口させて インスリン分泌を促進する。しかしながら、その作用は細胞外のグルコース濃 度に依存しないため、低血糖を引き起こす懸念がある³⁾ とともに、長期間の投 与により膵β細胞の機能低下やアポトーシスを引き起こす懸念がある (二次無 効)⁴⁾。さらに、英国の一般診療研究データベース (General Practice Research Database) における9万人の症例を解析した結果、SU 系薬剤は、同じく糖尿病 治療薬として汎用されているビグアナイド系薬剤のメトホルミン (Figure 1) と 比較して、循環器系副作用の発生リスクが高いことが明らかとなった⁵⁾。これ ら薬剤の安全面における懸念を払拭するためには、薬剤の血中濃度を厳格にコ ントロールする必要がある。一方、グリニド系薬剤は、短時間作用型のインス リン分泌促進薬であり、SU 系薬剤と比較して低血糖の懸念は低いものの、食事 直前の投薬が必須なため患者の利便性に問題があるとともに、その作用は食後

過血糖の改善に限定される。このような背景から、近年、グルコース濃度依存 的なインスリン分泌 (glucose-stimulated insulin secretion: GSIS) を促進する薬剤 である、ジペプチジルペプチダーゼ-4 (dipeptidyl peptidase-4: DPP-4) 阻害薬⁶⁾ や グルカゴン様ペプチド-1 (glucagon-like peptide-1: GLP-1) アナログ⁷⁾ が、次世代 の糖尿病治療薬として注目を集めている (Figure 1)。



Figure 1. Representative antidiabetic drugs.

遊離脂肪酸と GPR40

遊離脂肪酸 (free fatty acid: FFA) は、エネルギー源として有用であるだけでな く、シグナル伝達分子としても重要な役割を果たしている。FFA は膵 β 細胞に 対して二面的な作用を持つことが知られている。膵 β 細胞を使った in vitro の実 験から、短時間の FFA 暴露は GSIS を促進することが明らかとなっており⁸⁻¹¹⁾、 また絶食ラットおよびヒトでの in vivo の試験から、FFA が糖依存的なインスリ ン分泌に重要な役割を果たすことが示されている^{9,10)}。すなわち、空腹時に上昇 する FFA は単なる栄養素となるだけではなく、インスリン分泌を促進する作用 も担っており、食事により吸収された糖質を速やかにエネルギーとして貯蔵す るのに役立っていると考えられる。一方、持続的な高濃度の暴露によって膵 β 細胞の機能低下やインスリン分泌能の低下(脂肪毒性)を促すことが報告されて いる^{11,12)}。さらに FFA はインスリン抵抗性惹起の重要な役割を担い、ひいては 2 型糖尿病、肥満、高脂血症などを含むメタボリックシンドロームを引き起こす ことも知られている¹³⁾。FFA が GSIS を引き起こすメカニズムは長年にわたり 不明であったが、2003年になって G protein-coupled receptor 40 (GPR40)¹⁴⁾ が FFA

GPR40は、1997年に内因性リガンドの不明なオーファンGタンパク共役型受 容体 (G protein-coupled receptor: GPCR)¹⁶⁾ としてクローニングされた $^{17)}$ 。その 後、武田薬品工業を含む3つの研究グループからほぼ同時期に、GPR40が中長 鎖遊離脂肪酸を内因性リガンドとし、膵 β 細胞に高発現することが報告され た^{15,18,19)}。GPR40 は G_aファミリーに属しており、リガンドである FFA が結合 すると、GPCR 複合体から Gα,サブユニットが解離してホスホリパーゼ C (phospholipase C: PLC) を活性化し、ホスファチジルイノシトール 4,5-ビスリン 酸 (phosphatidylinositol 4,5-bisphosphate: PIP_2) のジアシルグリセロール (diacylglycerol: DAG) とイノシトール-3-リン酸 (inositol trisphosphate: IP₃) への 加水分解を促進する。生じた DAG はプロテインキナーゼを活性化し、IP3 は小 胞体 (endoplasmic reticulum: ER) からの細胞内 Ca²⁺放出を促す (Figure 2)。この ように、G_qパスウェイを通じて細胞内 Ca²⁺濃度を上昇させ、インスリン分泌を 促進すると考えられる^{15,20,21)}。一方、膵β細胞株 MIN6 や INS-1 を GPR40 特異 的な siRNA (small interfering ribonucleic acid)²²⁾ で処理すると、FFA による GSIS が抑制されることから、その作用の少なくとも一部は GPR40 を介していること が示唆された^{15,20)}。本結果は、GPR40が新規インスリン分泌促進薬の標的分子 として高い可能性を有していることを支持している。すなわち、強力かつ選択 的な GPR40 作動薬は、グルコース濃度依存的なインスリン分泌促進作用を有す る、画期的な糖尿病治療薬になり得ることが期待される。



Figure 2. Schematic representation of islet receptors and their main secretory signaling pathways in β cells.

前述のように、武田薬品工業においてオーファン GPCR であった GPR40 の内 因性リガンド探索研究が行われ、中長鎖脂肪酸、中でも分子内に不飽和結合を 複数含有するドコサヘキサエン酸 (docosahexaenoic acid: DHA) などの多価不飽 和長鎖脂肪酸が、強い GPR40 受容体作動活性を示すことが明らかとなった (Figure 3)¹⁵⁾。この結果から、疎水性相互作用およびπ電子相互作用が、受容体 との結合に大きく寄与していることが示唆された。一方、リノレイン酸のメチ ルエステルには GPR40 受容体作動活性が認められなかったことから、カルボン 酸が活性の発現に重要な役割を果たしていると推察された。



Figure 3. In vitro GPR40 activities of various free fatty acids.

GPR40 作動薬のリード創出とコンセプト検証

上記の知見を基に、低分子 GPR40 作動薬の探索研究が開始された。蛍光イメージングプレートリーダー (fluorometric imaging plate reader: FLIPR) 装置²³⁾を用い、Ca²⁺濃度変化を指標として、市販および社内化合物ライブラリーのアリールアルカン酸誘導体を評価したところ、3-フェニルプロパン酸 2 が 100 µMの濃度においてヒト GPR40 受容体作動活性を示すことが判明した (Figure 4)²⁴⁾。そこで、更なる相互作用の獲得を期待して、本化合物のベンゼン環 4 位に炭素 鎖長の異なるフェニルアルキルオキシ基の導入が検討され、いずれの誘導体 3a-eにおいても活性の増強が認められた。それらの中で最も活性が強く合成展開が 容易な 4-ベンジルオキシフェニルプロパン酸 **3b** (EC₅₀ = 510 nM) が初期リード 化合物に選択され、最適化研究が行われた。



Figure 4. Identification of the initial lead compound.

フェニルプロパン酸誘導体の構造活性相関を Figure 5 にまとめた²⁴⁾。フェニ ルプロパン酸部に関しては、カルボン酸が最適であり(A)、フェニル基上の置 換基導入位置はオルト位が好ましく、かさ高い置換基の導入は活性の減弱を招 いたが、電子的な効果は認められなかった(B)。中央のリンカー部はエーテル もしくは無置換アミンが好ましく、メチレンあるいはチオエーテルでは活性が 減弱した(C)。ベンジル基上の置換基はメタ位もしくはパラ位がよく(D)、メタ 位直結フェニル体が高活性を示したが、ヘテロ環への置換は活性の低下を招い た(E)。このことから、末端ベンゼン環は π-π 相互作用のみならず疎水性相互作 用にも寄与していることが示唆された。次に末端ベンゼン環上の置換基効果を 調べたところ、オルト位>パラ位>メタ位の順で高活性を示し、オルト位の置換 基としては疎水性のメチル基やクロロ基が好ましく、立体的に小さなフルオロ 基や親水性のメトキシ基では活性がやや減弱した(F)。



Figure 5. Structure activity relationships of phenylpropanoic acid derivatives.

本検討で見出された 2',6'-ジメチルビフェニリル基を有する *o*-フルオロフェニ ルプロパン酸誘導体 4a は、強力なヒト GPR40 受容体作動活性を有し (EC₅₀ = 7.7 nM)、糖尿病モデルラット (雌性 Wistar fatty ラット)を用いた経口グルコース負 荷試験 (oral glucose tolerance test: OGTT) で有意なインスリン分泌促進作用とと もに血糖上昇抑制作用 (最小有効用量: 3 mg/kg, po)を示したことから、GPR40 作動薬の糖尿病治療薬としてのコンセプト検証が完了した (Figure 6)²⁴⁾。



Potent agonist activity: FLIPR, EC₅₀ = 7.7 nM
In vivo efficacy: 3 mg/kg, po (OGTT, female Wistar fatty rats)
High clearance: 1032 mL/h/kg (3 mg/kg, SD rats)
High lipophilicity: Log*D* = 4.19 (at pH = 7.4)

Figure 6. In vitro and in vivo profiles of phenylpropanoic acid 4a.

臨床開発を指向した GPR40 作動薬の創製

以上の基礎的研究を基に、今回筆者は、臨床開発を指向した GPR40 作動薬の 創製を目指して研究を実施した。GPR40 の薬物ターゲットとしての魅力は、グ ルコース濃度依存的にインスリン分泌促進作用を示すために低血糖の懸念が少 なく、受容体が膵 β 細胞に選択的に発現するためターゲット由来の毒性に関す る懸念も少ないこと、またリガンドが FFA のような低分子であるため低分子経 口薬としての開発が可能であること、などが挙げられる。従って、SU 薬やグリ ニド薬と異なり薬物の血中濃度を厳密に制御することなく、強力な GPR40 受容 体作動作用を持続的に暴露することが可能と考えられる。一方、GPR40 の内因 性リガンドである FFA は、多彩な生理作用を有するとともに、生体内の重要な 構成要素でもある。すなわち、FFA に類似した構造をもつ化合物には、FFA に 由来するオフターゲット作用²⁵⁾を示す可能性が想定される。この懸念を回避す るための方策として、リガンドの GPR40 に対する結合親和性を向上させるとと もに、脂肪酸に特徴的な性質である、高い脂溶性からの脱却が必要であると考 えた。

先の研究で見出したフェニルプロパン酸誘導体 4a は、強力な in vitro GPR40 受容体作動活性と in vivo での顕著な薬効を示すものの、ラットに投薬した際の 血中からの消失が速い。従って、持続的な抗糖尿病作用を発現させるためには、 毎食前の投薬が必要であると推察された。本性質は、臨床における利便性の観 点からは好ましくない。また、FFA と同様に脂溶性が高く、非特異的な相互作 用を示す懸念があった (Figure 6)。そこで、薬物動態プロファイルの改善と、強 力かつ受容体選択性に優れた安全性の高い GPR40 作動薬の創出を目的として、 研究を実施した。

第 1 章では、良好な薬物動態プロファイルを有する、縮合環アルカン酸誘導 体の創出研究について述べる (Figure 7)^{26,27)}。リード化合物 4a は、そのプロパ ン酸部位がβ酸化に脆弱であったことから、フェニルプロパン酸のオルト位と プロパン酸のα位あるいはβ位で環化させ縮環構造を形成することでβ酸化を 抑制し、薬物動態プロファイルを改善する戦略を立案した。種々の縮合環アル カン酸誘導体を合成、評価した結果、5~7員の非芳香環がベンゼン環に縮環し た誘導体が、フェニルプロパン酸誘導体に匹敵する受容体作動活性を有するこ とを見出した。一方、これらの誘導体にはヒト-ラット間で受容体作動活性に 種差が認められたことから、その原因をロドプシンの結晶構造から作成した GPR40 ホモロジーモデルを用いて解析した。ここで見出した縮合環アルカン酸誘導体 は、フェニルプロパン酸誘導体と比較して、期待通り、血中からの消失速度が 遅く、血中での暴露量も増加した。次に、ビフェニル部位と縮合環部の構造変 換を行い、良好な活性と薬物動態プロファイルを有する化合物 53 を見出した。 本化合物は、糖尿病モデルラットを用いた OGTT で、投薬1時間後および4時 間後に実施した糖負荷による血糖上昇を抑制するとともにインスリン分泌を有

意に促進したことから、本結果をもって、血中持続性の高い GPR40 作動薬の創 出を達成した。



Figure 7. Design of fused-ring alkanoic acids.

第 2 章では、脂溶性低減を指向して分子末端に極性官能基を導入した、ジヒ ドロベンゾフラン酢酸誘導体の最適化研究について述べる (Figure 8)^{26,28)}。上記 で見出した化合物 53 をリード化合物として、脂溶性低減と薬効増強を目的と した構造変換を実施した。その際、化合物の脂溶性の指標である LogD 値と、細 胞傷害性の指標であるヒト HepG2 細胞におけるカスパーゼ-3/7 活性に着目して 化合物を選択した。その結果、ジヒドロベンゾフラン 3 位の立体化学が活性に 重要であること、また分子末端ビフェニル部の 4'位にスルホニル基を有する化 合物が、活性を保持しつつ低い LogD 値を有し、かつ非常に良好な薬物動態プロ ファイルを示すことを見出した。中でも化合物 85 は、GPR40 と同様に脂肪酸 をリガンドとする GPCR に対する優れた選択性を示し、各種薬効モデル動物に おいて、強力なインスリン分泌促進作用とそれに基づく血糖上昇抑制作用を示 した。また、85 の詳細な薬物動態および代謝物解析から、β酸化に対する抵抗 性を示し、他の動物種においても良好な薬物動態プロファイルを示すことを明 らかにした。



Figure 8. Design of (2,3-dihydro-1-benzofuran-3-yl)acetic acids.

詳細について、以下に論述する。

本論

第1章 良好な薬物動態プロファイルを有する GPR40 作動薬 の創出:縮合環アルカン酸誘導体の合成と生物活性^{26,27)}

第1節 序論

緒論で述べたように、これまでの武田薬品工業における内因性リガンドを基 にしたリード創出研究により、フェニルプロパン酸誘導体 4a が強力な in vitro GPR40 受容体作動活性および糖尿病モデル動物における血糖上昇抑制作用を示 すことが判明している²⁴⁾。本誘導体は、長鎖脂肪酸の炭素鎖をベンゼン環に置 換することで、コンフォメーションを固定化および π 電子相互作用を付与した 結果、活性が向上したと考えられる。特に、分子末端の 2',6'-ジメチルフェニル 基と中央のベンゼン環が直交するビフェニル構造が、活性向上に寄与している と考えられる。一方、分子右側フェニルプロパン酸部位は受容体作動活性の発 現に必須であることが判明しているが、4a の代謝物を解析した結果、β酸化を 受けて桂皮酸 4b、更には安息香酸 4c まで代謝され、未変化体が血中から速や かに消失することも判明した (Figure 9)。



Figure 9. Plausible metabolic pathway of 4a.

GPR40 作動薬の特長は、厳格なグルコース濃度依存性にあり、長時間暴露して

も低血糖を引き起こさないと期待されることから、本特長を最大限に活かすた めには、長時間作用型の性質を有することが望ましい。そこで、代謝に脆弱な フェニルプロパン酸部位の構造変換による薬物動態プロファイルの改善を試み た。Figure 10 に示すように、β酸化に関与する酵素との反応点であるプロパン 酸の α 位もしくは β 位とベンゼン環のオルト位で縮環構造を形成させることに より、β酸化に対する耐性を獲得できると考えた。また同時に、コンフォメーショ ンの固定化による活性の向上も期待した。まず、GPR40 受容体に対する高い結 合親和性を有する部分構造である 2′,6′-ジメチルビフェニリルメチル基を固定し て、縮合環アルカン酸部位の検討を実施した (一般式 A)。さらに、活性と薬物 動態面で好ましい縮合環アルカン酸構造を見出した後、再度その骨格に適した 脂溶性部分構造を検討する計画を立案した (一般式 B)。一般式 A を代表例とし て、その逆合成経路を示す。A のエーテル結合は、ビフェニリルメタノールあ るいはそのメシレート C とフェノール D との光延反応もしくは置換反応により 形成可能であると考えた。ビフェニリルメタノール C は、ボロン酸 E とアリー ルハライド Fから、鈴木反応と続く還元反応により誘導可能であると考えた。D は、それぞれの縮合環に適した合成法を利用あるいは開発して構築した。



Figure 10. Design and retrosynthesis of fused-ring alkanoic acids.

第2節 縮合環アルカン酸誘導体の合成

第 1 項 各種縮合環アルカン酸誘導体の合成

各種縮合環アルカン酸 14-19 は、Scheme 1 に示す方法で合成した。5-ヒドロ キシインダン中間体 7a は、市販の 5-メトキシ-1-インダノン (5a) を一旦 5-ベ ンジルオキシ-1-インダノン (6a) に変換し、Horner-Wadsworth-Emmons 反応で酢 酸ユニットを導入後、接触水素化反応によりオレフィンの還元とベンジル基の 脱保護を一挙に行うことで効率良く得た。中間体 7a の6員環アナログである 7b は、7a の合成法を基に、6-メトキシ-1-テトラロン (5b) から保護基を付け替え ることなく合成した。すなわち、酢酸ユニットの導入後、野出らの塩化アルミ ニウム/無臭チオールを用いるメトキシ基の脱メチル化法²⁹⁾により 7b とした。 7員環アナログである 7c は、3-メトキシベンズアルデヒドから4工程で容易に 調製可能な2-メトキシ-6,7,8,9-テトラヒドロ-5H-ベンゾ[7]アンヌレン-5-オン (5c) から、7aの合成と同様にして調製した。ベンゾフラン中間体 7dの合成は、レ ゾルシノール (8) を出発原料として、Pechmann 反応³⁰⁾ により 7-ヒドロキシ-4-クロロメチルクマリン (9) を得た後、塩基処理にてクマリンの開環とベンゾフ ラン環の再構築を誘導し³¹⁾、続いてエステル化することで目的とする 7d を得 た。さらに、7d を接触水素化に付し、ジヒドロベンゾフラン中間体 7e を得た。 テトラヒドロベンゾオキセピン中間体 7f の合成は、2.4-ジヒドロキシベンズア ルデヒド (10) のモノベンジル化によりパラ位のヒドロキシ基を保護し、4-ブロ モ酪酸エチルを用いたアルキル化、それに伴う閉環により環化体 11 を得、続 いて接触水素化に付すことで、二重結合の還元とベンジル基の脱保護を一気に 行うことにより達成した。分子左側のビフェニリルメタノール 13 は、3-ブロ モベンズアルデヒド (12) と2,6-ジメチルフェニルボロン酸との鈴木カップリン グ、続く水素化ホウ素ナトリウムを用いた還元により合成した。上記のように して合成したアルコール 13 とフェノール 7a-f を光延反応により縮合させ、 最後に加水分解に付すことにより、目的とするカルボン酸 14-19 へと誘導した。

Scheme 1^{*a*}



^{*a*} Reagents and conditions: (a) AlCl₃, toluene, reflux; (b) benzyl bromide, K_2CO_3 , acetone, reflux; 91–94% (2 steps); (c) triethyl phosphonoacetate, NaH, toluene, reflux; (d) H₂ (balloon pressure), 10% Pd/C, EtOH or MeOH, rt, 54-89% (2 steps), 76-100% for 7e, f; (e) AlCl₃, 1-dodecanethiol, toluene, rt, 98%; (f) ethyl 4-chloroacetoacetate, H₂SO₄, rt, 84%; (g) 1 M NaOH aq., reflux, 83%; (h) H₂SO₄, MeOH, reflux, 70%; (i) benzyl chloride, KF, MeCN, DMF, reflux; 43%; (i) ethyl 4-bromobutyrate, Cs_2CO_3 , 80 °C, 41%: (k) 2,6-dimethylphenylboronic acid, Pd(PPh₃)₄, 1 M Na₂CO₃ aq., EtOH, toluene, reflux, 97%; (1) NaBH₄, DME, THF, 0 °C, 83%; (m) 7a-f, ADDP, P(n-Bu)₃, toluene, rt, 23–96%; (n) 2 M NaOH aq., MeOH or EtOH, THF, rt, 53-80%.

その他の縮合環アナログ (25,32 および 35) の合成は、Scheme 2 に示す方法 で実施した。 Scheme 2^{*a*}



^{*a*} Reagents and conditions: (a) Br₂, AcOH, rt, 88%; (b) cyanoacetic acid, NH₄OAc, pyridine, toluene, reflux, 80%; (c) NaBH₄, MeOH, sat. NaHCO₃ aq., rt, 98%; (d) DMA, 180 °C, 88%; (e) NaNH₂, NH₃ aq., -33 °C, 48%; (f) AlCl₃, 1-dodecyl methyl sulfide, toluene, 0 °C, 79%; (g) **13**, ADDP, P(*n*-Bu)₃, toluene or THF, rt, 62–90%; (h) KOH, EtOH, H₂O, rt to reflux, 82–99%; (i) LiAlH₄, THF, rt, 88%; (j) *p*-TsCl, pyridine, rt, 89%; (k) NaCN, DMSO, rt, 90%; (l) silica gel, NH₃ aq., rt, 67%; (m) methyl propiolate, toluene, reflux; (n) heat, DMF, reflux, 34% (2 steps); (o) POCl₃, 120 °C, 89%; (p) NBS, AIBN, CCl₄, reflux, 63%; (q) diethyl malonate, NaH, toluene, rt, 74%; (r) NaH, toluene, reflux, 99%; (s) 85% H₃PO₄, 185 °C, 85%; (t) **13**, MsCl, Et₃N, THF then **30**, K₂CO₃, DMF, 70 °C; (u) NaBH₄, MeOH, THF, 0 °C, 6% (2 steps); (v) SOCl₂, pyridine, toluene, rt, (w) diethyl malonate, NaH, THF, rt, 53% (2 steps); (x) 2 M NaOH aq., EtOH, THF, 0 °C then toluene, reflux, 38%; (y) ethyl bromoacetate, NaH, THF, DMF, 4 °C to rt, 83%; (z) KOH aq., EtOH, THF, rt, 76%.

ベンゾシクロブテン骨格の構築は、亀谷らの方法³²⁾ に準じて行った。すなわ ち、3-メトキシベンズアルデヒド (20) から4工程で合成したプロパンニトリル 22 を液体アンモニア中ナトリウムアミドで処理してベンザイン中間体経由で閉 環させ、塩化アルミニウム / ドデシルメチルスルフィドを用いる方法³³⁾ でメト キシ基の脱メチル化を行い所望の 23 を得た。この際、スルフィドではなく汎 用されるチオールを用いると、構造未同定の副生成物が生じ、目的物を得るこ とはできなかった。得られた 23 にビフェニル側鎖を導入後、4 工程を経て増炭 し、最後にニトリルの加水分解を行って目的とするベンゾシクロプテンカルボ ン酸 25 へと誘導した。ジヒドロシクロペンタ[b]ピリジン酢酸 32 に関しては、 まずピリドン 27 を公知の方法^{34,35)} に従って 3 工程で合成し、続いてオキシ塩 化リンで処理してクロロピリジン 28 とした。得られた 28 のメチル基を *N*-ブ ロモスクシンイミドで臭素化後、マロン酸ユニットを導入し、続いて水素化ナ トリウムで処理したところ、炭酸ジエチルの脱離を伴って環化体 29 が得られ た³⁶⁾。さらにリン酸で処理し、脱炭酸とクロロピリジン部の加水分解を同時に 行って、ピリドン 30 とした。次に、ビフェニル側鎖を導入後、カルボニル基 を還元してアルコール 31 を得た。ここで生じたヒドロキシ基を塩化チオニル で塩素化し、再度マロン酸ユニットを導入後、エステルを加水分解し、得られ たジカルボン酸を熱的に脱炭酸させることにより目的とする 32 へと誘導した。 インドール酢酸 35 は、5-ヒドロキシインドール 33 にビフェニル側鎖と酢酸 ユニットを順次導入し、最後にエステルを加水分解することで合成した。

第 2 項 種々の脂溶性側鎖を有するジヒドロベンゾフラン酢酸誘導体の合成

続いて、縮合環アルカン酸部位を (2,3-ジヒドロ-1-ベンゾフラン-3-イル)酢酸 に固定して、脂溶性側鎖を変換した誘導体を合成した (Scheme 3)。各種アルコー ル 42a-g は、対応する臭素体とボロン酸との鈴木カップリングを行った後、そ れぞれのエステルあるいはホルミル基を還元することにより合成した。4'位にア ルコキシ基を有するアルコール 42h,i は、フェノール 43 から合成したアルデ ヒド 44 のアルキル化、続くホルミル基の還元により合成した。得られた 42a-i とジヒドロベンゾフラン中間体 7e との光延反応を行い、最後にエステルを加 水分解することで、目的とするカルボン酸 45-53 へと誘導した。

Scheme 3^{*a*}



^{*a*} Reagents and conditions: (a) ArBr, Pd(PPh₃)₄, Cs₂CO₃ or Na₂CO₃, EtOH, toluene, H₂O, 70 °C, 65–94%; (b) ArB(OH)₂, Pd(PPh₃)₄, Cs₂CO₃ or Na₂CO₃, EtOH, toluene, H₂O, 70–80 °C, 76%–quant.; (c) NaBH₄, EtOH or DME-THF or MeOH-THF, 0 °C, 70–99%; (d) LiAlH₄, THF, 0 °C to rt, 95–96%; (e) 2,6-dimethylphenylboronic acid, Pd₂(dba)₃, SPhos, K₃PO₄, toluene, H₂O, 100 °C, quant.; (f) R³-X, K₂CO₃, (KI), DMF, 70 °C, 89–92%; (g) **7e**, ADDP, P(*n*-Bu)₃, toluene, rt, 50–93%; (h) 2 M NaOH aq., MeOH, THF, rt, 55–92%.

第 3 項 [4'-(2-エトキシエトキシ)-2',6'-ジメチルビフェニル-3-イル]メチル基を 有する各種縮合環アルカン酸誘導体の合成

脂溶性側鎖を[4'-(2-エトキシエトキシ)-2',6'-ジメチルビフェニル-3-イル]メチ ル基に固定して、縮合環アルカン酸部位を変換した誘導体は、Scheme 4 および 5 に示す方法で合成した。まず Scheme 4 に、インダン、テトラヒドロナフタ レン、およびジヒドロイソベンゾフラン誘導体 61-65 の合成法を示す。

インダン-2-カルボン酸エステル中間体 56a あるいはテトラヒドロナフタレン -2-カルボン酸エステル中間体 56c の合成は、6-メトキシ-1-インダノン (54) あ るいは 6-メトキシ-1-テトラロン (57) を出発物質とし、炭酸ジエチルによるエ トキシカルボニル基の挿入、トリフルオロ酢酸およびトリエチルシランを用い たカルボニルのメチレンへの還元、続くメトキシ基の脱メチル化により達成し た。ジヒドロイソベンゾフラン中間体 56e は5工程を経て合成した。すなわち、 5-アミノフタリド (59) のアミノ基を Sandmeyer 反応でヒドロキシ基に変換し、 続いてそのヒドロキシ基をベンジル基で保護して 60 を得た。次に、酢酸 tert-ブチルから発生させた有機リチウム試薬を反応させ、生じたヒドロキシ基をト リフルオロ酢酸とトリエチルシランを用いて還元的に除去後、脱ベンジル化を 行って 56e を得た。なお、56b および 56d は社内の化合物ライブラリーに保 管されているものを用いた。これらの中間体 56a-e から、第1項の手法と同様 にして目的とするカルボン酸 61-65 を得た。

Scheme 4^{*a*}



^{*a*} Reagents and conditions: (a) diethyl carbonate, NaH, toluene, rt to 120 °C, 51–70%; (b) triethylsilane, TFA, rt; (c) AlCl₃, 1-octanethiol, CH₂Cl₂, 0 °C, 32–67% (2 steps); (d) H₂SO₄, sodium nitrite, H₂O, 0 °C to reflux; (e) benzyl bromide, K₂CO₃, DMF, 60 °C, 21% (2 steps); (f) *tert*-butyl acetate, lithium diisopropylamide, THF, –78 °C, (g) triethylsilane, TFA, CH₂Cl₂, rt, 16% (2 steps); (h) H₂, Pd/C, EtOH, rt, 86%; (i) **42i**, ADDP, P(*n*-Bu)₃, toluene, rt, 41–85%; (j) 1 M or 2 M NaOH aq., MeOH or EtOH, THF, rt, 57–91%; (k) TFA, toluene, rt, 72%.

続いて Scheme 5 に、オキシインドール酢酸 68 およびジヒドロベンゾフラン 酢酸 53 の6 位エーテルリンカーをアミンリンカーに変換した 6-アミノジヒド ロベンゾフラン酢酸 73 の合成法を示す。オキシインドール酢酸 68 は、5-メ トキシイサチン (66)を出発物質として合成した。すなわち、酢酸ユニット導入 の後、酸性条件下での水素化反応によりカルボニル基の還元を行ったが、同時 にエステルが加水分解されたことから再エステル化し、続いて 5 位メトキシ基 の脱メチル化を行ってフェノール 67 を得た。次に、光延反応により脂溶性側 鎖を導入し、最後にエステルの加水分解を酸性条件下で行い、目的とする 68 を 得た。この際、常法の塩基性条件下での反応では、ラクタム環の開環が起こり 基質の分解を招いた。最後に、6-アミノジヒドロベンゾフラン酢酸 73 は、3-アミノフェノール (69)を出発原料とし、福山らが開発した 2-ニトロベンゼンス ルホニル (Ns)基³⁷⁾を利用して合成した。すなわち、69 への Ns の導入後、ベ ンゾフラン中間体 7d の合成と同様のスキームにて 71 を合成した。この際、 69 に対して無保護の状態で Pechmann 反応を行った場合、反応が複雑化し目的 物を得ることはできなかった。続いて光延反応により脂溶性側鎖を導入し、メ ルカプト酢酸を用いて脱 Ns 化³⁷⁾後、得られた 72 の接触還元、さらにエステ ル加水分解を行って、目的とするカルボン酸 73 を塩酸塩として得た。本化合 物の合成において、Ns 基は Pechmann 反応の際の保護基としての役割とともに、 光延反応の際の NH プロトンの活性化基としての役割も果たしており、非常に 有用である。

Scheme 5^{*a*}



^{*a*} Reagents and conditions: (a) ethyl bromoacetate, NaH, DMF, 0 °C to rt, 78%; (b) H₂ (balloon pressure), 10% Pd/C, 70% perchloric acid, AcOH, 50 °C, then SOCl₂, EtOH, rt, 36%; (c) AlCl₃, 1-octanethiol, CH₂Cl₂, 0 °C, 81%; (d) **42i**, ADDP, P(*n*-Bu)₃, toluene, rt, 22%; (e) 60% HClO₄, AcOH, 50 °C, 18%; (f) 2-nitrobenzenesulfonyl chloride, pyridine, rt, 77%; (g) ethyl 4-chloroacetoacetate, H₂SO₄, rt, 51%; (h) 1 M NaOH aq., rt, quant.; (i) SOCl₂, MeOH, rt, 62%; (j) **42i**, DEAD, PPh₃, toluene, rt; (k) mercaptoacetic acid, LiOH·H₂O, DMF, rt 76% (2 steps); (l) H₂ (balloon pressure), 10% Pd/C, EtOH, rt, 66%; (m) 2 M NaOH aq., EtOH, THF, rt, then 4 M HCl/AcOEt, Et₂O, rt, 85%.

第3節 縮合環アルカン酸誘導体の in vitro 活性

合成した化合物について、ヒト GPR40 受容体を強制発現させたチャイニーズ ハムスター卵巣 (Chinese hamster ovary: CHO) 由来細胞を用いて、0.1% ウシ血 清アルブミン (bovine serum albumin: BSA) 存在下³⁸⁾、FLIPR を用いて Ca²⁺濃度 の変化を測定し、GPR40 受容体作動活性を評価した。また、ヒトおよびラット GPR40 受容体を強制発現させた CHO 細胞の膜画分を用いて、0.2% BSA の存在 下、受容体結合親和性 (binding affinity) を評価した。化合物の脂溶性の指標で ある LogD 値は、pH 7.4 における HPLC 分析により、標準化合物の保持時間との 相対的な比較により算出した³⁹⁾。

第 1 項 縮合環アルカン酸の変換

最初に、β酸化抑制を目的としてデザインした縮合環アルカン酸誘導体がGPR40 受容体作動活性を保持するかどうかを確認した (Table 1)。

 Table 1.
 In Vitro Activities of Fused-Ring Alkanoic Acids

		Me Me	acidic portion		
		FLIPR	binding	affinity	
		human	human	rat	
compd	acidic portion	$EC_{50} (\mu M)^a$	$K_{\rm i} \left(\mu { m M}\right)^b$	$K_{\rm i} \left(\mu { m M} ight)^b$	$Log D^{c}$
14	ξ CO ₂ H	0.033 (0.019–0.057)	0.21	0.52	4.40
	00211				

		FLIPR binding affinity			
		human	human	rat	
compd	acidic portion	$EC_{50} (\mu M)^a$	$K_{i} (\mu M)^{b}$	$K_{i}(\mu M)^{b}$	$Log D^c$
15	CO ₂ H	0.027 (0.016-0.045)	0.059	3.7	4.70
16	ECO2H	0.94 (0.64–1.4)	2.4	>10	5.02
17	€ CO ₂ H	4.9 (2.4–10)	>10	>10	4.04
18	ECO2H	0.027 (0.019–0.038)	0.17	1.1	3.88
19	€ CO3H	0.070 (0.049–0.10)	0.27	>10	4.05
25	CO ₂ H	0.069 (0.042–0.11)	1.2	>10	4.12
32	€ N CO ₂ H	0.57 (0.38–0.86)	>10	>10	3.88
35		ND^d	>10	>10	3.93
4a	F CO ₂ H	0.0077 (0.0051-0.012)	0.032	0.054	4.21

Table 1. (Continued)

^{*a*} EC₅₀ values are averages of n = 3 in the presence of 0.1% BSA. EC₅₀ values and 95% confidence intervals of each compound were obtained with Prism 5 software (GraphPad). ^{*b*} All values are averages of n = 2 in the presence of 0.2% BSA. ^{*c*} LogD values were determined at pH 7.4 according to a reported method.³⁹ ^{*d*} Not determined (101% increase of control at 10 µM, 2% increase of control at 1 µM).

非芳香4-6員環が縮環した縮合環アルカン酸誘導体 14,15 および 25 は、フェ ニルプロパン酸誘導体 4a に匹敵する受容体作動活性を示した。インダン誘導 体 14 における 3 位のメチレンリンカーをエーテルリンカーに置換したジヒド ロベンゾフラン誘導体 18 が受容体作動活性を保持したことから、酸素原子は 活性にほとんど影響を与えず、化合物の脂溶性の指標である LogD 値を約 0.5 低 下させることが判明した。7 員環が縮環したテトラヒドロベンゾアンヌレン-5-イル酢酸誘導体 16 では活性が減弱したが、興味深いことに、16 におけるプロ パン酸の結合部位を β 位から α 位に移動させたテトラヒドロ-1-ベンゾオキセピ ン-4-カルボン酸誘導体 19 では、受容体作動活性が回復した。この結果から、 縮環の大きさやプロパン酸のどの位置で縮環構造を形成しているかに因らず、 カルボン酸とベンゼン環が適切な配置を取ることが、強力な GPR40 活性を示す ために重要であることがわかった。 ベンゾフラン体 17 およびインドール体 35 のような平面性の高い芳香族縮合環誘導体では活性が減弱した。本結果から、 プロパン酸部位のβ位にsp³炭素を有する非芳香環が縮環したベンゼン誘導体の 方が、sp²炭素を有する誘導体よりも適切にカルボン酸を配置させていると考え られる。最後に、ベンゼン環上の炭素原子を窒素原子に置換した縮合ピリジン 誘導体 32 は、対応する誘導体 14 と比較して受容体作動活性が減弱した。我々 はリガンド - 受容体間の π - π 相互作用が、活性発現に重要な役割を果たすこと を既に報告している²⁴⁾。一般的にピリジン環はπ電子不足ヘテロ環として知ら れていることから、32 における活性の減弱は、化合物と GPR40 受容体との π 電子相互作用能が低下したことに起因すると考えられる。

次に、化合物のヒトおよびラットGPR40受容体に対する結合親和性を評価し、 ヒト - ラット間の種差を検討した。我々は化合物のインスリン分泌能および血 糖上昇抑制作用を、軽度肥満型糖尿病モデルである雌性 Wistar fatty ラットを用 いて評価することから、本データは in vitro と in vivo の相関およびヒトとラッ トのデータの外挿性を確認する上で重要な情報である。Table 1 に示すように、 ヒト受容体結合親和性についてはヒト受容体作動活性との良い相関が認められ た。一方、ラット受容体結合親和性については、縮環部が小さい誘導体の方が 強い傾向を示し (5 員環 14, 18 > 6 員環 15 > 7 員環 19)、ヒト受容体結合親和性 とは異なる傾向を示した。ただし、4 員環誘導体 25 はその傾向を示さなかった。

このように、ヒト受容体作動活性およびヒト / ラット受容体結合親和性を示す、 非芳香環が縮環したベンゼン誘導体を見出すことに成功した。中でも 5 員環が 縮環した誘導体 14 および 18 は強力な活性を有し、ヒト - ラット間の種差に 関してもラットを用いた薬効試験が可能な活性プロファイルを示した。ところ で、脂溶性の高い化合物は ADME-Tox (Absorption: 吸収; Distribution: 分布: Metabolism: 代謝; Excretion: 排泄; Toxicology: 毒性) プロファイルの観点から好 ましくないことが多数の研究から明らかとなっている⁴⁰⁾。また、後述する薬物 動態試験の結果も踏まえ、脂溶性の低いジヒドロベンゾフラン誘導体 18 をテ ンプレートとして選択し、さらなる検討を実施した。

第 2 項 ジヒドロベンゾフラン酢酸誘導体における脂溶性側鎖の最適化

第 1 項において、β 酸化に対して安定で優れた血中持続性が期待されるジヒ ドロベンゾフラン骨格を見出すことに成功したことから、骨格をジヒドロベン ゾフランに固定して、リガンドの脂溶性側鎖を検討した (Table 2)。初期構造活 性相関研究において、ビフェニル部位の2つのベンゼン環が直交した配置が強 力な受容体作動活性の発現と血清アルブミンに対する結合に重要であることが 判明している²⁴⁾。この知見を基に、まずR¹の置換基としてねじれ構造を取りや すいと推定される二環性芳香環の導入を検討した。最も立体的にかさ高い 2-メ チル-1-ナフチル基を有する 45 は、対照化合物 18 と同等の受容体作動活性お よび強力なヒト / ラット受容体結合親和性を示した。一般的にチオフェン環は ベンゼン環の生物学的等価体として知られていることから、ナフタレン環をベ ンゾチオフェン環に変換した 3-ベンゾチエニル体 46 を評価したところ、ほぼ 同程度の受容体作動活性を示したものの、特にラット受容体に対する結合親和 性が低下した。ベンゼン環のオルト位に相当する 2 位にメチル基を持たないた めに、中央のベンゼン環との立体配置が固定されにくくなり、結合親和性が低 下したと推察される。また、中央ベンゼン環との立体障害がより小さい 5-ベン ゾチエニル体 47 では受容体作動活性が低下した。続いて、分子中央ベンゼン 環6位への置換基R²の導入を検討したところ、メトキシ体 48 は対照化合物 18

と同等の活性を示し、立体的によりかさ高いベンジルオキシ体 49 は本系統誘 導体の中で最強の受容体作動活性とヒト受容体結合親和性を示した。これらの 結果から、ジヒドロベンゾフラン誘導体においても、ビアリール部分の立体的 なかさ高さが受容体作動活性発現に重要な役割を果たしていることが明らかと なった。次に、ビフェニル 4'位への置換基導入を検討した。2',6'-ジメチル体 18 の片方のメチル基を 4'位に移動させた 2',4'-ジメチル体 50 は、作動活性 / 結合 親和性ともに維持し、さらに 2',4',6'-トリメチル体 51 は、より強力なヒト / ラッ ト受容体結合親和性を示した。さらによりかさ高い 4'-ベンジルオキシ基を導入 した 52 やある程度の極性を有する 4'-(2-エトキシエトキシ)体 53 も強力な受 容体作動活性と受容体結合親和性を示した。本結果は、ビフェニル 4'位への置 換基導入がヒト / ラット受容体結合親和性に好ましい影響を与えるだけでなく、 ドラッグライクネス⁴¹⁾の調節が可能となるさまざまな官能基が許容される可能 性を示した重要な知見である。

 Table 2.
 In Vitro Activities of (2,3-Dihydro-1-benzofuran-3-yl)acetic Acids

 $\mathbb{R}^2 \stackrel{5}{6} 4$

		$R^1 \frac{1}{2} 3$		0 ₂ H		
			FLIPR	bind	ing	
			human	human	rat	
compd	\mathbf{R}^1	R^2	$EC_{50} (\mu M)^a$	$K_{\rm i} \left(\mu { m M} ight)^b$	$K_{\rm i} \left(\mu { m M} ight)^b$	LogD ^c
45	Me	Н	0.021 (0.014–0.032)	0.041	0.47	4.33
46	S S S S S S S S S S S S S S S S S S S	Н	0.039 (0.024–0.062)	0.29	>10	3.99
47	S S	Н	0.18 (0.11–0.28)	0.57	>10	3.97

			FLIPR	binding		
			human	human	rat	
compd	\mathbf{R}^1	R^2	$EC_{50} (\mu M)^a$	$K_{i} (\mu M)^{b}$	$K_{i}(\mu M)^{b}$	LogD ^c
48	Me	OMe	0.024 (0.015-0.040)	0.13	1.6	3.31
49	Me	OBn	0.010 (0.0075-0.014)	0.0069	0.17	4.53
50	Me	Н	0.029 (0.018-0.045)	0.057	1.6	4.15
51	Me	Н	0.033 (0.018–0.061)	0.036	0.13	4.47
52	Me 0 Me	Н	0.028 (0.017–0.047)	0.018	0.10	5.03
53	EtoMe	Н	0.028 (0.018-0.043)	0.032	0.20	3.83
18	Me	Н	0.027 (0.019–0.038)	0.17	1.1	3.88

Table 2.(Continued)

^{*a*} EC₅₀ values are averages of n = 3 in the presence of 0.1% BSA. EC₅₀ values and 95% confidence intervals of each compound were obtained with Prism 5 software (GraphPad). ^{*b*} All values are averages of n = 2 in the presence of 0.2% BSA. ^{*c*} The LogD values were determined at pH 7.4 according to a reported method.³⁹

第 3 項 ジヒドロベンゾフラン骨格の再変換

上述のように、ジヒドロベンゾフラン誘導体はヒト GPR40 受容体に対して高 い結合親和性を示すものの、薬効評価動物であるラット GPR40 受容体に対して の結合親和性は低下する。そこで、縮環部の結合位置や、環とカルボキシル基

間の距離が活性に与える影響を確認する目的で、再度カルボン酸部分の変換を 実施した (Table 3)。その際、分子左側の脂溶性側鎖は、前項の検討で良好なプ ロファイルを示しかつ比較的脂溶性が低かった 4'-(2-エトキシエトキシ)-2',6'-ジ メチルビフェニリル基に固定した。まず、インダン骨格とテトラヒドロナフタ レン骨格を用いて、ベンゼン環とカルボン酸間の炭素鎖長を 2 に固定した状態 で閉環位置をα位に移動させた 61 および 63 や、良好な活性プロファイルを 示した 14 と 15 の酢酸ユニット結合位置を隣接位に移動させた 62 および 64 を評価したが、いずれも活性は低下した。特にラット受容体結合親和性が大幅 に減弱した。一方、ジヒドロイソベンゾフラン誘導体 65 は、ヒト受容体に対 する活性は若干低下したものの、ラット受容体に対して高い結合親和性を示し、 本系統の誘導体の中で唯一ヒトとラットの受容体結合親和性が逆転した。縮合 環部の極性向上を指向したオキシインドール体 68 は活性が大幅に減弱した。 極性官能基であるラクタム部位が、受容体との結合を妨げていると考えられる。 最後に、対照化合物である 53 のジヒドロベンゾフラン環とビフェニル骨格間 のリンカーを、酸素原子から窒素原子に置換した誘導体 73 は、活性を保持し つつ LogD 値は 0.7 程度低下した。結論として、縮環部としては(2.3-ジヒドロ-1-ベンゾフラン-3-イル)酢酸が最適で、6位リンカーとしては酸素原子だけでなく 窒素原子も好ましいことがわかった。

Me						
		EtOO	Me	acidic portion		
			FLIPR	binding		
			human	human	rat	
compd	Х	acidic portion	$EC_{50} (\mu M)^a$	$K_{i} (\mu M)^{b}$	$K_{i} (\mu M)^{b}$	$Log D^c$
61	0	К СО2Н	0.96 (0.64–1.5)	>10	>10	4.11
62	0	€ CO ₂ H	0.084 (0.055-0.13)	0.27	>10	4.39
63	0	¢ CO ₂ H	0.14 (0.091–0.23)	0.28	>10	4.33
64	0	€CO₂H	0.51 (0.32–0.80)	2.1	>10	4.67
65	0	€ CO₂H	0.091 (0.055-0.15)	0.39	0.067	3.61
68	0	€ N CO ₂ H	ND^d	>10	>10	3.41
73	NH	¢ CO ₂ H	0.048 (0.031–0.076)	0.043	0.11	3.13
53	0	€ CO ₂ H	0.028 (0.018-0.043)	0.032	0.20	3.83

Table 3. In Vitro Activities of Fused-Ring Alkanoic Acids

^{*a*} EC₅₀ values are averages of n = 3 in the presence of 0.1% BSA. EC₅₀ values and 95% confidence intervals of each compound were obtained with Prism 5 software (GraphPad). ^{*b*} All values are averages of n = 2 or 3 in the presence of 0.2% BSA. ^{*c*} The LogD values were determined at pH 7.4 according to the reported method.³⁹ ^{*d*} Not determined (59% increase of control at 10 μ M, 2% increase of control at 1 μ M).

第 4 節 縮合環アルカン酸誘導体の受容体結合モデル

次に、ウシロドプシンの結晶構造⁴²⁾を基に作成した GPR40 ホモロジーモデ ルを用いて、縮合環アルカン酸誘導体の結合モードを検討した。ロドプシンは GPR40と同様にクラス A GPCR ファミリーに属し、かつ唯一結晶が得られてい た GPCR であったことから、本検討に用いた。まず、ヒト - ラット間の種差が 生じた原因を、5員環が縮環したジヒドロベンゾフラン誘導体 18、6員環が縮 環したテトラヒドロナフタレン誘導体 15、および7員環が縮環したベンゾオキ セピン誘導体 19 を用いて解析した。GPR40受容体のアミノ酸配列はヒト - ラッ ト間でよく保存されており、DNA レベルで 75%、タンパクレベルで 82%の相同 性がある¹⁸⁾。リガンド結合ポケット付近のアミノ酸残基で相違が認められるの は、ヒト受容体における Leu186 (TM5, TM: transmembrane) のみと考えられ、こ の残基がラット受容体では Phe に置換されている。まず、ヒト GPR40 受容体と ジヒドロベンゾフラン誘導体 18 とのドッキングを行い、テトラヒドロナフタ レン誘導体 15 およびベンゾオキセピン誘導体 19 との重ね合わせを行った (Figure 11A)。その結果、これら3つの誘導体は、ビフェニル部位とカルボン酸 部位が非常に良い重なりを示し、予想通り共通のファーマコフォアをとってい ることが示唆された。ここでヒト受容体のLeu186をPheに置換したモデルを重 ね合わせたところ、ちょうどこれら誘導体の縮環部が Phe 近傍に位置する結合 モードが得られた。従って、縮環部が大きくなるほど Phe との立体反発が大き くなると推定され、このことは縮環部が大きくなるにつれてラット受容体に対 する結合親和性が低下した実験結果と合致する。一方、ヒト受容体では十分な 空間があり、3つの化合物間で結合親和性に差がほとんど認められない結果と一 致する。このように、ヒト - ラット間の結合親和性に関する種差は、アミノ酸 残基の置換により生じたリガンド結合ポケットの大きさの違いにより生じてい ることが、GPR40受容体ホモロジーモデルから示唆された。



Figure 11. (A) Docking model of GPR40 in complex with **15** (yellow), **18** (red), and **19** (blue). (B) Overlay of **18** (red) and **53** (white) in complex with human GPR40. (C) Two-dimensional diagram showing the interaction of **53** with human GPR40 constructed by MOE.

次に、ビフェニル 4′位に 2-エトキシエトキシ基を有する代表化合物 53 と、 無置換の鋳型化合物 18 との結合モードの比較を行った (Figure 11B)。その結果、 これら誘導体は非常に良い重なりを示した。化合物 53 は、カルボン酸部位で Arg183 (TM5) および Arg258 (TM7) と静電的相互作用をし、ビフェニル部位で Trp72 (E-I loop) との π-π 相互作用や、Leu67 (TM2)、Phe82 (TM3)、Leu262 (TM7) などの疎水性アミノ酸残基との疎水性相互作用をしていることが示唆された (Figure 11C)。また、化合物 53 の特徴的な置換基である 2-エトキシエトキシ基 は、TM1 と TM7 の間の空間に延び、2 つの酸素原子が近傍の Tyr12 (TM1) や Lys259 (TM7) と相互作用している可能性が示唆された。この知見は、ビフェニ ル 4′位の置換基効果を検討する価値があることを示している。
第 5 節 縮合環アルカン酸誘導体の薬物動態

強力な GPR40 受容体作動活性および受容体結合親和性を示した縮合環アルカ ン酸誘導体について、ラット薬物動態試験を実施した (Table 4)。まず、縮合環 部の構造と薬物動態プロファイルとの関係を、インダン誘導体 14、テトラヒド ロナフタレン誘導体 15、ジヒドロベンゾフラン誘導体 18、およびベンゾオキ セピン誘導体 19 を用いて検討した。その結果、リード化合物であるフェニル プロパン酸誘導体 4a と比較して、いずれの誘導体も期待通り良好な薬物動態 プロファイルを示し、特に化合物の消失速度を示すクリアランス値 (CL_{total})⁴³⁾の 低下と、血中での暴露を示す曲線下総面積値 (AUC_{po.0-8h})⁴⁴⁾の向上が認められ た。これら誘導体間の比較では、環状エーテル誘導体 18 および 19 がシクロ アルケン誘導体 14 および 15 よりも良好なプロファイルを示した。環内のメ チレンを酸素原子に置換することで、代謝的に脆弱なベンジル位 (Figure 12, site A) がマスクされ、薬物動態プロファイルの改善に繋がったと推察される。最も 強力な活性を示した6-ベンジルオキシビフェニル体 49 は、良好な経口吸収性 (F = 52.4%) を示すものの、クリアランス値が大きく AUC_{po.0-8h}も低かった。化合 物 49 が血中から速く消失してしまう要因として、脂溶性が高い (LogD = 4.53) ことに起因する組織移行性の高さと、中央ベンゼン環上に電子供与性のベンジ ルオキシ基を有することでビフェニル環とジヒドロベンゾフラン環をつなぐメ チレン部 (Figure 12, site B) の電子密度が高くなり、代謝酵素による酸化を受け やすくなったためと推察される。ビフェニル4'位にメチル基を導入すると (51)、 血漿中での暴露量は減少したが (AUC_{po,0-8h} = 698.7 ng·h/mL)、そのベンジル位 (Figure 12, site C) を酸素原子に置き換えた 4'-アルコキシアナログ (52 および 53) は、良好な薬物動態プロファイルを示した。特に、4'-(2-エトキシエトキシ)体 53 は、本系統の化合物の中で最もクリアランス値が低く (211 mL/h/kg)、最も高い 血漿中への暴露を示した (AUC_{po.0-8h} = 2837.4 ng·h/mL)。また、窒素リンカーを 有する誘導体 (73) も酸素リンカーを有する誘導体 (53) に匹敵する高い AUC 値とバイオアベイラビリティー値を示した。

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	CL _{total}	C_{\max}	$T_{\rm max}$	AUC _{po,0-8h}	F
compd	(mL/h/kg)	(ng/mL)	(h)	(ng·h/mL)	(%)
14	464	285.1	1.67	1701.3	47.8
15	782	220.7	1.33	925.7	56.9
18	296	449.7	2.67	2357.3	69.4
19	293	606.6	1.33	2801.4	68.6
49	1708	84.9	1.00	308.9	52.4
51	625	162.8	2.67	698.7	43.3
52	414	316.9	2.00	1687.8	69.4
53	211	465.4	2.67	2837.4	59.5
65	573	193.1	1.33	871.2	49.2
73	348	439.0	1.67	2230.6	70.2
4 a	900	86.0	1.50	249.0	21.5

Table 4. Rat PK Profiles for Fused-Ring Alkanoic Acids^a

^{*a*} Rat cassette dosing at 0.1 mg/kg, iv and 1 mg/kg, po. All values are averages of 3 rats. F indicates bioavailability.



Figure 12. Presumed metabolic sites of fused-ring alkanoic acids.

このように、縮合環アルカン酸誘導体は総じて低いクリアランス値と高い AUC_{po,0-8h}値を示したが、その効果はフェニルプロパン酸部のβ酸化が抑制され たことに起因すると考えられる。このように、縮合環を形成させることは、血 中持続性の高い化合物を見出すための効果的な戦略になると考える。

Table 4 に記載の化合物のうち、18、19、53 および 73 が特に優れた薬物動態 プロファイルを示したが、in vitro 活性と *C*_{max}、AUC_{po,0-8h}について総合的に最も 優れていた 53 を in vivo 試験に供する化合物として選択した。

第 6 節 化合物 53 の in vivo 薬理作用

第5節の結果に基づき、化合物 53 の薬効試験を実施した。薬効は、高インス リン血症や高脂血症などの肥満に関連した症状を呈する軽度肥満型糖尿病モデ ルである雌性 Wistar fatty ラット⁴⁵⁾を用いて OGTT を実施し、化合物 53 のイ ンスリン分泌促進能と血糖上昇抑制作用を評価した。



Figure 13. Effects of **53** during a 1H-OGTT in female Wistar fatty rats. (A) and (C) show time-dependent changes of plasma glucose (PG) and plasma insulin levels 1 hour after single oral doses of **53** (1, 10 mg/kg) followed by 1 g/kg oral glucose challenge, respectively. Data in (B) and (D) represent AUC_{0-120 min} of PG levels and incremental AUC_{0-120 min} of plasma insulin levels shown in (A) and (C), respectively. Values are mean \pm SD (n = 6). $\#: P \leq 0.025$ compared with control by one-tailed Williams' test.

また、53 の最大薬効と薬効持続性を評価する目的で、グルコース負荷 (1 g/kg)
 の1時間前と4時間前に薬物を投与した (以降、それぞれの試験を 1H-OGTT、
 4H-OGTT と記す)。1H-OGTT の血漿中グルコース濃度推移を Figure 13A、その

時間曲線下面積値を Figure 13B に、同様に血漿中インスリン濃度推移を Figure 13C、その時間曲線下面積値を Figure 13D に示す。化合物 53 を 1 あるいは 10 mg/kg 投薬した結果、10 mg/kg 投薬した際に顕著なインスリン分泌促進作用と 血糖上昇抑制作用が認められた。さらに、53 は 4H-OGTT においても同様に、10 mg/kgの用量で顕著なインスリン分泌促進作用 (Figure 14C, D) と血糖上昇抑制作用 (Figure 14A, B) を示した。



Figure 14. Effects of **53** during a 4H-OGTT in female Wistar fatty rats. (A) and (C) show time-dependent changes of plasma glucose (PG) and plasma insulin levels 4 hour after single oral doses of **53** (10 mg/kg) followed by 1 g/kg oral glucose challenge, respectively. Data in (B) and (D) represent AUC_{0-120 min} of PG levels and incremental AUC_{0-120 min} of plasma insulin levels shown in (A) and (C), respectively. Values are mean \pm SD (n = 5-6). $+: P \le 0.05; ++: P \le 0.01$ compared with control by Aspin-Welch test.

このように、ジヒドロベンゾフラン誘導体が良好な薬物動態プロファイルに基 づく持続的な薬効を示したことから、縮合環を有する本化合物群は、高いクリ アランス値を示すフェニルプロパン酸系誘導体よりも優れた薬物特性を有する と考えられる。さらに、ジヒドロベンゾフラン誘導体はラット受容体よりもヒ ト受容体に対する親和性が高いことから、ヒトにおいてより強力な薬効が期待 できる。本結果は、ジヒドロベンゾフラン誘導体が強力な薬効、持続性、およ び高い安全性を有する臨床化合物を見出すための良好なリード化合物であるこ とを支持するものである。

第7節 結論

以上述べてきたように、薬物動態プロファイルの優れた GPR40 作動薬創出を 目的として合成研究を行った。リード化合物 4a の β 酸化に脆弱なフェニルプ ロパン酸部位に環状構造を導入することにより、強力な活性と良好な薬物動態 プロファイルを併有する複数の誘導体を見出した。それらの中で、ヒト受容体 作動活性とラット受容体結合親和性に関して優れていた (2,3-ジヒドロ-1-ベンゾ フラン-3-イル)酢酸骨格に固定してビアリール部位の探索を実施したところ、4'-(2-エトキシエトキシ)-2',6'-ジメチルビフェニリル基を有する化合物 53 が強力な受 容体作動活性を有し、低いクリアランス値と高い血中暴露量を示すことを見出 した。化合物 53 は雌性 Wistar fatty ラットを用いた OGTT において、糖負荷 1 時間前および 4 時間前の投与で有意なインスリン分泌促進作用と血糖上昇抑制 作用を示した。本知見は、化合物 53 が長時間作用型の GPR40 作動薬として有 効に機能したことを示すものである。本章で示したフェニルプロパン酸部位を 縮合環アルカン酸に置換し β 酸化を抑制する方法論は、筆者の知る限り報告例 が無く、ターゲット分子に対する活性を保持しつつ薬物動態プロファイルを改 善するための有用な戦略となりうると考えられる。

第 2 章 創薬を指向した GPR40 作動薬の最適化研究:極性 官能基を有するジヒドロベンゾフラン酢酸誘導体の 合成と生物活性^{26,28)}

第1節 序論

これまでに数多くの GPR40 の合成リガンドが報告されている (Figure 15)⁴⁶⁻⁵²⁾。 これらの多くは、内因性リガンドである FFA を基にデザインされていることか ら、多彩な生理作用を有する FFA に由来するオフターゲット作用を併有してい る可能性がある。臨床開発可能な安全性の高い GPR40 作動薬を創出するために は、FFA 様のプロファイルからの脱却、すなわち脂溶性の低減が必要であると 考えた。



Figure 15. Representative GPR40 agonists.

第 1 章において、縮合環アルカン酸誘導体がフェニルプロパン酸誘導体の強 力な GPR40 受容体作動活性を保持しつつ、薬物動態プロファイルを大幅に改善 すること、さらに、4'-(2-エトキシエトキシ)-2',6'-ジメチルビフェニリル基を有 するジヒドロベンゾフラン誘導体 53 が、ラット GPR40 受容体に対してやや結 '合親和性が低い (human/rat: 0.032/0.20 μM, Table 2) にもかかわらず、化合物投与 4時間後の OGTT においても有意な薬効を示すことがわかった。一方、化合物 53 は長時間作用型 GPR40 作動薬のコンセプトを立証したものの、in vivo 試験にお ける有効薬効量はまだ高く (10 mg/kg)、加えて脂溶性も依然として高かった (LogD: 3.83)。そこで、脂溶性を低下させるべく、極性置換基の導入が可能かど うかを検討した。その際、FFA が毒性を示すことが報告されている、ヒト肝細 胞由来細胞株 HepG2 細胞を用いて、その毒性を評価することとした ⁵³⁾。第1章 において、ビフェニル 4'位にメチル基、エトキシエトキシ基やベンジルオキシ 基が許容されることを報告した。また、別の化合物群における検討結果から、 ビフェニル4'位へのさまざまな置換基導入が可能であることも判明している⁵⁴⁾。 これらの知見を踏まえ、Figure 16 に示す合成戦略を立案した。第一に、脂溶性 を低減させるべく、ビフェニル 4′位への極性置換基の導入を検討した。第二に、 ジヒドロベンゾフラン 3 位の立体化学の重要性を確認するために、エナンチオ マーの分離を行った。最後に、in vitro 活性と薬物動態プロファイルを最適化す る目的で、ビフェニル骨格への置換基導入を検討した。一般式 A に示す化合物 の逆合成経路は2通り考えられる。ルートIは第1章で述べた方法と同様であ り、ベンジルエーテル部 a で分割してビフェニリルメタノールあるいはそのメ シレート B と 6-ヒドロキシジヒドロベンゾフラン C から光延反応もしくは置換 反応で形成させることを計画した。中間体 B は、各種置換基を有する 4'-ヒドロ キシビフェニル D と、アルコールとの光延反応もしくはハライド、メシレート あるいはエポキシドとの置換反応により調製可能と考えた。一方、ルート II は、 ビフェニル 4′位のアルコキシ部 b で分割して、鍵中間体 E から各種アルコール やハライドとの光延反応もしくは置換反応を利用することとした。本方法は、 ビフェニル骨格 4/位の変換に特化した方法であり、最終工程の1 工程前での置 換基変換が可能である。中間体 E は、D から容易に調製可能なビフェニル 4'位

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ヒドロキシ基を保護したアルコール F と 6-ヒドロキシジヒドロベンゾフラン C から誘導できると考えた。



Figure 16. Design of (2,3-dihydro-1-benzofuran-3-yl)acetic acids.

第2節 ジヒドロベンゾフラン酢酸誘導体の合成

第 1 項 ジヒドロベンゾフラン中間体の光学分割

ラセミ体のジヒドロベンゾフラン中間体 7e を第1章第2節第1項の方法にて 合成し、CHIRALPAK AD カラムを用いたキラル HPLC 分割により、エナンチオ マー 7g および 7h を得た (Scheme 6)。ジヒドロベンゾフラン 3 位の絶対配置 は、後述するように、7g から誘導したユートマー⁵⁵⁾ 85 の X 線結晶構造解析に より決定した。

Scheme 6^{*a*}



7e (racemate) **7g** (short retention time, S-isomer) **7h** (long retention time, *R*-isomer) ^a Reagents and conditions: (a) CHIRALPAK AD HPLC separation.

第2項 ジヒドロベンゾフラン誘導体の合成

目的とする GPR40 作動薬は、Scheme 7 に示す方法で合成した。フェノール中間体 7e,7g および 7h をビフェニリルメタノール 74a-f または 74i-n (後述) との光延反応、あるいは対応するメシル体とのアルキル化により縮合させ、続くエステル加水分解によりカルボン酸 75-85,91-95 および 97 を得た。なお、分子内にスルホニル基を有する 83 と 84 については、スルフィドの酸化工程を経て合成した。一方、ビフェニル骨格 4'位アルコキシ基の変換については、別法にて実施した。すなわち、アルコール体 74g および 74h から誘導される鍵中間体 86a および 86b とアルコール体あるいはトシル体との反応により置換

基を導入後、エステルの加水分解を行い、目的とする化合物 87-90 および 96 を 合成した。

Scheme 7^{*a*}



^{*a*} Reagents and conditions: (a) **7e**, **g**, **h** (condition A–C) or R¹OH (condition D), ADDP, P(*n*-Bu)₃, toluene, rt, 60–95%; (b) 2 M NaOH aq., MeOH, THF, 50 °C, 32–94% except for **87**, **89**, **90**, 16–42% (from **86a** in 2 steps); **94**, 15% (from **111c** in 3 steps); **88** as a HCl-salt; (c) *m*-CPBA, AcOEt, 0 °C, 79%; (d) Oxone[®], MeOH, H₂O, 0 °C to rt, 73%; (e) TBAF, THF, rt, 88–94%; (f) **99b**, K₃PO₄, DMF, 90 °C, 88%; (g) 1-methylpiperidin-4-ol, DEAD, PPh₃, toluene, rt, 63%.

第 3 項 ビフェニリルメタノール中間体の合成

ビフェニリルメタノール中間体 74a-g の合成を Scheme 8 に示す。トシレート 99a は通常の条件で合成したが、(3-メチルチオ)-1-プロパノール (98b) を同様の条件に付すとピリジン塩酸塩の弱い求核性によりトシル基が塩素原子に置換された塩素体を副生した。そこで、吉田、田辺らの報告⁵⁶⁾ に従い、触媒量の

ジアミン存在下、塩化トシルと反応させたところ、収率良くトシレートを得る ことができた。続いて、オキソン®を用いてスルフィドの酸化を行い、目的とす るスルホン 99b へと誘導した。

Scheme 8^a



^{*a*} Reagents and conditions: (a) *p*-TsCl, pyridine, 0 °C, 70%; (b) *p*-TsCl, N,N,N',N'-tetramethyl-1,6-hexanediamine, Et₃N, toluene, 0 °C, 94%; (c) Oxone[®], MeOH, H₂O, 0 °C to rt, 96%; (d) NaBH₄, MeOH, THF, 0 °C to rt, 92–97%; (e) R¹Cl (for **74a** and **74e**), R¹OTs (for **74b** and **74f**) or 1-oxa-6-thiaspiro[2.5]octane (for **74d**), K₂CO₃, (KI), DMF, 70–100 °C, 47–98%; (f) TBSCl, imidazole, DMF, rt, 77%; (g) tetrahydro-4*H*-thiopyran-4-ol, DEAD, PPh₃, THF, rt, 86%; (h) i) 1.6 M *n*-BuLi in hexanes, THF, -78 °C; ii) B(*i*-PrO)₃, -78 °C to rt; iii) 2 M HCl aq., rt, 71% (from **43** in 2 steps); (i) methyl 3-bromobenzoate, Pd(PPh₃)₄, 2 M Cs₂CO₃ aq., DME, reflux, 86%; (j) *m*-CPBA, AcOEt, 0 °C, 85%; (k) LiAlH₄, THF, 10 °C to rt, 93%.

前章で報告した中間体 44 を用い、2 通りの合成ルートで 74a, 74b および 74d-g を合成した。ルート A では、まず 44 を水素化ホウ素ナトリウムで還元 してアルコール 100 とし、続いてフェノール性ヒドロキシ基を選択的にアルキ ル化し 74a および 74e を得た。一方、ルート B では 44 をトシレート 99a、 1-オキサ-6-チアスピロ[2.5]オクタン、あるいは 99b でアルキル化、もしくは*tert*-ブチルジメチルクロロシランでシリル化し、続いて還元に付すことで 74b, 74d, 74f および 74g へと誘導した。また、1,1-ジオキシドテトラヒドロチオピラニ ル基を有するアルコール 74c は、別法により合成した。すなわち、フェノール 43 を光延反応により 4-ヒドロキシチオピランと縮合させ、得られたエーテル体 をボロン酸に変換して 102 とした。続いて、3-プロモ安息香酸メチルとの鈴木 カップリング反応に付し、チオエーテル部位を酸化してスルホンに変換後、水 素化アルミニウムリチウムを用いてエステルの還元を行い、所望のアルコール 74c を得た。

第 4 項 3'位あるいは 5'位に置換基を有するビフェニリルメタノール中間体の 合成

3'位あるいは 5'位に置換基を有するビフェニリルメタノール中間体 74h-n の 合成を Scheme 9 に示す。ジエチル基を有する 105a は、Baddeley の報告⁵⁷⁾ に 従い4-エチルフェノール (103)を塩化アルミニウムで処理して3,5-ジエチルフェ ノール (104)を得、三臭化 n-テトラプチルアンモニウムでパラ位選択的に臭素 化して合成した。テトラメチル体 105b は、2,3,5-トリメチルフェノール (106)を 出発物質として、四塩化チタン存在下、ジクロロメチルメチルエーテルと反応 させることで生じた所望のオルトホルミルフェノール 107 と副生成物のパラホ ルミルフェノールをシリカゲルカラムで分離して約 2:1 の比率で得、続いて接触 水素化を行うことによりテトラメチルフェノール 108 へと変換後、臭素化する ことで合成した。モノフルオロ体 105c は、43 にトリフルオロメタンスルホン 酸 1-フルオロピリジニウムを作用させてフッ素化することにより、中程度の収 率で得ることに成功した。 Scheme 9^a



^{*a*} Reagents and conditions: (a) AlCl₃, 115 °C, 78%; (b) *n*-Bu₄NBr₃, MeOH, rt, 72%; (c) dichloromethyl methyl ether, TiCl₄, CH₂Cl₂, 0 °C, 40%; (d) H₂, Pd/C, MeOH, toluene, rt, 97%; (e) Br₂, AcOH, rt, 83%; (f) 1-fluoropyridinium triflate, 1,2-dichloroethane, reflux, 36%; (g) 3-formylphenylboronic acid, PdCl₂(dppf)·CH₂Cl₂, K₃PO₄, THF, 80 °C, 49–79%; (h) NCS, DMF, rt, 60–65%; (i) NaBH₄, MeOH, THF, 0 °C, 65–98%; (j) TBSCl, imidazole, DMF, rt, 88%; (k) R¹OTs, K₂CO₃, (KI), DMF, 90–95 °C, 53–95%.

このようにして得られたブロモフェノール 105a-c を 3-ホルミルフェニルボ ロン酸との鈴木カップリング反応に付し、ビフェニル 109a-c とした。モノク ロロ体およびジクロロ体 109d および 109e は、ビフェニル 44 を N-クロロス クシンイミドで処理することによりそれぞれ合成した。続いて、ビフェニル 109a-e を Scheme 8 と同様に2通りの合成法を活用して、目的とする 74h-n へと誘導 した。

第5項 絶対配置の決定

化合物 85 の絶対立体配置は、X線結晶構造解析により S体と決定した (Figure 17)⁵⁸。化合物 85 は鍵中間体 7g から誘導していることから、7g の立体配置は S体、逆の立体配置を有する 7h は R体と決定した。



Figure 17. Stereoscopic molecular view and chemical structure of compound 85.

第 3 節 ジヒドロベンゾフラン誘導体の in vitro 活性

合成した化合物のヒト受容体作動活性およびヒト / ラット受容体に対する結合 親和性を評価した。また、GPR40の内因性リガンドである FFA は、HepG2 細胞 におけるカスパーゼ3/7の酵素活性を促進しアポトーシスを誘導することが報告 されている⁵³⁾ ことから、化合物のアポトーシス誘導能をそのマーカーであるカ スパーゼ3/7⁵⁹⁾ 活性を測定することで評価した⁶⁰⁾。

第 1 項 ジヒドロベンゾフラン 3 位光学異性体の検討

最初に、ビフェニル骨格 4'位の置換基に対する許容性を、2-エトキシエトキシ 基とは異なる2つの官能基を用いて確認した (Table 5)。2-エトキシエトキシ体 53 のエトキシ部位を環化させたタイプの (3-メチルオキセタン-3-イル)メトキシ体 77 は強力な活性を示し、さらによりかさ高く極性の高い (1,1-ジオキシドテトラヒ ドロ-2H-チオピラン-4-イル)オキシ体 80 もまた受容体作動活性およびヒト/ラッ ト結合親和性を保持した。これらの結果は、末端置換基周辺の結合ポケットが 極性官能基を含む幅広い置換基を許容することを示唆している。

また、平行してジヒドロベンゾフラン環3位立体化学の影響を検証した。GPCR は細胞膜表面に存在するタンパクで、リガンドによる活性化に伴ってそのコン フォメーションをダイナミックに変化させる。GPR40 に関しては、さまざまな 中長鎖脂肪酸が内因性リガンドとして機能することが知られている。すなわち GPR40 のリガンド認識に関しては、脂溶性のアルキル鎖が結合する部位はさほ ど厳密ではないことが示唆される。一方、内因性リガンドに共通する部分構造 であるカルボン酸が結合する部位は、リガンド結合後のシグナル伝達に重要で あることから、非常に厳密であることが示唆される。そこで、ジヒドロベンゾ フラン誘導体におけるカルボン酸近傍に存在するジヒドロベンゾフラン環3 位 の絶対立体配置が、リガンドの結合とその後のシグナル伝達に重要であると想 定し、その確認を行った。

Me O O										
		R ¹	Me							
				C	O ₂ H					
FLIPR binding										
			human	human	rat	Caspase				
compd	\mathbf{R}^1	stereo	$EC_{50} (\mu M)^a$	$K_{i} (\mu M)^{b}$	$K_{i} (\mu M)^{b}$	$-3/7^{c}$	LogD ^d			
53	Me_O	rac	0.030 (0.019-0.047)	0.032	0.30	3.2	3.83			
75	Me_O	S	0.016 (0.012-0.023)	0.023	0.24	1.5	3.86			
76	Me_O	R	0.29 (0.19–0.44)	0.28	7.4	10.5	3.86			
77	Me	rac	0.024 (0.016-0.035)	0.021	0.083	23.6	3.86			
78	Me	S	0.018 (0.013-0.024)	0.025	0.11	21.1	3.88			
79	Me	R	0.27 (0.18–0.42)	0.27	2.2	20.9	3.88			
80	o o=s	rac	0.039 (0.024–0.065)	0.083	0.21	0.4	2.77			
81	O O=S	S	0.022 (0.016-0.030)	0.036	0.17	-2.5	2.75			
82	o=s	R	0.29 (0.20-0.43)	0.30	0.51	1.3	2.84			

Table 5. In Vitro Activities of (2,3-Dihydro-1-benzofuran-3-yl)acetic Acids

^{*a*} All values are average of n = 3 in the presence of 0.1% BSA. Efficacies of compounds at 10 µM were 103–113% of γ -linolenic acid at 10 µM. ^{*b*} All values are average of n = 2 in the presence of 0.2% BSA. ^{*c*} Percent of activation at 30 µM was compared to maximal activity of staurosporine as a reference compound. ^{*d*} The LogD values were determined at pH 7.4 according to the reported method.³⁹

その結果、(S)-エナンチオマー 75 は対応する(R)-エナンチオマーよりも強力 なヒト受容体作動活性およびヒト / ラット受容体に対する高い結合親和性を示 した。この R 配置よりも S 配置が好ましい傾向は、他の 4'-アルコキシビフェニ ル誘導体においても同様に認められた (78 vs. 79 および 81 vs. 82)。これらの結 果から、ジヒドロベンゾフラン環に結合している酢酸部位の立体配置が GPR40 活性の発現に非常に重要な役割を果たしていることが明らかとなった。このよ うに、GPR40 受容体のリガンド結合ポケットは、ジヒドロベンゾフラン環の芳 香環とカルボン酸部位の相対的な位置関係を厳密に認識していることが示唆さ れた。以上の検討で、(2,3-ジヒドロ-1-ベンゾフラン-3-イル)酢酸部位の好ましい 立体配置を同定したことから、以降の検討は*S*体を用いて実施した。

カスパーゼ-3/7 活性に関しては、脂溶性の指標である LogD 値の低い (2.8 程度) (1,1-ジオキシドテトラヒドロ-2*H*-チオピラン-4-イル)オキシ体 (80-82) が、 エーテル誘導体 (53, 76-79) と比較して低い傾向を示した。これらの結果から、 81 をさらなる評価対象化合物に選定した。

第2項 ビフェニル 4'位への極性基の導入

期待通り末端フェニル基の4'位にエーテルやスルホンのような極性官能基が許容されたことから、化合物の脂溶性を最適化すべくこの部位の置換基変換を行った(Table 6)。環状および直鎖状のスルホンアナログ 83-85 は脂溶性が低いにもかかわらず(LogD: 2.43-2.73)、強力な受容体作動活性と受容体結合親和性を示した。ラクタムアナログ 87 もまた受容体作動活性および受容体結合親和性を保持した。化合物 81 における1,1-ジオキシド-2H-チオピラン環のスルホン部位をメチルアミンに置換した1-メチルピペリジン-4-イル体 88 は、受容体作動活性を保持し、より強力な受容体結合親和性を示した。また、チアゾール(89)やイミダゾピリジン(90)のような芳香族複素環アナログもまた、強力な受容体作動活性と受容体結合親和性を保持した。しかしながら、89 および 90 はカスパーゼ-3/7 活性を示した。この作用は、これら化合物の高い脂溶性(LogD: 4.27 および 3.80)に関連があると考えられる。

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R^1_{O} Me (S) CO_2H										
FLIPR binding										
		human	human	rat	Caspase					
compd	\mathbf{R}^1	$EC_{50} (\mu M)^a$	$K_{i} (\mu M)^{b}$	$K_{i} (\mu M)^{b}$	$-3/7^d$	LogD ^e				
83	O=S O	0.013 (0.010-0.017)	0.024	0.17	-1.8	2.43				
84	0, ,0 MeS	0.014 (0.011–0.019)	0.037	0.17	-1.3	2.73				
85		0.016 (0.012-0.021) ^c	0.038	0.14	-2.1 ^c	2.58 ^c				
87		0.017 (0.013-0.023)	0.031	0.17	3.9	3.22				
88	Me	0.019 (0.014-0.025)	0.0088	0.066	-1.3	3.10				
89	Me N Me	0.018 (0.013–0.025)	0.012	0.36	23.1	4.27				
90	N N Y	0.017 (0.013–0.022)	0.015	0.19	17.7	3.80				

Table 6. In Vitro Activities of (2,3-Dihydro-1-benzofuran-3-yl)acetic Acids

^{*a*} All values are average of n = 3 in the presence of 0.1% BSA. Efficacies of compounds at 10 μM were 107–113% of γ-linolenic acid at 10 μM. ^{*b*} All values are average of n = 2 or 3 in the presence of 0.2% BSA. ^{*c*} The activity was measured with anhydrous **85**. ^{*d*} Percent of activation at 30 μM was compared to maximal activity of staurosporine as a reference compound. ^{*e*} The Log*D* values were determined at pH 7.4 according to the reported method.³⁹

上記のように、ビフェニル 4'位にスルホン、アミド、アミン、およびヘテロ 芳香環などのさまざまなかさ高さと極性を有する官能基が、受容体作動活性お よび受容体結合親和性の面で許容されることがわかった。これらの結果から、 ヒト / ラット GPR40 受容体のリガンド結合ポケットは、ジヒドロベンゾフラン 誘導体のビフェニル 4'位が位置する近傍に大きな空間を有することが示唆され た。従って、この部位は化合物の脂溶性、毒性や薬物動態などの ADME-Tox (absorption, distribution, metabolism, excretion and toxicology) プロファイルの調節 に利用可能と考えられる。これらの結果を基に、Table 6 の化合物から 83-85, 87 および 88 を精査化合物として選定した。

第 3 項 ビフェニル環への置換基導入効果

第1章第3節第4項において示したように、リガンド結合ポケットのビフェニ ル基が位置する近傍には、疎水性アミノ酸残基が多く存在することが示唆され ている。そこで、さらなる活性の向上とADME-Tox プロファイルの調節を意図 して、ビフェニル環へのメチル基やハロゲン原子などの疎水性置換基の導入を 行った (Table 7)。小さな疎水性置換基を導入した誘導体 91–97 は、おおむね同 等の受容体作動活性と同等もしくは若干高い受容体結合親和性を示した。中で も、2',6'-ジエチルアナログ 91 および 3',5'-ジクロロアナログ 97 は、ジメチル アナログ 85 と比較して強力な受容体結合親和性を示した。

カスパーゼ-3/7 活性に関しては、(1,1-ジオキシドテトラヒドロ-2*H*-チオピラン-4-イル)オキシ基を有する 2',3',5',6'-テトラメチル体 92 およびモノフルオロ体 94 は 弱い活性化を示した。一方、3-(メチルスルホニル)プロポキシ基を有する誘導体 では、2',3',5',6'-テトラメチル体 93 およびモノフルオロ体 95 ともにカスパー ゼ-3/7 活性を示さなかったものの、塩素原子を有する誘導体 (96 および 97) は カスパーゼ-3/7 活性が残存した。

このように、いずれの化合物も同等のヒト受容体作動活性を示したが、幾つかの誘導体はその脂溶性の向上に伴ってカスパーゼ-3/7活性が発現する結果となった。以上の結果から、本系統の誘導体においてアポトーシス誘導を惹起することが懸念される LogDの境界値は、2.9-3.2 程度であると考えられる。Table 7 に示す結果に基づき、93 と 95 の 2 化合物を精査化合物として選定した。

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R^{3} O O O R^{1} O O O									
$R^{2} \qquad (S) \qquad CO_{2}H$									
FLIPR binding									
					human	human	rat	Caspase	
compd	R ¹	R ²	R ³	R ⁴	$EC_{50} (\mu M)^a$	$\frac{K_{\rm i}}{\left(\mu {\rm M}\right)^b}$	$\frac{K_{\rm i}}{\left(\mu {\rm M}\right)^b}$	-3/7 ^c	LogD ^d
91		Η	Η	Et	0.017 (0.013-0.023)	0.011	0.056	12.4	3.17
92	o=s	Me	Me	Me	0.029 (0.019–0.044)	0.040	0.40	12.3	3.35
93		Me	Me	Me	0.018 (0.012–0.027)	0.033	0.12	-1.1	3.12
94	o=s	F	Н	Me	0.019 (0.014–0.026)	0.031	0.27	7.9	2.95
95		F	Н	Me	0.016 (0.012-0.020)	0.018	0.20	-1.1	2.68
96		Cl	Н	Me	0.016 (0.013-0.020)	0.019	0.11	8.3	3.07
97		Cl	Cl	Me	0.017 (0.013–0.022)	0.012	0.059	16.1	3.53

Table 7. In Vitro Activities of (2,3-Dihydro-1-benzofuran-3-yl)acetic Acids

^{*a*} All values are average of n = 3 in the presence of 0.1% BSA. Efficacies of compounds at 10 µM were 104–114% of γ -linolenic acid at 10 µM. ^{*b*} All values are average of n = 2 in the presence of 0.2% BSA. ^{*c*} Percent of activation at 30 µM was compared to maximal activity of staurosporine as a reference compound. ^{*d*} The Log*D* values were determined at pH 7.4 according to the reported method.³⁹

第4節 ジヒドロベンゾフラン酢酸誘導体の薬物動態

強力な GPR40 受容体作動活性を示し、カスパーゼ-3/7 活性化作用をもたない 化合物について、絶食ラットを用いたカセットドージング試験⁶¹⁾により、経口 投与での薬物動態プロファイルを評価した。In vivo での薬効評価試験を念頭に 置き、化合物の投薬1時間後と4時間後の血中濃度 (C1h および C4h) とその他の 薬物動態パラメータ (C_{max}, T_{max}, AUC_{0-8b}) を算出した (Table 8)。(1,1-ジオキシ ドテトラヒドロ-2H-チオピラン-4-イル)オキシ体 81 は非常に好ましい薬物動態 プロファイルを示した。すなわち、速やかな吸収 (T_{max} = 0.7 h)、高い最高血中 '濃度 (C_{max} = 2667.7 ng/mL) および良好な血中持続性 (C_{4h} = 1621.0 ng/mL) とそ の結果に基づく高い血中での暴露量 (AUC_{0-8h} = 13007.6 ng·h/mL) を示した。さ らに極性の高いヒドロキシ基を有するアナログ 83 は、81 と比較して C_{max}およ び AUC_{0-8h}値は低かった。その要因の 1 つとして、膜透過性が低下したことが 考えられる。化合物 81 の 1,1-ジオキシドテトラヒドロチオピラン部を開環し、 フレキシビリティーを向上させた 2-エチルスルホニルエトキシ体 84 は、良好 な薬物動態プロファイルを示したが、81 と比較するとその血中濃度は低かった。 類似誘導体の検討において 2-エチルスルホニルエトキシ基は、塩基性条件下で β脱離により分解することを確認しており、経口投与においても同様の分解が起 こった可能性がある。そこで、2-エチルスルホニルエトキシ基のスルホニル基 を分子末端に1原子分移動させβ脱離の可能性を排除した3-(メチルスルホニル) プロポキシ体 85 は、期待通り非常に好ましい薬物動態プロファイルを示した。 ラクタム体 87 や環状アミン体 88 の AUC_{0-8h} 値は、対応するスルホン体と比 較して低い値を示したが、これら誘導体の C_{1h} 値および C_{4h} はともに C_{max} 値と同 程度であったことから、良好な血中持続性を示すことが示唆された。2',3',5',6'-テトラメチル体 93 は対応する 3',5'-無置換体 85 と比較してAUC_{0-8h}値が低く、 脂溶性の向上に伴って血中からの消失が速くなったと考えられる。一方、3'-フ ルオロ体 95 は高い C_{max} 値と早い T_{max} 値から良好な経口吸収性を示したが、相 対的に AUC_{0-8h} 値と C_{4h} 値は低く、対応する 3',5'-無置換体 85 と比較して血中 からの消失が速いことが示唆された。

結論として、スルホニル誘導体は概して好ましい薬物動態プロファイルを示し、 ビフェニル 3'-位および 5'位への脂溶性置換基導入は血中濃度の低下を招く傾向 が認められた。上記の結果に基づき、良好な薬物動態プロファイル、とりわけ 長い血中持続性を示した化合物 81,83-85,88 および 95 を経口投与での薬理試 験に供した。

1 abic 0.	1 Harmacokinet		101(2,3-D)		-J-yijacette Ae
	\overline{C}_{\max}	$T_{\rm max}$	AUC _{0-8h}	\overline{C}_{1h}	$\overline{C_{4\mathrm{h}}}$
compd	(ng/mL)	(h)	(ng·h/mL)	(ng/mL)	(ng/mL)
81	2667.7	0.7	13007.6	2614.2	1621.0
83	1082.4	1.0	5210.4	1082.4	638.8
84	1941.3	1.17	9621.7	1737.7	1240.0
85	1883.5	2.00	11840.4	1855.6	1601.7
87	626.4	1.83	3474.9	566.8	477.3
88	743.6	1.58	4372.3	578.0	574.5
93	1275.2	0.67	3963.9	1152.2	340.5
95	2033.3	0.50	8036.1	1541.1	966.6

Table 8. Pharmacokinetic Profiles for (2,3-Dihydro-1-benzofuran-3-yl)acetic Acids^a

^{*a*} Rat cassette dosing at 1 mg/kg, po (fasted). All values are averages of 3 rats.

第 5 節 ジヒドロベンゾフラン酢酸誘導体の in vivo 薬理作用

選択した化合物の経口投与での薬理作用を、雌性 Wistar fatty ラットを用いた 2 通りの OGTT で評価した (Table 9)。一方は、糖負荷の 1 時間前に 1 mg/kg の 用量を投薬して化合物の即効性と薬効ポテンシャルを評価する 1H-OGTT、もう 一方は、糖負荷の 4 時間前に 3 mg/kg の用量を投薬し、化合物の持続性を評価す る 4H-OGTT である。試験に供した化合物の中でとりわけ良好な薬物動態プロファ イルを有する 81,85 および 95 は、1H-OGTT および 4H-OGTT の双方で有意な 血糖上昇抑制作用を示した。それらと比較してやや血中濃度の低かった 3 級ア ルコール誘導体 83 は 4H-OGTT においてのみ薬効を示し、1H-OGTT では有意 な薬効を示さなかった。鎖状スルホン誘導体 84 は 4H-OGTT で有意な血糖上昇 抑制作用を示したが、その効果は環状スルホン誘導体と比較して低かった。化 合物 81 のメチルアミノアナログである 88 は、4H-OGTT で無効であったが、 その要因はおそらく血中濃度が低いためと考えられる。

このように、ジヒドロベンゾフラン誘導体はラット受容体に対して結合親和性が低いものの、その優れた薬物動態プロファイルで補完して、薬効の即効性と 持続性を示した。評価した化合物のうち3化合物 (81,85 および 95) が顕著な in vivo 作用を示したが、中でも化合物 85 が最も低い logD 値 (2.58) を有して いた。

	$ED (mg/kg)^b$					
compd	1H–OGTT	4H–OGTT				
81	1	3				
83	NE^{c}	3				
84	NT^d	3				
85	1	3				
88	NT^d	NE^{c}				
95	1	3				

Table 9. Effects of Selected Compounds during an OGTT in Female Wistar Fatty Rats^{*a*}

^{*a*} Effects of compounds during an OGTT in female Wistar fatty rats (n = 6). See experimental section for details. ^{*b*} Effective dose (ED) was determined by statistical significance on AUC of plasma glucose. ^{*c*} NE: not effective. ^{*d*} NT: not tested.

上記の各種結果 (in vitro 活性、in vivo 作用、ADME-Tox プロファイルおよび ドラッグライクネス等)を基に、化合物 85 (Figure 18) を臨床試験候補化合物に 選択し、さらなる精査を実施した。



Figure 18. Chemical structure of 85.

第 6 節 化合物 85 の脂肪酸をリガンドとする受容体に対 する選択性

GPR40は、GPR41⁶²⁾、GPR43⁶²⁾、GPR120⁶³⁾を含む、遊離脂肪酸を内因性リガ ンドとする受容体ファミリーに属している。GPR41 および GPR43 は短鎖遊離脂 肪酸により活性化されるが、GPR40 および GPR120 は中長鎖遊離脂肪酸および 幾つかのエイコサノイドにより活性化される。GPR41、GPR43 および GPR120 は、いずれもインスリン分泌など糖脂質代謝に関与することが報告されている が、まだそれらの機能は十分に解明されていない。そこで、85 を始めとする合 成リガンドの薬効が真に GPR40 を介したものかどうかを確認する目的、および 類似の脂肪酸関連受容体に対する作用に起因する副作用の懸念を払拭する目的 で、上記受容体に対する選択性を評価した。Table 10 に示すように、85 は他の 脂肪酸をリガンドとする受容体に対しては作用を示さず、優れた GPR40 選択性 を示した。リガンド探索研究開始当初、いずれの受容体のリガンドにもなりう ると推察されるフェニルプロパン酸からデザインおよび合成を進めたが、結果 的に優れた受容体選択性を獲得するに至った。それは以下の 2 つの合成戦略に より達成できたと考えている。すなわち、1) 遊離脂肪酸の特徴であるフレキシ ブルな構造を固定化することによる GPR40 に対する結合親和性の向上、2) 分子 末端に極性官能基を導入することによる高脂溶性構造からの脱却である。

<u></u>		j == = = = j		
	human	human	human	human
	GPR40	GPR41	GPR43	GPR120
FLIPR EC ₅₀ $(\mu M)^a$	0.016	>10	>10	>10
			1	

 Table 10.
 Selectivity Profile for 85 (Anhydrous)

^{*a*} All values are average of n = 2 in the presence of 0.5% BSA. ^{*b*} The value is average of n = 4 in the presence of 0.1% BSA.

第7節 化合物 85 の受容体結合モデル

ヒト GPR40 受容体と精査化合物 85 とのドッキングモデリングを利用して、 結合モードを考察した (Figure 19)。本モデルにおいて、3 つの相互作用ポイン トが確認できる。1 点目は極性相互作用である。すなわち、85 のカルボキシ基 が Arg183 (TM5) と 2 点で、および Arg258 (TM7) と 1 点で水素結合を形成して いる。さらに、Arg258 (TM7) はジヒドロベンゾフラン環のフェニル基とカチオ ン-π 相互作用⁶⁴⁾をする位置にあり、Asn244 (TM6)のカルバモイル基が Arg258 (TM7)のアルギニン残基の位置を水素結合で固定化している。2 つ目は、2',6'-ジメチルビフェニル骨格周辺の Tyr12 (TM1)、Leu67 (TM2)、Trp72 (E-I loop)、 Phe82 (TM3) および Leu262 (TM7) によって形成される、ビフェニル骨格と疎 水性アミノ酸残基による疎水性相互作用である。3 つ目は Ser8 (TM1) および Lys259 (TM7) と末端スルホニル側鎖との極性相互作用である。このドッキング モデルの結果から、化合物 85 は多くの異なる相互作用を効果的に利用して、 GPR40 受容体と強く結合すると推察される。



Figure 19. Docking model of GPR40 in complex with 85 (gray).

第8節 化合物 85 の薬物動態プロファイルと代謝物解析

化合物 85 の薬物動態プロファイルを、ラットおよびイヌを用いて評価した (Table 11)。 化合物 85 は血中からの消失 (CL) が比較的遅く、薬物の組織移行 性の指標である分布容積 $(V_{d(ss)})^{65}$ は比較的低い値を示し、これらの性質が両動 物種における血中持続性 (iv $t_{1/2}\lambda$: rat, 4.7 h; dog, 5.9 h) に繋がったと考えられる。 さらに、経口投与においても 85 は速やかな吸収 (T_{max})、高い最高血中濃度 (C_{max}) および十分な血中での暴露量 (AUC_{po, 0-24h}) と生物学的利用能 (F) (rat: 76.0%; dog: 92.4%) を示した。

 Table 11.
 Pharmacokinetic Parameters for 85 (Hemihydrate) in Fasted Rats and Dogs^a

iv					ро					
	CL	V _{d(ss)}	$t_{1/2}\lambda$		$t_{1/2}\lambda$	C_{\max}	$T_{\rm max}$	AUC _{po, 0-24h}	F	
species	(mL/h/kg)	(mL/kg)	(h)		(h)	$(\mu g/mL)$	(h)	$(\mu g \cdot h/mL)$	(%)	
rat	34.16	208.49	4.7		4.1	5.77	1.0	65.00	76.0	
dog	29.79	224.67	5.9		7.5	3.29	2.0	29.45	92.4	

^{*a*} Administered at a dose of 1 mg/kg, iv; 3 mg/kg, po in rats. Administered at a dose of 0.5 mg/kg, iv; 1 mg/kg, po in dogs. The values for C_{max} and AUC were expressed as equivalent of anhydrous **85**. Data are expressed as mean value (rats, n = 3; dogs, n = 4).

次に、化合物 85 が優れた薬物動態プロファイルを示した要因を探るべく、[¹⁴C] でラベル化した 85 を用いて代謝物解析を行った (Figure 20)。血漿中の主要構 成成分はラット、イヌの両方において 85 の未変化体であり、ラットにおいて は少量のビフェニリルカルボン酸 113 が認められた。また、ラット胆汁中にお いては、タウリン抱合体 114 とグルクロン酸抱合体 115 が認められ、これら 3 種の代謝物は、両種の糞中においても同定された。このように、85 のβ酸化代 謝物はラット、イヌの双方において確認されず、フェニルプロパン酸に縮環構 造を導入することで β酸化を抑制するという合成デザインの妥当性が証明され た。化合物 85 の代謝プロファイルが、ヒトにおいて1日1回投与可能な優れ た薬物動態プロファイルの実現に寄与していると考えられる^{66,67)}。これらの結 果を基に、さらなる薬効精査を実施した。



Figure 20. Structures of metabolites of 85.

第9節 化合物 85 の in vivo 薬理作用

化合物 85 のインスリン分泌促進作用および血糖上昇抑制作用に関して、雌性 Wistar fatty ラットを用いた用量依存性試験を実施した (Figure 21)。化合物 85 を 0.3-3 mg/kg の用量で糖負荷の 1 時間前に単回経口投与したところ、用量依存 的に血糖上昇を抑制し (Figure 21A)、インスリン分泌を促進した (Figure 21C)。 血漿中グルコース濃度の時間曲線下面積値 (AUC_{0-120 min}) および血漿中インスリン濃度の時間曲線下面積値 (AUC_{pre-30 min}) の最小有効量は、それぞれ 1 mg/kg で あった (Figure 21B および 21D)。



Figure 21. Effects of **85** (hemihydrate) during a 1H-OGTT in female Wistar fatty rats. (A) and (C) show time-dependent changes of plasma glucose (PG) and plasma insulin 1 hour after oral administration of **85** followed by 1 g/kg oral glucose challenge, respectively. Data in (B) and (D) represent incremental AUC_{0-120 min} of PG levels and incremental AUC_{pre-30 min} of plasma insulin levels shown in (A) and (C), respectively. Values are mean \pm SD (n = 6). #, $p \le 0.025$ compared with control by one-tailed Williams' test.

このように、85 は軽度肥満型糖尿病モデル動物で顕著な薬効を示したことか ら、欧米型の肥満糖尿病患者において有効であることが期待される。

次に、グルコース応答性のインスリン分泌に障害をきたす自然発症糖尿病モデルである雄性 Goto-Kakizaki (GK) ラットを用いた OGTT を実施した (Figure 22)。



Figure 22. Effects of **85** (hemihydrate) during a 1H-OGTT in male GK rats. (A) and (C) show time-dependent changes of plasma glucose and plasma insulin 1 hour after oral administration of **85** followed by 1 g/kg oral glucose challenge, respectively. Data in (B) and (D) represent AUC_{0-120 min} of plasma glucose levels and AUC_{0-120 min} of plasma insulin levels shown in (A) and (C), respectively. Values are mean \pm SD (n = 6). #, $P \le 0.025$ compared to vehicle-treated GK rats by one-tailed Shirley–Williams test. \$, $P \le 0.025$ compared to vehicle-treated GK rats by one-tailed Williams' test. ++, $P \le 0.01$ compared to vehicle-treated GK rats by Student's t-test.

対照動物である正常な Wistar Kyoto ラットではグルコース負荷後速やかにイ ンスリン分泌が認められるのに対し、GK ラットでは初期のインスリン分泌が障 害されている (Figure 22C)。またインスリン分泌障害を反映して、血糖上昇が顕 著である (Figure 22A)。GK ラットに対して化合物 **85** (1–10 mg/kg) をグルコー

ス負荷1時間前に経口投与したところ、用量依存的にインスリン分泌を促進し (Figure 21C)、血漿中グルコース濃度の上昇を抑制した (Figure 22A)。血漿中グ ルコース濃度の時間曲線下面積値 (AUC_{0-120 min}) (Figure 22B) および血漿中イン スリン濃度の時間曲線下面積値 (AUC_{0-120 min}) (Figure 22D) から算出した最小有 効用量はそれぞれ3 mg/kg および 10 mg/kg であった。興味深いことに、85 を 投薬した群では、GK ラットの絶食時血糖値の高さを反映して、グルコース負荷 時点 (0 min) において既にインスリン分泌が認められていた。われわれは、正 常な糖代謝恒常性を保つ Sprague-Dawlay (SD) ラットに対して高用量の化合物 85 (30 mg/kg) を経口投与しても絶食血糖値やインスリン分泌に影響がないこと を確認している^{68,69)}。これらの結果は、85のインスリン分泌能がグルコース濃 度に厳格に依存していることを示唆している。本特長から、85 は膵β細胞の機 能が低下している病態においても顕著なインスリン分泌を促進する一方、低血 糖を引き起こすリスクは低いと考えられる。このように、85 はインスリン分泌 不全型モデルである GK ラットにおいても顕著な薬効を示したことから、日本 人に多いインスリン分泌不全型糖尿病患者にも有効であると期待される。また in vitro 評価において、薬効評価動物であるラット GPR40 受容体に対する結合親 和性よりもヒト GPR40 受容体に対する結合親和性がより強力であることから、 85 は2型糖尿病患者において強力かつ安全なインスリン分泌促進薬になる可能 性を秘めている。

第 10 節 結論

以上述べてきたように、内因性リガンドである FFA が内在する高脂溶性およ び毒性プロファイルの低減した新規 GPR40 作動薬の創出を目的に合成研究を行っ た。第 1 章で見出した (2,3-ジヒドロ-1-ベンゾフラン-3-イル)酢酸誘導体 53 を リード化合物として、ビフェニル4'位にさまざまな極性官能基を導入した結果、 受容体作動活性を保持しつつ、LogD 値の低減に伴って毒性プロファイル (カス パーゼ-3/7 活性) が低減し、さらに薬物動態プロファイルが向上した 85 を創製 することに成功した。化合物 85 は、脂肪酸をリガンドとする GPCR に対する 優れた選択性を示す、GPR40 特異的リガンドであった。また 85 はラットおよ びイヌにおいて良好な経口吸収性および血中持続性を示し、各種薬効モデル動 物において、強力なインスリン分泌促進作用とそれに基づく血糖上昇抑制作用 を示した。さらに、85 の代謝物研究の結果、期待通り、カルボン酸のβ酸化に 対して高い抵抗性を示すことがわかった。ラットおよびイヌでの安全性試験の 結果を受けて、85 (TAK-875: Fasiglifam) を臨床試験の候補化合物として選定し た。

結語

本研究で著者は、臨床投与可能な糖尿病治療薬の創製を目的として、縮合環 アルカン酸系 GPR40 作動薬の合成研究を行い、下記の知見を得た。

フェニルプロパン酸誘導体の薬物動態プロファイル改善を目的として、β酸化に脆弱なフェニルプロパン酸部位を環化させた縮合環アルカン酸をデザインし、それぞれの縮合環に適した合成法を適用することにより、効率良く誘導体合成を達成した。その構造活性相関研究の結果、5~7員の非芳香環がベンゼン環に縮環した誘導体が、フェニルプロパン酸誘導体に匹敵するヒト受容体作動活性および受容体結合親和性を有することを見出した。また、薬物動態試験の結果、良好な経口吸収性および血中持続性を示すことを見出した。中でも、分子末端にエトキシエトキシ基を有するジヒドロベンゾフラン酢酸誘導体 53 は、強力なヒト受容体作動活性 (EC₅₀ = 28 nM) およびラットにおける良好な薬物動態プロファイル (C_{max} = 465.4 ng/mL; AUC_{po,0-8h} = 2837.4 ng·h/mL, 1 mg/kg, po)を示した。



- ウシロドプシンの結晶構造を基に作成した GPR40 ホモロジーモデルを用いて、縮合環アルカン酸誘導体においてヒト ラット間で受容体結合親和性に 種差が認められた要因を考察した。リガンド結合部位付近のヒトとラットの アミノ酸残基の違いを調べた結果、ヒト受容体の Leu86 がラット受容体では Phe に置換され、リガンド結合ポケットの大きさに違いが生じたためである ことを明らかにした。
- 3. 化合物 53 は、糖尿病モデルラットを用いた OGTT において、投薬1時間後

および4時間後に実施した糖負荷によるインスリン分泌を有意に促進すると ともに、血糖上昇を抑制した。本結果により、血中持続性の高い GPR40 作 動薬の創出を達成した。

4. 第1章で見出したジヒドロベンゾフラン酢酸誘導体 53 をリード化合物として、脂溶性低減と薬効増強を目的とした構造変換を実施した。その結果、ジヒドロベンゾフラン3位の立体化学は活性に重要でありS体がユートマーであること、また分子末端ビフェニル部の4'位にスルホニル基を有する化合物が、活性を保持しつつ低いLogD値を有し、かつ非常に良好な薬物動態プロファイルを示すことを見出した。中でも化合物 85 は、低脂溶性(LogD=2.58)でかつ強力なヒトGPR40受容体作動活性(EC₅₀=16 nM)を示し、脂肪酸をリガンドとする受容体(GPR41、GPR43、GPR120)に対する優れた選択性を示した。



- 化合物 85 の詳細な薬物動態および代謝物解析から、β酸化に由来する代謝 物は確認されず、ラットおよびイヌにおいて良好な薬物動態プロファイルを 示した。本結果は、第1章で示したフェニルプロパン酸誘導体のフェニルプ ロパン酸部位を環化させ、β酸化を抑制することで薬物動態プロファイルを 改善するアプローチの妥当性を示唆する結果である。
- 6. 化合物 85 は、軽度肥満型糖尿病モデルである雌性 Wistar fatty ラットおよ びインスリン分泌不全型糖尿病モデルである雄性 GK ラットを用いた OGTT において、経口投与で有意なインスリン分泌促進作用および血糖上昇抑制作 用を示した。これらの結果より、85 はさまざまなタイプの糖尿病患者に適 用可能であると考えられる。化合物 85 (TAK-875: Fasiglifam) は、世界初の GPR40作動薬としての上市を目指し、現在臨床第3相試験を実施中である⁷⁰⁻⁷³⁾。

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実験の部

Reagents and solvents were obtained from commercial sources and used General. Reaction progress was determined by thin layer without further purification. chromatography (TLC) analysis on Merck Kieselgel 60 F254 plates or Fuji Silysia NH plates. Chromatographic purification was carried out on silica gel columns [(Merck Kieselgel 60, 70-230 mesh or 230-400 mesh, Merck) or (Chromatorex NH-DM 1020, 100-200 mesh)] or on Purif-Pack (SI: 60 µM or NH: 60 µM, Fuji Silysia Chemical, Ltd.). Melting points were determined on a BÜCHI B-545 melting point apparatus and were uncorrected. Proton nuclear magnetic resonance (¹H NMR) spectra were recorded on Bruker Ultra Shield-300 (300 MHz) instruments. Chemical shifts are given in parts per million (ppm) with tetramethylsilane as an internal standard. Abbreviations are used as follows: s = singlet, d =doublet, t = triplet, q = quartet, m = multiplet, dd = doublet of doublets, dt = doublet of triplets, td = triplet of doublets, dd = doublet of doublets of doublets, br = broad. Coupling constants (J values) are given in hertz (Hz). Low-resolution mass spectra (MS) were determined on a Waters Liquid Chromatography-Mass Spectrometer System (MS), using a CAPCELL PAK UG-120 ODS (Shiseido Co., Ltd.) column (2.0 mm i.d. × 50 mm) with aqueous CH₃CN (10-95%) containing 0.05% trifluoroacetic acid (TFA), and an HP-1100 (Agilent Technologies) apparatus for monitoring at 220 nm. All MS experiments were performed using electrospray ionization (ESI) in positive ion mode. Analytical HPLC was performed on a Shimadzu LC-VP instrument, equipped with CAPCELL PAK C18 UG120 S-3 μ m, 2.0 \times 50 mm column with a 4 min linear gradient from 90/10 to 5/95 and subsequently with a 1.5 min isocratic elution 5/95 A/B, where A = $H_2O-0.1\%$ TFA, B = CH₃CN-0.1% TFA, at a flow rate of 0.5 mL/min, with UV detection at 220 nm, at column temperature of 25 °C, or performed on a Waters Quattro micro API (Agilent HP1100, Gilson 215) instrument, equipped with CAPCELL PAK C18 UG120 S-3 μ m, 1.5 \times 35 mm column, by gradient elution: 0.00 min (A/B = 100/0), 2.00 min (A/B = 0/100), 3.00 min (A/B = 0/100), 3.01 min (A/B = 100/0), 3.30 min (A/B = 100/0) where A = 2% CH₃CN/H₂O with 5 mM NH₄OAc; B = 95% CH₃CN/H₂O with 5 mM NH₄OAc, at a flow rate of 0.5 mL/min, with UV detection at 220 nm, at column temperature of 40 °C. A part of compounds were assessed by the following method. The analytical HPLC system consisted of Prominence UFLC (Shimadzu Corporation, Japan), L-column2 ODS column (30 x 2.1 mm I.D., 2 µm) (Chemicals Evaluation and Research Institute, Japan) at column temperature of 50 °C and nano quantity analyte detector, QT-500 (Quant technologies LLC, MN, USA). The mobile phase A and B are a mixture of distillated water, 50 mmol/L NH₄OAc aqueous solution and

MeCN (8:1:1,v/v/v) and a mixture of MeCN and 50 mmol/L ammonium acetate aqueous solution (9:1,v/v), respectively. The flow rate maintained 0.5 mL/min. The mixture ratio of mobile phase A and B changed from 95/5 to 5/95 with a 2 min linear gradient and subsequently with a 1 min isocratic elution 5/95. Elemental analyses were carried out by Takeda Analytical Laboratories Limited, and were within 0.4% of the theoretical values unless otherwise noted. The purity of compounds was assessed by elemental analysis or analytical HPLC (>95%). Optical rotations were determined on a JASCO P-1030 polarimeter. Preparative purifications were performed using a Gilson pumping system in conjunction with a photodiode array detector (Hewlett Packard 1100 Series) and a Gilson 215 auto sampler. Separations were achieved using the following method, which utilized a YMC packed column (CombiPrep ODS-A, 5 µm, 20 mm i.d. × 50 mm) with a 1 min isocratic elution 10/90, a 3.7 min linear gradient from 10/90 to 0/100, and then a 2.7 min isocratic elution 0/100 A/B at a flow rate of 25 mL/min. Abbreviations of the solvents and reagents are used as follows: CDCl₃, deuterochloroform; DMSO-d₆, hexadeuterodimethyl sulfoxide; IPA, 2-propanol; Et₂O, diethyl ether; CH₂Cl₂, dichloromethane; CCl₄, carbon tetrachloride; H₂, hydrogen; NaH, sodium hydride; NaBH₄, sodium borohydride; LiAlH₄, lithium aluminum hydride; AlCl₃, aluminum chloride; TiCl₄, titanium (IV) chloride; NaOH, sodium hydroxide; KOH, potassium hydroxide; LiOH·H₂O, lithium hydroxide monohydrate; HCl, hydrochloric acid; H₂SO₄, sulfuric acid; H₃PO₄, phosphoric acid; HClO₄, perchloric acid; NH₄Cl, ammonium chloride; NaNH₂, sodium amide; NH₃, ammonia; NaHCO₃, sodium hydrogen carbonate; MgSO₄, magnesium sulfate; Na₂SO₄, sodium sulfate; K₂CO₃, potassium carbonate; Na₂CO₃, sodium carbonate; Na₂S₂O₃, sodium thiosulfate; KF, potassium fluoride; Cs₂CO₃, cesium carbonate; K₃PO₄, potassium phosphate; KI, potassium iodide; NaCN, sodium cyanide; POCl₃, phosphorousoxy chloride; SOCl₂, thionyl chloride; $Pd(PPh_3)_4$, tetrakis(triphenylphosphine)palladium(0); PdCl₂(dppf)·CH₂Cl₂, [1,1'-bis(diphenylphosphino) ferrocene]dichloropalladium(II) complex with CH₂Cl₂; Pd₂(dba)₃, tris(dibenzylideneacetone)dipalladium(0); Br₂, bromine.

第1章の実験

2-Methoxy-6,7,8,9-tetrahydro-5H-benzo[7]annulen-5-one (5c). Step 1: To a solution of triethyl 4-phosphonocrotonate (24.0 g, 95.9 mmol) in THF (100 mL) was added portionwise NaH (60% in mineral oil, 3.84 g, 96.0 mmol) at 0 °C, and the mixture was stirred under nitrogen atmosphere at 0 °C for 30 min. To the mixture was added dropwise a solution of 3-methoxybenzaldehyde (12.3 g, 90.0 mmol) in THF (100 mL) at 0 °C and the mixture was stirred at room temperature for 2 h. To the mixture was added DMF (50 mL) and the mixture was further stirred at room temperature for 18 h. The reaction mixture was concentrated, and the residue was diluted with AcOEt, washed sequentially with 1 M HCl aqueous solution and brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 10:90-30:70) to give ethyl (2E,4E)-5-(3-methoxyphenyl)penta-2,4-dienoate (7.70 g, 37%) as a yellow oil. ¹H NMR (CDCl₃) δ 1.32 (t, J = 7.1 Hz, 3H), 3.84 (s, 3H), 4.23 (q, J = 7.1 Hz, 2H), 5.99 (d, J = 15.3 Hz, 1H), 6.85–6.88 (m, 3H), 6.98 (t, J = 1.5 Hz, 1H), 7.06 (d, J = 7.7 Hz, 1H), 7.25–7.30 (m, 1H), 7.44 (ddd, J = 15.3, 6.4, 3.8 Hz, 1H). MS m/z 233 (M + H)⁺. Step 2: The obtained oil in step 1 was hydrogenated on 10% Pd/C (1.1 g, containing 50% water) in EtOH (100 mL) under H₂ atmosphere (balloon pressure) at room temperature. After reaction was completed, the catalyst was removed by filtration, and the filtrate was concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 5:95-20:80) to give ethyl 5-(3-methoxyphenyl)pentanoate (6.01 g, 77%) as a colorless oil. Step 3: To a solution of the obtained oil (6.01 g, 25.4 mmol) in step 2 in EtOH (50 mL) and THF (50 mL) was added 2 M NaOH aqueous solution (25 mL), and the mixture was stirred at room temperature for 3 h. To the mixture was added 1 M HCl aqueous solution, and the mixture was extracted with AcOEt. The extract was washed with brine, dried over anhydrous MgSO₄, and concentrated to give 5-(3-methoxyphenyl)pentanoic acid (5.28 g, 99%) as a red-brown oil. ¹H NMR (CDCl₃) δ 1.66–1.70 (m, 4H), 2.36–2.41 (m, 2H), 2.59–2.64 (m, 2H), 3.80 (s, 3H), 6.72–6.78 (m, 3H), 7.17–7.22 (m, 1H). MS m/z 209 (M + H)⁺. Step 4: A mixture of phosphorus (V) oxide (10 g) and methanesulfonic acid (70 mL) was stirred at 100 °C for 1 h. The solution was poured into the obtained oil (5.28 g, 25.4 mmol) in step 3 and the resulting mixture was stirred at 100 °C for 1 h. The reaction mixture was poured into ice water and extracted with AcOEt. The extract was washed with brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 0:100-30:70) to give 5c (4.02 g, 83%) as a red-brown oil. ¹H NMR (CDCl₃) δ 1.75–1.93 (m, 4H), 2.67–2.74 (m, 2H), 2.89–2.93 (m, 2H), 3.85 (s, 3H), 6.70 (d, J = 2.5 Hz, 1H), 6.81 (dd, J = 8.7, 2.5 Hz, 1H), 7.79 (d, J = 8.7 Hz, 1H). MS m/z $191 (M + H)^+$.

5-Benzyloxy-1-indanone (6a). Step 1: To a suspension of 5-methoxy-1-indanone (**5a**) (10.3 g, 63.5 mmol) in toluene (150 mL) was added portionwise AlCl₃ (16.9 g, 127 mmol) at 0 °C, and the mixture was stirred under nitrogen atmosphere at reflux for 4 h. The reaction mixture was allowed to cool to room temperature and poured into ice water. The mixture was extracted with AcOEt–THF. The extract was washed with brine, dried over anhydrous MgSO₄, and concentrated to give 5-hydroxy-1-indanone as a yellow solid. Step 2: The obtained solid in step 1 was suspended in acetone (120 mL). To the suspension were added benzyl bromide (10.9 g, 64.0 mmol) and K₂CO₃ (12.3 g, 88.9 mmol), and the mixture was stirred under nitrogen atmosphere at reflux for 1 h. The reaction mixture was concentrated, and to the residue were added AcOEt and water. The organic layer was washed with brine, dried over anhydrous MgSO₄, and concentrated. The resulting solid was washed with AcOEt to give **6a** (10.8 g) as colorless crystals. The second crop and third crop were similarly obtained (3.36 g) (washed with hexane–AcOEt). Total 14.2 g (94%). ¹H NMR (CDCl₃) δ 2.65–2.69 (m, 2H), 3.09 (t, *J* = 6.0 Hz, 2H), 5.15 (s, 2H), 6.97–7.00 (m, 2H), 7.32–7.46 (m, 5H), 7.68–7.72 (m, 1H). MS *m/z* 239 (M + H)⁺.

2-(Benzyloxy)-6,7,8,9-tetrahydro-5*H***-benzo[7]annulen-5-one (6c).** The title compound was prepared from **5c** by a similar to that described for **6a** in 91% yield as colorless prisms (hexane–AcOEt). ¹H NMR (CDCl₃) δ 1.76–1.93 (m, 4H), 2.71 (t, *J* = 6.0 Hz, 2H), 2.91 (t, *J* = 6.0 Hz, 2H), 5.11 (s, 2H), 6.79 (d, *J* = 2.5 Hz, 1H), 6.88 (dd, *J* = 8.7, 2.5 Hz, 1H), 7.31–7.45 (m, 5H), 7.78 (d, *J* = 8.7 Hz, 1H). MS *m/z* 267 (M + H)⁺.

Ethyl (5-Hydroxy-2,3-dihydro-1H-inden-1-yl)acetate (7a). Step 1: To a solution of triethyl phosphonoacetate (15.7 g, 70.0 mmol) in toluene (50 mL) was added portionwise NaH (60% in mineral oil, 2.25 g, 56.3 mmol) at 0 °C, and the mixture was stirred under nitrogen atmosphere at 50 °C for 1 h. The reaction mixture was added dropwise to a suspension of **6a** (10.7 g, 44.9 mmol) in toluene (50 mL) under nitrogen atmosphere at 0 °C, and the reaction mixture was stirred at reflux for 6 h. The mixture was quenched with diluted HCl aqueous solution, and extracted with AcOEt. The extract was washed with brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 10:90–40:60) to give a yellow oil. Step 2: The obtained oil in step 1 was dissolved in EtOH (80 mL) and hydrogenated on 10% Pd/C (2.0 g, containing 50% water) under H₂ atmosphere (balloon pressure) at room temperature for 24 h. The catalyst was removed by filtration, and the filtrate was concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 10:90-40:60) to give 7a (5.27 g, 54% in 2 steps) as a colorless oil. ¹H NMR (CDCl₃) δ 1.28 (t, J = 7.1 Hz, 3H), 1.69-1.81 (m, 1H), 2.32-2.44 (m, 2H), 2.71 (dd, J = 15.3, 5.8 Hz, 1H), 2.77-2.94 (m, 2H), 3.46–3.56 (m, 1H), 4.18 (q, J = 7.1 Hz, 2H), 4.71 (s, 1H), 6.62 (dd, J = 8.1, 2.2 Hz, 1H), 6.70 (d, J = 2.2 Hz, 1H), 7.02 (d, J = 8.1 Hz, 1H). MS $m/z 221 (M + \text{H})^+$.

Ethyl (6-Hydroxy-1,2,3,4-tetrahydronaphthalen-1-yl)acetate (7b). Step 1: Triethyl phosphonoacetate (15.0 mL, 75.0 mmol) was added dropwise to a suspension of NaH (60% in mineral oil, 2.80 g, 70.0 mmol) in toluene (35 mL) under nitrogen atmosphere at 0 °C, and the mixture was stirred at 50 °C for 1 h. The mixture was cooled to 0 °C and a solution of 6-methoxy-1-tetralone (5b) (8.81 g, 50.0 mmol) in toluene (35 mL) was added dropwise. The resulting mixture was stirred at reflux for 6 h. The mixture was quenched with diluted HCl aqueous solution, and extracted with AcOEt. The extract was washed with brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 0:100-25:75) to give a colorless oil. Step 2: The obtained oil in step 1 was hydrogenated on 10% Pd/C (1.0 g, containing 50% water) in EtOH (100 mL) under H₂ atmosphere (balloon pressure) at room temperature for 22 h. The catalyst was removed by filtration, and the filtrate was concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 0:100-15:85) to give ethyl (6-methoxy-1,2,3,4-tetrahydronaphthalen-1-yl)acetate (6.68 g, 54% in 2 steps) as a colorless oil. Step 3: To a mixture of the obtained oil (6.68 g, 26.9 mmol) in step 2 and 1-dodecanethiol (7.73 mL, 32.3 mmol) in toluene (75 mL) was added portionwise AlCl₃ (10.8 g, 81.0 mmol) at 0 °C, and the resulting mixture was stirred under nitrogen atmosphere at room temperature for 18 h. The mixture was quenched with ice water, and extracted with AcOEt. The extract was washed subsequently with 2 M HCl aqueous solution and brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 5:95-40:60) to give **7b** (6.19 g, 98%) as a pale yellow oil. ¹H NMR (CDCl₃) δ 1.27 (t, J = 7.1 Hz, 3H), 1.63–1.95 (m, 4H), 2.48 (dd, J =15.1, 9.6 Hz, 1H), 2.62–2.79 (m, 3H), 3.23–3.32 (m, 1H), 4.17 (q, J = 7.1 Hz, 2H), 4.63 (s, 1H), 6.54 (d, J = 2.5 Hz, 1H), 6.61 (dd, J = 8.2, 2.5 Hz, 1H), 7.02 (d, J = 8.2 Hz, 1H). MS $m/z 235 (M + H)^+$.

Ethyl (2-Hydroxy-6,7,8,9-tetrahydro-5*H*-benzo[7]annulen-5-yl)acetate (7c). The title compound was prepared from 6c by a similar to that described for 7a in 89% yield as a colorless oil. ¹H NMR (CDCl₃) δ 1.22 (t, *J* = 7.2 Hz, 3H), 1.44–1.92 (m, 6H), 2.61–2.86 (m, 4H), 3.36–3.44 (m, 1H), 4.12 (q, *J* = 7.2 Hz, 2H), 4.66 (s, 1H), 6.54–6.59 (m, 2H), 6.95 (d, *J* = 7.9 Hz, 1H). MS *m*/*z* 249 (M + H)⁺.

4-(Chloromethyl)-7-hydroxy-2*H***-chromen-2-one (9).** Ethyl 4-chloroacetoacetate (14.0 g, 85.0 mmol) was dissolved in concentrated H₂SO₄ (30 mL) at 0 °C, and resorcinol (**8**) (8.81 g, 80.0 mmol) was added portionwise. The mixture was stirred at room temperature for 2 h. The reaction mixture was poured into ice water, and the resulting solid was collected by filtration, washed with water, and dried to give 9 (14.1 g, 84%) as a beige solid. ¹H NMR (CDCl₃) δ 4.63 (s, 2H), 6.42 (s, 1H), 6.88 (dd, *J* = 8.7, 2.5 Hz, 1H), 6.98 (d, *J* = 2.5 Hz, 1H), 7.57 (d, *J* = 8.7 Hz, 1H). MS *m/z* 211 (M + H)⁺.

Methyl (6-Hydroxy-1-benzofuran-3-yl)acetate (7d). Step 1: A mixture of 9 (10.9 g, 51.8 mmol) and 1 M NaOH aqueous solution (500 mL) was stirred at reflux for 2 h. The reaction mixture was acidified with concentrated H₂SO₄ and extracted with AcOEt. The extract was washed with brine, dried over anhydrous MgSO4, and concentrated to give (6-hydroxy-1-benzofuran-3-yl)acetic acid (8.27 g, 83%) as brown crystals. ¹H NMR $(DMSO-d_6) \delta 3.60 (s, 2H), 6.73 (dd, J = 8.5, 2.0 Hz, 1H), 6.87 (d, J = 2.0 Hz, 1H), 7.34 (d, J)$ = 8.5 Hz, 1H, 7.66 (s, 1H), 9.52 (br s, 1H), 12.41 (br s, 1H). MS m/z 193 (M + H)⁺. Step 2: (6-Hydroxy-1-benzofuran-3-yl)acetic acid (9.85 g, 51.3 mmol) was suspended in MeOH (45 mL), and to the suspension was added concentrated H_2SO_4 (5 mL), and the mixture was stirred at reflux for 4 h. After evaporation of the solvent, the residue was diluted with Et₂O, washed sequentially with water, saturated NaHCO₃ aqueous solution, and brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 10:90-50:50) to give a solid, which was washed with hexane–AcOEt to give 7d (7.38 g, 70%) as pale-yellow crystals. ¹H NMR (CDCl₃) δ 3.67 (d, J = 0.9 Hz, 2H), 3.73 (s, 3H), 4.91 (s, 1H), 6.79 (dd, J = 8.3, 2.2 Hz, 1H), 6.95 (d, J = 2.2 Hz, 1H), 7.38 (d, J = 8.3 Hz, 1H), 7.52 (s, 1H). MS m/z 207 (M + H)⁺.

Methyl (6-Hydroxy-2,3-dihydro-1-benzofuran-3-yl)acetate (7e). Compound 7d (11.4 g, 55.3 mmol) was hydrogenated on 10% Pd/C (2 g, containing 50% water) in MeOH (100 mL) under H₂ atmosphere (balloon pressure) at room temperature for 18 h. The catalyst was removed by filtration, and the filtrate was concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 20:80–50:50) to give a solid. Recrystallization from hexane–AcOEt gave 7e (8.74 g, 76%) as colorless prisms. mp 108–109 °C. ¹H NMR (CDCl₃) δ 2.55 (dd, *J* = 16.4, 9.1 Hz, 1H), 2.74 (dd, *J* = 16.4, 5.7 Hz, 1H), 3.72 (s, 3H), 3.74–3.84 (m, 1H), 4.26 (dd, *J* = 9.1, 5.7 Hz, 1H), 4.75 (t, *J* = 9.1 Hz, 1H), 4.82 (s, 1H), 6.31–6.34 (m, 2H), 6.97 (d, *J* = 8.7 Hz, 1H). MS *m/z* 209 (M + H)⁺.

Ethyl 8-(Benzyloxy)-2,3-dihydro-1-benzoxepine-4-carboxylate (11). Step 1: A mixture of 2,4-dihydroxybenzaldehyde (10) (13.8 g, 100 mmol), benzyl chloride (20.1 mL, 175 mmol), and KF (11.6 g, 200 mmol) in CH₃CN (100 mL) was stirred at reflux for 20 h. The mixture was concentrated, diluted with water, and extracted with AcOEt. The extract was washed with brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by silica column chromatography (AcOEt:hexane = 5:95-40:60) gel to give 4-(benzyloxy)-2-hydroxybenzaldehyde (9.76 g, 43%) as colorless crystals. Step 2: A mixture of the obtained crystals (9.76 g, 42.8 mmol) in step 1, ethyl 4-bromobutyrate (7.34 mL, 51.3 mmol), and Cs₂CO₃ (20.9 g, 64.1 mmol) in DMF (100 mL) was stirred at 80 °C for 4 days. After evaporation of the solvent, the residue was diluted with water, and extracted with AcOEt. The extract was washed with brine, dried over anhydrous MgSO₄, and The residue was purified by silica gel column chromatography concentrated. (AcOEt:hexane = 5:95–40:60) to give a solid. Recrystallization from heptane–AcOEt gave

11 (5.74 g, 41%) as colorless crystals. ¹H NMR (CDCl₃) δ 1.34 (t, J = 7.2 Hz, 3H), 2.92–2.98 (m, 2H), 4.21–4.30 (m, 4H), 5.06 (s, 2H), 6.59 (d, J = 2.4 Hz, 1H), 6.66 (dd, J = 8.6, 2.4 Hz, 1H), 7.24 (d, J = 8.6 Hz, 1H), 7.30–7.45 (m, 5H), 7.54 (s, 1H). MS *m/z* 325 (M + H)⁺.

Ethyl 8-Hydroxy-2,3,4,5-tetrahydro-1-benzoxepine-4-carboxylate (7f). The title compound was prepared from **11** by a similar to that described for **7e** in 100% yield as a colorless oil. ¹H NMR (CDCl₃) δ 1.25 (t, J = 7.1 Hz, 3H), 2.10–2.29 (m, 2H), 2.56–2.67 (m, 1H), 2.90–3.10 (m, 2H), 3.77–3.87 (m, 1H), 4.14 (q, J = 7.1 Hz, 2H), 4.23–4.33 (m, 1H), 4.85 (s, 1H), 6.43–6.51 (m, 2H), 7.00 (d, J = 8.0 Hz, 1H). MS *m/z* 237 (M + H)⁺.

(2',6'-Dimethylbiphenyl-3-yl)methanol (13). Step 1: 3-Bromobenzaldehyde (12) (18.5 g, 100 mmol) and (2,6-dimethylphenyl)boronic acid (21.0 g, 140 mmol) were dissolved in a mixture of 1 M Na₂CO₃ aqueous solution (200 mL), EtOH (100 mL), and toluene (200 mL). After argon substitution, Pd(PPh₃)₄ (5.78 g, 5.00 mmol) was added. The reaction mixture was stirred under argon atmosphere at 80 °C for 20 h. The reaction mixture was cooled, and water was added to the reaction mixture. The mixture was diluted with AcOEt, and the mixture was filtered through a pad of Celite. The organic layer of the filtrate was washed with brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 0:100-10:90) to give 2',6'-dimethylbiphenyl-3-carbaldehyde (20.4 g, 97%) as a colorless oil. ¹H NMR (CDCl₃) δ 2.02 (s, 6H), 7.11–7.23 (m, 3H), 7.42–7.46 (m, 1H), 7.61 (t, J = 7.6 Hz, 1H), 7.68–7.69 (m, 1H), 7.86–7.90 (m, 1H), 10.06 (s, 1H). MS m/z 211 (M + H)⁺. Step 2: The obtained oil (18.5 g, 88.0 mmol) in step 1 was dissolved in a mixture of DME (100 mL) and THF (100 mL), and NaBH₄ (1.66 g, 44.0 mmol) was added at 0 °C. The mixture was stirred at 0 °C for 3 h and then at room temperature for 3 h. The reaction mixture was quenched with diluted HCl aqueous solution and extracted with AcOEt. The extract was washed with brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 10:90-50:50) to give **13** (15.6 g, 83%) as a colorless oil. ¹H NMR (CDCl₃) δ 1.66 (t, J = 5.9 Hz, 1H), 2.03 (s, 6H), 4.74 (d, J = 5.9 Hz, 2H), 7.07–7.19 (m, 5H), 7.35 (d, J = 7.5 Hz, 1H), 7.43 (t, J = 7.5 Hz, 1H). MS m/z 195 (M – 18 + H)⁺.

{5-[(2',6'-Dimethylbiphenyl-3-yl)methoxy]-2,3-dihydro-1*H*-inden-1-yl}acetic Acid (14). Step 1: To a mixture of 7a (0.529 g, 2.40 mmol), 13 (0.637 g, 3.00 mmol), and P(*n*-Bu)₃ (1.20 mL, 4.80 mmol) in toluene (40 mL) was added ADDP (1.21 g, 4.80 mmol) at 0 °C, and the mixture was stirred under nitrogen atmosphere at room temperature for 6 h. To the mixture were added ADDP (0.606 g, 2.40 mmol) and P(*n*-Bu)₃ (0.606 mL, 2.40 mmol). After stirred at room temperature for 15 h, ADDP (0.606 g, 2.40 mmol) and P(*n*-Bu)₃ (0.606 mL, 2.40 mmol). After stirred mmol) were added, and the mixture was stirred at room temperature for 6 h. Hexane (20 mL) was added, and the precipitate was removed by filtration. The filtrate was concentrated, and the residue was purified by silica gel column chromatography (AcOEt:hexane = 0:100–30:70) to give ethyl {5-[(2',6'-dimethylbiphenyl-3-yl)methoxy]-2,3-dihydro-1*H*-inden-1-yl}acetate (0.239 g, 24%) as a colorless oil. ¹H NMR (CDCl₃) δ 1.27 (t, J = 7.1 Hz, 3H), 1.68-1.80 (m, 1H), 2.01 (s, 6H), 2.32-2.44 (m, 2H), 2.71 (dd, J = 15.3, 5.7 Hz, 1H), 2.78-2.96 (m, 2H), 3.47-3.57 (m, 1H), 4.17 (q, J = 7.1 Hz, 2H), 5.08 (s, 2H), 6.78 (dd, J = 8.2), 5.08 (s, 2H), 5.08 (s, 2H),2.4 Hz, 1H), 6.84 (d, J = 2.4 Hz, 1H), 7.05–7.20 (m, 6H), 7.38–7.46 (m, 2H). MS m/z 415 $(M + H)^+$. Step 2: To a solution of the obtained oil (0.238 g, 0.574 mmol) in step 1 in EtOH (2 mL) and THF (2 mL) was added 2 M NaOH aqueous solution (1.00 mL, 2.00 mmol), and the mixture was stirred at room temperature for 7 h. The mixture was acidified with 1 M HCl aqueous solution, and extracted with AcOEt. The extract was washed with brine, dried over anhydrous MgSO₄, and concentrated to give a solid. Recrystallization from hexane–AcOEt gave 14 (0.118 g, 53%) as colorless prisms. mp 114 °C. ¹H NMR (CDCl₃) δ 1.71–1.83 (m, 1H), 2.01 (s, 6H), 2.36–2.51 (m, 2H), 2.76–2.96 (m, 3H), 3.49–3.58 (m, 1H), 5.09 (s, 2H), 6.79 (dd, J = 8.3, 2.5 Hz, 1H), 6.85 (s, 1H), 7.08–7.17 (m, 5H), 7.20 (s, 1H), 7.38–7.47 (m, 2H). MS m/z 387 (M + H)⁺. HPLC purity (220 nm) 99.8%. Anal. Calcd for C₂₆H₂₆O₃: C, 80.80; H, 6.78. Found: C, 80.63; H, 6.97.

The following compounds **15–19** were also prepared from **13** and appropriate phenols **7b–f** by a similar to that described for **14**.

{6-[(2',6'-Dimethylbiphenyl-3-yl)methoxy]-1,2,3,4-tetrahydronaphthalen-1-yl}acetic Acid (15). Step 1: Ethyl {6-[(2',6'-dimethylbiphenyl-3-yl)methoxy]-1,2,3,4-tetrahydronaphthalen-1-yl}acetate in 23% yield as a colorless oil. ¹H NMR (CDCl₃) δ 1.27 (t, J = 7.2Hz, 3H), 1.63–1.93 (m, 4H), 2.01 (s, 6H), 2.48 (dd, J = 15.2, 9.7 Hz, 1H), 2.62–2.74 (m, 3H), 3.25–3.33 (m, 1H), 4.16 (q, J = 7.2 Hz, 2H), 5.07 (s, 2H), 6.67 (d, J = 2.6 Hz, 1H), 6.76 (dd, J = 8.5, 2.6 Hz, 1H), 7.05–7.19 (m, 6H), 7.37–7.46 (m, 2H). MS *m/z* 429 (M + H)⁺. Step 2: **15** in 57% yield as colorless prisms (hexane–AcOEt). mp 120 °C. ¹H NMR (CDCl₃) δ 1.67–1.98 (m, 4H), 2.01 (s, 6H), 2.55 (dd, J = 15.5, 9.9 Hz, 1H), 2.70–2.77 (m, 3H), 3.26–3.34 (m, 1H), 5.08 (s, 2H), 6.68 (d, J = 2.6 Hz, 1H), 6.78 (dd, J = 8.5, 2.6 Hz, 1H), 7.07–7.19 (m, 6H), 7.37–7.46 (m, 2H). MS *m/z* 401 (M + H)⁺. HPLC purity (220 nm) 100%. Anal. Calcd for C₂₇H₂₈O₃: C, 80.97; H, 7.05. Found: C, 80.89; H, 7.27.

{2-[(2',6'-Dimethylbiphenyl-3-yl)methoxy]-6,7,8,9-tetrahydro-5*H*-benzo[7]annulen-5yl}acetic Acid (16). Step 1: Ethyl {2-[(2',6'-dimethylbiphenyl-3-yl)methoxy]-6,7,8,9tetrahydro-5*H*-benzo[7]annulen-5-yl}acetate in 72% yield as a colorless oil. ¹H NMR (CDCl₃) δ 1.22 (t, J = 7.1 Hz, 3H), 1.45–1.92 (m, 6H), 2.01 (s, 6H), 2.62–2.88 (m, 4H), 3.36–3.45 (m, 1H), 4.11 (q, J = 7.1 Hz, 2H), 5.08 (s, 2H), 6.70 (dd, J = 8.3, 2.7 Hz, 1H), 6.74 (d, J = 2.7 Hz, 1H), 6.99 (d, J = 8.3 Hz, 1H), 7.08–7.20 (m, 5H), 7.37–7.46 (m, 2H). MS *m/z* 443 (M + H)⁺. Step 2: **16** in 60% yield as colorless crystals (hexane–AcOEt). mp 86–88 °C. ¹H NMR (CDCl₃) δ 1.44–1.92 (m, 6H), 2.01 (s, 6H), 2.68–2.89 (m, 4H), 3.36–3.44 (m, 1H), 5.08 (s, 2H), 6.70–6.75 (m, 2H), 7.00 (d, J = 8.3 Hz, 1H), 7.06–7.19 (m, 5H), 7.37–7.46 (m, 2H). MS m/z 415 (M + H)⁺. HPLC purity (220 nm) 99.5%. Anal. Calcd for C₂₈H₃₀O₃: C, 81.13; H, 7.29. Found: C, 81.03; H, 7.53.

{6-[(2',6'-Dimethylbiphenyl-3-yl)methoxy]-1-benzofuran-3-yl}acetic Acid (17). Step 1: Methyl {6-[(2',6'-dimethylbiphenyl-3-yl)methoxy]-1-benzofuran-3-yl}acetate in 96% yield as a colorless oil. ¹H NMR (CDCl₃) δ 2.01 (s, 6H), 3.67 (d, J = 1.0 Hz, 2H), 3.72 (s, 3H), 5.15 (s, 2H), 6.97 (dd, J = 8.6, 2.2 Hz, 1H), 7.07–7.19 (m, 5H), 7.23 (s, 1H), 7.40–7.48 (m, 3H), 7.53 (s, 1H). MS *m/z* 401 (M + H)⁺. Step 2: **17** in 80% yield as colorless plates (hexane–AcOEt). mp 128–129 °C. ¹H NMR (CDCl₃) δ 2.01 (s, 6H), 3.71 (d, J = 0.8 Hz, 2H), 5.15 (s, 2H), 6.97 (dd, J = 8.6, 2.2 Hz, 1H), 7.07–7.19 (m, 5H), 7.23 (s, 1H), 7.40–7.48 (m, 3H), 7.54 (s, 1H). MS *m/z* 387 (M + H)⁺. HPLC purity (220 nm) 99.4%. Anal. Calcd for C₂₅H₂₂O₄: C, 77.70; H, 5.74. Found: C, 77.52; H, 5.49.

{6-[(2',6'-Dimethylbiphenyl-3-yl)methoxy]-2,3-dihydro-1-benzofuran-3-yl}acetic Acid **(18).** Step 1: Methyl {6-[(2',6'-dimethylbiphenyl-3-yl)methoxy]-2,3-dihydro-1-benzofuran-3-yl}acetate in 72% yield as a colorless oil. ¹H NMR (CDCl₃) δ 2.01 (s, 6H), 2.55 (dd, J = 16.5, 9.2 Hz, 1H), 2.75 (dd, J = 16.5, 6.0 Hz, 1H), 3.71 (s, 3H), 3.75–3.85 (m, 1H), 4.26 (dd, J = 9.2, 6.0 Hz, 1H), 4.75 (t, J = 9.2 Hz, 1H), 5.06 (s, 2H), 6.45–6.50 (m, 2H), 7.02 (d, J = 7.9 Hz, 1H), 7.08–7.19 (m, 5H), 7.37–7.46 (m, 2H). MS *m/z* 403 (M + H)⁺. Step 2: **18** in 73% yield as colorless needles (hexane–AcOEt). mp 147–148 °C. ¹H NMR (CDCl₃) δ 2.01 (s, 6H), 2.61 (dd, J = 16.8, 9.2 Hz, 1H), 2.81 (dd, J = 16.8, 5.7 Hz, 1H), 3.76–3.86 (m, 1H), 4.29 (dd, J = 9.2, 5.7 Hz, 1H), 4.76 (t, J = 9.2 Hz, 1H), 5.07 (s, 2H), 6.46–6.51 (m, 2H), 7.04–7.19 (m, 6H), 7.37–7.46 (m, 2H). MS *m/z* 389 (M + H)⁺. HPLC purity (220 nm) 99.4%. Anal. Calcd for C₂₅H₂₄O₄: C, 77.30; H, 6.23. Found: C, 77.08; H, 6.25.

8-[(2',6'-Dimethylbiphenyl-3-yl)methoxy]-2,3,4,5-tetrahydro-1-benzoxepine-4-carboxylic Acid (19). Step 1: Ethyl 8-[(2',6'-Dimethylbiphenyl-3-yl)methoxy]-2,3,4,5-tetrahydro-1-benzoxepine-4-carboxylate in 90% yield as a colorless oil. ¹H NMR (CDCl₃) δ 1.25 (t, J =7.2 Hz, 3H), 2.01 (s, 6H), 2.15–2.29 (m, 2H), 2.57–2.65 (m, 1H), 2.94 (dd, J = 14.3, 2.3 Hz, 1H), 3.05 (dd, J = 14.3, 9.6 Hz, 1H), 3.76–3.84 (m, 1H), 4.13 (q, J = 7.2 Hz, 2H), 4.24–4.32 (m, 1H), 5.07 (s, 2H), 6.59–6.63 (m, 2H), 7.02–7.19 (m, 6H), 7.37–7.46 (m, 2H). MS *m/z* 431 (M + H)⁺. Step 2: **19** in 76% yield as colorless crystals (hexane–AcOEt). mp 100–101 °C. ¹H NMR (CDCl₃) δ 2.01 (s, 6H), 2.17–2.29 (m, 2H), 2.63–2.72 (m, 1H), 2.96–3.11 (m, 2H), 3.79–3.85 (m, 1H), 4.25–4.32 (m, 1H), 5.07 (s, 2H), 6.60–6.64 (m, 2H), 7.04–7.19 (m, 6H), 7.37–7.46 (m, 2H). MS *m/z* 403 (M + H)⁺. Anal. Calcd for C₂₆H₂₆O₄: C, 77.59; H, 6.51. Found: C, 77.53; H, 6.48.

2-Bromo-5-methoxybenzaldehyde (21). To a suspension of 3-methoxybenzaldehyde (20.4 g, 150 mmol) in AcOH (400 mL) was added dropwise a solution of Br_2 (7.68 mL, 150 mmol) in AcOH (50 mL) at room temperature, and the mixture was stirred at room temperature for 24 h, then added to water. The resulting crystals were collected by filtration, washed with water, and dried to give **21** (28.2 g, 88%) as colorless crystals. mp 71–72 °C.

¹H NMR (CDCl₃) δ 3.85 (s, 3H), 7.04 (dd, J = 8.9, 3.2 Hz, 1H), 7.42 (d, J = 3.2 Hz, 1H), 7.50–7.55 (m, 1H), 10.32 (s, 1H). HPLC purity (220 nm) >99%. Anal. Calcd for C₈H₇BrO₂: C, 44.68; H, 3.28. Found: C, 44.81; H, 3.41.

3-(2-Bromo-5-methoxyphenyl)propanenitrile (22). Step 1: A mixture of 21 (20.6 g, 95.8 mmol), cyanoacetic acid (8.96 g, 105 mmol), and NH₄OAc (1.11 g, 14.4 mmol) in toluene (55 mL) and pyridine (32 mL) was stirred with a Dean-Stark apparatus at reflux for 0.5 h. The mixture was cooled and diluted with toluene. The resulting crystals were collected by filtration and washed with toluene. The obtained ammonium salts were treated with 1 M HCl aqueous solution, and the resulting free acids were collected by filtration, washed with water, and dried. The product was washed with MeOH to give 3-(2-bromo-5-methoxyphenyl)-2-cyanoacrylic acid (21.5 g, 80%) as yellow crystals. ¹H NMR (DMSO- d_6) δ 3.82 (s, 3H), 7.15 (dd, J = 8.9, 3.0 Hz, 1H), 7.66 (d, J = 3.0 Hz, 1H), 7.74 (d, J = 8.9 Hz, 1H), 8.39 (s, 1H). HPLC purity (220 nm) >99%. Anal. Calcd for C₁₁H₈BrNO₃: C, 46.84; H, 2.86; N, 4.97. Found: C, 46.93; H, 2.85; N, 4.94. Step 2: To a suspension of the obtained crystals (21.0 g, 74.4 mmol) in step 1 in saturated NaHCO₃ aqueous solution (55 mL) and MeOH (270 mL) was added portionwise NaBH₄ (8.20 g, 217 mmol) at 0 °C, and the mixture was stirred under nitrogen atmosphere at room temperature for 4 h. After MeOH was evaporated, the residue was diluted with water, acidified with 6 M HCl aqueous solution, and extracted with Et₂O. The extract was washed with brine, dried over anhydrous MgSO₄, and concentrated to give 3-(2-bromo-5-methoxyphenyl)-2-cyanopropanoic acid (20.8 g, 98%) as colorless crystals. ¹H NMR (CDCl₃) δ 3.18 (dd, J = 13.7, 9.9 Hz, 1H), 3.52 (dd, J = 13.7, 5.8 Hz, 1H), 3.80 (s, 3H), 4.02 (dd, J = 9.9, 5.8 Hz, 1H), 6.76 (dd, J = 8.8, 3.0 Hz, 1H), 6.92 (d, J = 3.0 Hz, 1H), 7.47 (d, J = 8.8 Hz, 1H). HPLC purity (220 nm) > 99%. Anal. Calcd for C₁₁H₁₀BrNO₃: C, 46.50; H, 3.55; N, 4.93. Found: C, 46.47; H, 3.50; N, 4.92. Step 3: A suspension of the obtained crystals (20.0 g, 70.4 mmol) in step 2 in DMA (40 mL) was stirred under nitrogen atmosphere at 180 °C for 2 h. After cooling, the mixture was concentrated, diluted with water, and extracted with Et_2O . The organic layer was washed with brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 0:100-25:75) to give 22 (14.9 g, 88%) as a colorless oil. ¹H NMR (CDCl₃) δ 2.67 (t, J = 7.3 Hz, 2H), 3.04 (t, J = 7.3 Hz, 2H), 3.80 (s, 3H), 6.72 (dd, J = 8.9, 3.0 Hz, 1H), 6.85 (d, J = 3.0 Hz, 1H), 7.44 (d, J = 8.9 Hz, 1H). HPLC purity (220 nm) >99%.

3-Hydroxybicyclo[4.2.0]octa-1,3,5-triene-7-carbonitrile (23). Step 1: NaNH₂ (6.24 g, 160 mmol) was added to liquid NH₃ (ca. 500 mL) at -78 °C. After stirring at -33 °C for 0.5 h, 22 (9.60 g, 40.0 mmol) was added, and the mixture was stirred at -33 °C for 1 h. After removal of the solvent, the residue was then cooled down to -78 °C and quenched with NH₄Cl aqueous solution. The mixture was extracted with AcOEt. The extract was washed with brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by

silica chromatography (AcOEt:hexane = 0:100-25:75) give gel column to 3-methoxybicyclo[4.2.0]octa-1,3,5-triene-7-carbonitrile (2.87 g, 48%) as a light green oil. ¹H NMR (CDCl₃) δ 3.49 (dd, J = 14.1, 2.7 Hz, 1H), 3.62 (dd, J = 14.1, 5.4 Hz, 1H), 3.79 (s, 3H), 4.17 (dd, J = 5.4, 2.7 Hz, 1H), 6.71 (d, J = 2.1 Hz, 1H), 6.84 (dd, J = 8.3, 2.1 Hz, 1H), 7.12 (d, J = 8.3 Hz, 1H). MS m/z 160 (M + H)⁺. Step 2: To a mixture of the obtained oil (0.796 g, 5.00 mmol) in step 1 and dodecyl methyl sulfide (3.25 g, 15.0 mmol) in toluene (10 mL) was added portionwise AlCl₃ (2.00 g, 15.0 mmol) at 0 °C, and the mixture was stirred under nitrogen atmosphere at 0 °C for 3 h. The mixture was quenched with diluted HCl aqueous solution, and extracted with AcOEt. The extract was washed with brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 5:95–40:60) to give 23 (0.573 g, 79%) as colorless crystals. ¹H NMR (CDCl₃) δ 3.48 (dd, J = 14.3, 2.7 Hz, 1H), 3.61 (dd, J = 14.3, 5.7 Hz, 1H), 4.16 (dd, J = 5.7, 2.7 Hz, 1H), 5.02 (s, 1H), 6.65 (d, J = 2.1 Hz, 1H), 6.75 (dd, J = 8.1, 2.1 Hz, 1H), 7.07 (d, J = 8.1 Hz, 1H). MS m/z 146 (M + H)⁺. Anal. Calcd for C₉H₇NO: C, 74.47; H, 4.86; N, 9.65. Found: C, 74.64; H, 4.86; N, 9.67.

3-[(2',6'-Dimethylbiphenyl-3-yl)methoxy]bicyclo[4.2.0]octa-1,3,5-triene-7-carboxylic Acid (24). Step 1: 3-[(2',6'-Dimethylbiphenyl-3-yl)methoxy]bicyclo[4.2.0]octa-1,3,5-triene-7-carbonitrile was prepared from **13** and **23** by a similar to that described for **14**-step 1 in 90% yield as a colorless oil. ¹H NMR (CDCl₃) δ 2.01 (s, 6H), 3.43–3.51 (m, 1H), 3.56–3.65 (m, 1H), 4.16 (dd, J = 5.6, 2.5 Hz, 1H), 5.09 (s, 2H), 6.76 (d, J = 1.7 Hz, 1H), 6.91 (dd, J = 8.3, 2.1 Hz, 1H), 7.07–7.20 (m, 6H), 7.36–7.41 (m, 1H), 7.42–7.48 (m, 1H). MS *m/z* 352 (M + Na)⁺. Step 2: To a solution of the obtained oil (2.28 g, 6.72 mmol) in step 1 in EtOH (10 mL) was added KOH (0.943 g, 16.8 mmol), and the mixture was stirred at room temperature for 60 h. Water (3 mL) was added to the mixture, which was stirred at reflux for 9 h. After cooling, the mixture was acidified with 1 M HCl aqueous solution, and extracted with AcOEt. The extract was washed with brine, dried over anhydrous MgSO₄, and concentrated to give **24** (2.38 g, 99%) as a yellow oil. ¹H NMR (CDCl₃) δ 2.01 (s, 6H), 3.41 (d, J = 4.1 Hz, 2H), 4.25 (t, J = 4.1 Hz, 1H), 5.08 (s, 2H), 6.76 (d, J = 2.1 Hz, 1H), 6.87 (dd, J = 8.1, 2.1 Hz, 1H), 7.04–7.21 (m, 6H), 7.36–7.47 (m, 2H). MS *m/z* 359 (M + H)⁺.

{3-[(2',6'-Dimethylbiphenyl-3-yl)methoxy]bicyclo[4.2.0]octa-1,3,5-trien-7-yl}acetic

Acid (25). Step 1: To a mixture of 24 (2.38 g, 6.65 mmol) in THF (15 mL) was added portionwise LiAlH₄ (0.473 g, 9.98 mmol) at 0 °C, and the mixture was stirred under nitrogen atmosphere at room temperature for 1 h. The mixture was cooled to 0 °C and Na₂SO₄·10 H₂O was added portionwise to the mixture. After stirring at room temperature overnight, the mixture was filtered through a pad of Celite, and the filtrate was concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 20:80–50:50) to give {3-[(2',6'-dimethylbiphenyl-3-yl)methoxy]bicyclo[4.2.0]octa-1,3,5-trien-7-yl}methanol (2.01 g, 88%) as a colorless oil. ¹H NMR (CDCl₃) δ 1.41 (t, *J* = 5.7 Hz, 1H), 2.01 (s, 6H), 2.86 (dd, J = 14.1, 2.3 Hz, 1H), 3.23 (dd, J = 14.1, 5.2 Hz, 1H), 3.59-3.67 (m, 1H), 3.80-3.93 (m, 1H), 3.80-3.2H), 5.08 (s, 2H), 6.76 (d, J = 2.0 Hz, 1H), 6.83 (dd, J = 8.0, 2.0 Hz, 1H), 7.01 (d, J = 8.0 Hz, 1H), 7.07–7.21 (m, 5H), 7.37–7.47 (m, 2H). MS m/z 327 (M – 18 + H)⁺. Step 2: To a mixture of the obtained oil (2.01 g, 5.84 mmol) in step 1 in pyridine (15 mL) was added portionwise p-TsCl (2.00 g, 10.5 mmol) at room temperature, and the mixture was stirred under nitrogen atmosphere at room temperature for 14 h. The mixture was added to diluted HCl aqueous solution at 0 °C and extracted with Et₂O. The extract was washed with brine, dried over anhydrous MgSO₄, and concentrated to give {3-[(2',6'-dimethylbiphenyl-3-yl) methoxy]bicyclo[4.2.0]octa-1,3,5-trien-7-yl}methyl 4-methylbenzenesulfonate (2.58 g, 89%) as a colorless oil. ¹H NMR (CDCl₃) δ 2.00 (s, 6H), 2.44 (s, 3H), 2.75 (dd, J = 14.4, 2.3 Hz, 1H), 3.24 (dd, J = 14.4, 5.1 Hz, 1H), 3.64–3.73 (m, 1H), 4.11–4.19 (m, 1H), 4.22–4.30 (m, 1H), 5.06 (s, 2H), 6.71 (d, J = 2.0 Hz, 1H), 6.79 (dd, J = 8.1, 2.0 Hz, 1H), 6.91 (d, J = 8.1 Hz, 1H), 7.06–7.20 (m, 5H), 7.33 (d, J = 7.9 Hz, 2H), 7.36–7.40 (m, 1H), 7.41–7.47 (m, 1H), 7.75–7.81 (m, 2H). MS m/z 499 (M + H)⁺. Step 3: To a suspension of NaCN (0.505 g, 10.3 mmol) in DMSO (7 mL) was added dropwise a solution of the obtained oil (2.58 g, 5.17 mmol) in step 2 in DMSO (15 mL) at room temperature, and the mixture was stirred under nitrogen atmosphere at room temperature for 48 h. The mixture was poured into NaHCO₃ aqueous solution at 0 °C, and extracted with Et₂O. The extract was washed with brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 0:100-25:75) to give $\{3-[(2',6'-dimethylbiphenyl-3-yl)me$ thoxy]bicyclo[4.2.0]octa-1,3,5-trien-7-yl}acetonitrile (1.65 g, 90%) as a yellow oil. ¹H NMR (CDCl₃) δ 2.01 (s, 6H), 2.67–2.73 (m, 2H), 2.85 (dd, J = 14.4, 2.3 Hz, 1H), 3.43 (dd, J= 14.4, 5.1 Hz, 1H), 3.67–3.76 (m, 1H), 5.08 (s, 2H), 6.76 (d, J = 2.0 Hz, 1H), 6.86 (dd, J = 8.2, 2.0 Hz, 1H), 7.06–7.21 (m, 6H), 7.37–7.48 (m, 2H). MS m/z 354 (M + H)⁺. Step 4: Compound 25 was prepared from the obtained oil in step 3 by a similar to that described for **24**-step 2 in 82% yield as a yellow viscous oil. ¹H NMR (CDCl₃) δ 2.01 (s, 6H), 2.72–2.84 (m, 3H), 3.39 (dd, J = 14.4, 5.3 Hz, 1H), 3.71–3.81 (m, 1H), 5.08 (s, 2H), 6.74 (d, J = 2.0 Hz, 1H), 6.82 (dd, J = 8.2, 2.0 Hz, 1H), 7.03 (d, J = 8.2 Hz, 1H), 7.07–7.21 (m, 5H), 7.37–7.48 (m, 2H). MS m/z 373 (M + H)⁺. HPLC purity (220 nm) 100%.

Ethyl 2-Methyl-6-oxo-1,6-dihydropyridine-3-carboxylate (27). Step 1: To a mixture of ethyl acetoacetate (26.0 g, 200 mmol) and silica gel (2 g) was added dropwise 28% NH₃ aqueous solution (14.6 g, 240 mmol) at room temperature, and the mixture was stirred at room temperature for 18 h. The mixture was filtered, and the filtrate was diluted with water, and then extracted with AcOEt. The extract was washed with brine, dried over anhydrous Na₂SO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 5:95–40:60) to give ethyl (2*Z*)-3-aminobut-2-enoate (21.5 g, ca. 80% purity, 67%) as a colorless oil. ¹H NMR (CDCl₃) δ 1.26 (t, *J* = 7.1 Hz, 3H), 1.90 (s, 3H), 4.11 (q, *J* = 7.1 Hz, 2H), 4.52 (s, 1H). Step 2: A mixture of the obtained oil (21.5 g, ca. 133 mmol) in

step 1 and methyl propiolate (11.8 g, 140 mmol) in toluene (140 mL) was stirred under nitrogen atmosphere at reflux for 4 h. To the mixture was added methyl propiolate (5.64 g, 67.1 mmol), and the mixture was stirred under nitrogen atmosphere at reflux for 12 h. To the mixture was added again methyl propiolate (8.48 g, 101 mmol), and the mixture was stirred under nitrogen atmosphere at reflux for 20 h. After cooling, the mixture was concentrated to give crude 5-ethyl 1-methyl (2E,4Z)-4-(1-aminoethylidene)pent-2-enedioate as a orange solid. This product was used for the next reaction without further purification. ¹H NMR (CDCl₃) δ 1.36 (t, J = 7.2 Hz, 3H), 2.27 (s, 3H), 3.73 (s, 3H), 4.26 (q, J = 7.2 Hz, 3H) 2H), 5.43 (br s, 1H), 6.18 (d, J = 15.5 Hz, 1H), 7.65 (d, J = 15.5 Hz, 1H), 9.58 (br s, 1H). Step 3: A solution of the crude product in DMF (350 mL) was stirred under nitrogen atmosphere at reflux for 6 days. After evaporation of the solvent, the resulting solid was washed with toluene to give 27 (7.49 g) as yellow crystals. The mother liquor was purified by silica gel column chromatography (AcOEt:hexane = 50:50-100:0) to give the second crop (0.62 g) as yellow crystals. Total 8.11 g (34% in 2 steps). ¹H NMR (DMSO- d_6) δ 1.27 (t, J = 7.0 Hz, 3H), 2.52 (s, 3H), 4.20 (q, J = 7.0 Hz, 2H), 6.20 (d, J = 9.5 Hz, 1H), 7.81 (d, J = 1.0 Hz, 3H), 2.52 (s, 3H), 4.20 (q, J = 7.0 Hz, 2H), 6.20 (d, J = 9.5 Hz, 1H), 7.81 (d, J = 1.0 Hz, 3H), 7.81 (d, J = 1.0 Hz, 7.81 (d, J = 1.0 (d, J9.5 Hz, 1H), 12.04 (br s, 1H). MS m/z 182 (M + H)⁺.

Ethyl 6-Chloro-2-methylnicotinate (28). A mixture of 27 (8.09 g, 44.6 mmol) and POCl₃ (20.0 g, 130 mmol) was stirred under nitrogen atmosphere at 120 °C for 2 h. After cooling, the mixture was poured into ice water, basified with 8 M NaOH aqueous solution, and extracted with AcOEt. The extract was washed with brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 5:95–30:70) to give 28 (7.88 g, 89%) as colorless crystals. ¹H NMR (CDCl₃) δ 1.40 (t, *J* = 7.2 Hz, 3H), 2.82 (s, 3H), 4.38 (q, *J* = 7.2 Hz, 2H), 7.24 (d, *J* = 8.3 Hz, 1H), 8.16 (d, *J* = 8.3 Hz, 1H). MS *m/z* 200 (M + H)⁺.

Ethyl 2-Chloro-5-oxo-6,7-dihydro-5*H*-cyclopenta[*b*]pyridine-6-carboxylate (29). Step 1: A mixture of **28** (7.88 g, 39.5 mmol), NBS (7.74 g, 43.5 mmol), and AIBN (64.9 mg, 0.395 mmol) in CCl₄ (80 mL) was stirred under nitrogen atmosphere at reflux for 4 h. The mixture was concentrated, and the residue was washed with Et₂O. The filtrate was concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 0:100–25:75) to give ethyl 2-(bromomethyl)-6-chloronicotinate (6.94 g, 63%) as a pale yellow oil. ¹H NMR (CDCl₃) δ 1.43 (t, *J* = 7.1 Hz, 3H), 4.44 (q, *J* = 7.1 Hz, 2H), 4.97 (s, 2H), 7.35 (d, *J* = 8.3 Hz, 1H), 8.24 (d, *J* = 8.3 Hz, 1H). MS *m/z* 278 (M + H)⁺. Step 2: To a solution of diethyl malonate (8.01 g, 50.0 mmol) in THF (100 mL) was added portionwise NaH (60% in mineral oil, 2.00 g, 50.0 mmol) at room temperature, and the mixture was stirred under nitrogen atmosphere at room temperature for 0.5 h. To the mixture was added the obtained oil (6.49 g, 24.9 mmol) in step 1, and the mixture was poured into ice water, neutralized with 1 M HCl aqueous solution, acidified with diluted citric acid aqueous

solution, and extracted with AcOEt. The extract was washed with brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 5:95-30:70) to give diethyl {[6-chloro-3-(ethoxycarbonyl)pyridin-2-yl]methyl}malonate (6.58 g, 74%) as a colorless oil. ¹H NMR (CDCl₃) δ 1.27 (t, J = 7.1 Hz, 6H), 1.40 (t, J = 7.1 Hz, 3H), 3.82 (d, J = 7.5 Hz, 2H), 4.14 (t, J = 7.5 Hz, 1H), 4.21 (q, J = 7.1 Hz, 4H), 4.39 (q, J = 7.1 Hz, 2H), 7.23 (d, J = 8.3 Hz, 1H), 8.17 (d, J = 8.3 Hz, 1H). MS m/z 358 (M + H)⁺. Step 3: To a suspension of NaH (60% in mineral oil, 0.88 g, 22.0 mmol) in toluene (300 mL) was added dropwise a solution of the obtained oil (6.58 g, 18.4 mmol) in step 2 in toluene (100 mL) at room temperature, and the mixture was stirred under nitrogen atmosphere at reflux for 4 h. The mixture was poured into ice water, neutralized with 1 M HCl aqueous solution, acidified with diluted citric acid aqueous solution, and extracted with AcOEt. The extract was washed with brine, dried over anhydrous MgSO₄, and concentrated to give a solid, which was washed with MeOH to give **29** (1.58 g) as yellow crystals. The mother liquor was concentrated to give the second crop (3.06 g). Total 4.40 g (99%). ¹H NMR (CDCl₃) δ 1.38 (t, J = 7.1 Hz, 3H), 3.63 (s, 2H), 4.35 (q, J = 7.1 Hz, 2H), 7.35 (d, J = 8.1 Hz, 1H), 7.84 (d, J = 8.1 Hz, 1H), 10.49 (br s, 1H). MS m/z $286 (M + H)^+$.

2-Hydroxy-6,7-dihydro-5*H*-cyclopenta[*b*]pyridin-5-one (30). A mixture of 29 (4.40 g, 18.4 mmol) and 85% H₃PO₄ (50 mL) was stirred under nitrogen atmosphere at 185 °C for 3 h. After cooling, the mixture was poured into ice water, and neutralized with 8 M NaOH aqueous solution and NaHCO₃. The mixture was concentrated, and diluted with EtOH. The insoluble material was removed by filtration, washed with EtOH, and the filtrate was concentrated. The resulting solid was washed with EtOH, and dried to give 30 (2.33 g, 85%) as a khaki solid. ¹H NMR (DMSO-*d*₆) δ 2.25–2.33 (m, 2H), 2.56–2.65 (m, 2H), 5.78 (d, *J* = 8.9 Hz, 1H), 7.19 (d, *J* = 8.9 Hz, 1H). MS *m/z* 150 (M + H)⁺.

2-[(2',6'-Dimethylbiphenyl-3-yl)methoxy]-6,7-dihydro-5*H***-cyclopenta[***b***]pyridin-5-ol (31**). Step 1: To a solution of **13** (1.78 g, 8.40 mmol) and Et₃N (1.41 mL, 10.1 mmol) in THF (15 mL) was added portionwise MsCl (0.782 mL, 10.1 mmol) at 0 °C, and the mixture was stirred under nitrogen atmosphere at room temperature for 1 h. The mixture was diluted with THF, and the insoluble material was removed by filtration, and the filtrate was concentrated. The residue was dissolved in DMF (15 mL), and to the solution were added **30** (1.04 g, 7.00 mmol) and K₂CO₃ (1.16, 8.40 mmol) at room temperature. The mixture was stirred under nitrogen atmosphere at 80 °C for 13 h. The mixture was poured into water and extracted with AcOEt. The extract was washed with brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 30:70-80:20) to give a crude oil (0.36 g). Step 2: To a solution of the obtained oil in step 1 in MeOH (1 mL) and THF (2 mL) was added portionwise NaBH₄ (42 mg, 1.00 mol) at 0 °C, and the mixture was stirred under nitrogen atmosphere at 80 °C for 2 h.

The mixture was poured into diluted citric acid aqueous solution and extracted with AcOEt. The extract was washed with brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 20:80–60:40) to give **31** (0.147 g, 6% in 2 steps) as a colorless oil. ¹H NMR (CDCl₃) δ 1.72 (d, *J* = 6.8 Hz, 1H), 1.92–2.04 (m, 7H), 2.49–2.62 (m, 1H), 2.77–2.89 (m, 1H), 3.02–3.14 (m, 1H), 5.18–5.27 (m, 1H), 5.42 (s, 2H), 6.66 (d, *J* = 8.3 Hz, 1H), 7.07–7.19 (m, 4H), 7.24 (s, 1H), 7.40–7.46 (m, 2H), 7.60 (d, *J* = 8.3 Hz, 1H). MS *m*/*z* 346 (M + H)⁺.

{2-[(2',6'-Dimethylbiphenyl-3-yl)methoxy]-6,7-dihydro-5*H*-cyclopenta[*b*]pyridin-5-yl} acetic Acid (32). Step 1: To a solution of 31 (0.142 g, 0.411 mmol) in toluene (1 mL) were sequentially added SOCl₂ (0.073 mL, 1.00 mmol) and pyridine (0.0809 mL, 1.00 mmol) at room temperature, and the mixture was stirred under nitrogen atmosphere at room temperature for 1 h. The mixture was quenched with saturated NaHCO₃ aqueous solution and extracted with AcOEt. The extract was washed with brine, dried over anhydrous MgSO₄, and concentrated to give a brown oil. Step 2: To a solution of diethyl malonate (0.160 g, 1.00 mmol) in THF (3 mL) was added NaH (60% in mineral oil, 40 mg, 1.00 mmol) at room temperature and the mixture was stirred under nitrogen atmosphere at room temperature for 1 h. The mixture was added into the obtained oil in step 1 at room temperature, and the resulting mixture was stirred under nitrogen atmosphere at room temperature for 14 h. The mixture was diluted with citric acid aqueous solution and extracted with AcOEt. The extract was washed with brine, dried over anhydrous MgSO₄, The residue was purified by silica gel column chromatography and concentrated. (AcOEt:hexane = 0:100-25:75) to give diethyl {2-[(2',6'-dimethylbiphenyl-3-yl)methoxy]-6,7-dihydro-5*H*-cyclopenta[*b*]pyridin-5-yl}malonate (0.106 g, 53% in 2 steps) as a yellow oil. ¹H NMR (CDCl₃) δ 1.18–1.32 (m, 6H), 1.96–2.08 (m, 7H), 2.30–2.44 (m, 1H), 2.79–3.04 (m, 2H), 3.53 (d, J = 8.3 Hz, 1H), 3.82-3.91 (m, 1H), 4.14-4.25 (m, 4H), 5.38 (s, 2H), 6.55 (d, J= 8.3 Hz, 1H), 7.05–7.20 (m, 4H), 7.23 (s, 1H), 7.37–7.44 (m, 3H). MS m/z 488 (M + H)⁺. Step 3: To a solution of the obtained oil (0.102 g, 0.209 mmol) in step 2 in EtOH (1 mL) and THF (2 mL) was added 2 M NaOH aqueous solution (0.4 mL, 0.800 mmol) at room temperature, and the mixture was stirred at 50 °C for 2.5 h. The mixture was acidified with diluted citric acid aqueous solution and extracted with AcOEt. The extract was washed with brine, dried over anhydrous MgSO₄, and concentrated to give a solid, which was suspended in toluene (4 mL), and the suspension was stirred under nitrogen atmosphere at reflux for 12 h. The mixture was concentrated, and the residue was purified by silica gel column chromatography (AcOEt:hexane = 10:90-80:20) to give crystals. Recrystallization from heptane–AcOEt gave **32** (31.0 mg, 38%) as colorless crystals. mp 136–137 °C. ¹H NMR (CDCl₃) δ 1.74–1.88 (m, 1H), 2.02 (s, 6H), 2.38–2.57 (m, 2H), 2.67–2.78 (m, 1H), 2.82–3.02 (m, 2H), 3.49-3.61 (m, 1H), 5.39 (s, 2H), 6.59 (d, J = 8.3 Hz, 1H), 7.06-7.19 (m, 4H), 7.24 (s, 1H), 7.39–7.46 (m, 3H). MS m/z 388 (M + H)⁺. HPLC purity (220 nm) 100%.

5-[(2',6'-Dimethylbiphenyl-3-yl)methoxy]-1*H***-indole (34). The title compound was prepared from 33 and 13 by a similar to that described for 14-step 1 in 62% yield as a pale brown oil. ¹H NMR (CDCl₃) \delta 2.02 (s, 6H), 5.15 (s, 2H), 6.42–6.48 (m, 1H), 6.93 (dd,** *J* **= 8.8, 2.6 Hz, 1H), 7.04–7.50 (m, 10H), 8.05 (br s, 1H). MS** *m/z* **328 (M + H)⁺.**

{5-[(2',6'-Dimethylbiphenyl-3-yl)methoxy]-1H-indole-1-yl}acetic Acid (35). Step 1: To a solution of 34 (0.95 g, 2.90 mmol) in THF (30 mL) and DMF (4 mL) was added NaH (60% in mineral oil, 0.12 g, 3.0 mmol) at 4 °C, and the mixture was stirred under nitrogen atmosphere at 4 °C for 20 min. To the mixture was added ethyl bromoacetate (0.36 mL, 3.25 mmol) at 4 °C, and the resulting mixture was stirred at room temperature for 2 days. The mixture was diluted with citric acid aqueous solution and extracted with AcOEt. The extract was washed with water and then brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 1:10-1:5) to give ethyl {5-[(2',6'-dimethylbiphenyl-3-yl)methoxy]-1H-indole-1-yl}acetate (1.0 g, 83%) as a pale yellow oil. ¹H NMR (CDCl₃) δ 1.25 (t, J = 7.0 Hz, 3H), 2.03 (s, 6H), 4.20 (q, J = 7.0 Hz, 2H), 4.80 (s, 2H), 5.14 (s, 2H), 6.45 (dd, J = 3.2, 0.8 Hz, 1H), 6.95 (dd, J = 8.8, 2.6 Hz, 1H), 7.04–7.48 (m, 10H). MS m/z 414 (M + H)⁺. Step 2: To a solution of the obtained oil (0.27 g, 0.65 mmol) in step 1 in MeOH (10 mL) and THF (10 mL) was added a solution of KOH (85%, 130 mg, 1.97 mmol) in water (5 mL) at room temperature, and the mixture was stirred for 18 h. The mixture was acidified with diluted citric acid aqueous solution and extracted with AcOEt. The extract was washed with brine, dried over anhydrous MgSO₄, The residue was purified by silica gel column chromatography and concentrated. (AcOEt:hexane = 1:2–2:1) to give **35** (0.19 g, 76%) as a pale yellow amorphous powder. 1 H NMR (CDCl₃) δ 2.02 (s, 6H), 4.84 (s, 2H), 5.14 (s, 2H), 6.46 (d, J = 3.2 Hz, 1H), 6.96 (dd, J= 8.8, 2.2 Hz, 1H), 7.00–7.48 (m, 10H). MS m/z 386 (M + H)⁺. HPLC purity (220 nm) 97.4%.

3-(2-Methylnaphthalen-1-yl)benzaldehyde (41a). To a mixture of 1-bromo-2-methylnaphthalene (3.32 g, 15.0 mmol), (3-formylphenyl)boronic acid (**36**) (2.13 g, 15.0 mmol), and 1 M Na₂CO₃ aqueous solution (30 mL, 30.0 mmol) in EtOH (15 mL) and toluene (30 mL) was added Pd(PPh₃)₄ (0.867 g, 0.750 mmol), and the mixture was stirred under argon atmosphere at 80 °C for 24 h. After cooling, the mixture was partitioned between water and AcOEt. The organic layer was washed with brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 0:100–20:80) to give **41a** (2.39 g, 65%) as a pale yellow oil. ¹H NMR (CDCl₃) δ 2.23 (s, 3H), 7.27–7.45 (m, 4H), 7.57 (dt, *J* = 7.6, 1.4 Hz, 1H), 7.69 (t, *J* = 7.6 Hz, 1H), 7.81–7.88 (m, 3H), 7.98 (dt, *J* = 7.6, 1.4 Hz, 1H), 10.09 (s, 1H). MS *m/z* 247 (M + H)⁺.

3-(1-Benzothiophen-3-yl)benzaldehyde (41b). The title compound was prepared from **36** and 3-bromo-1-benzothiophene by a similar to that described for **41a** in 94% yield as a

pale yellow oil. ¹H NMR (CDCl₃) δ 7.40–7.48 (m, 1H), 7.49 (s, 1H), 7.67 (t, J = 7.4 Hz, 1H), 7.83–8.14 (m, 5H). MS m/z 239 (M + H)⁺.

3-(1-Benzothiophen-5-yl)benzaldehyde (41c). The title compound was prepared from **36** and 5-bromo-1-benzothiophene by a similar to that described for **41a** in 70% yield as a pale yellow oil. ¹H NMR (CDCl₃) δ 7.41 (t, *J* = 5.6 Hz, 1H), 7.52 (t, *J* = 5.6 Hz, 1H), 7.60–8.04 (m, 5H), 8.08 (d, *J* = 1.6 Hz, 1H), 8.17–8.21 (m, 1H). 10.12 (s, 1H). MS *m/z* 239 (M + H)⁺.

2',6'-Dimethyl-6-methoxybiphenyl-3-carbaldehyde (41d). The title compound was prepared from (2-methoxy-5-formylphenyl)boronic acid (39) and 1-bromo-2,6-dimethylbenzene by a similar to that described for 41a in 87% yield as a colorless oil. ¹H NMR (CDCl₃) δ 1.99 (s, 6H), 3.84 (s, 3H), 6.98–7.22 (m, 4H), 7.60 (d, J = 2.2 Hz, 1H), 7.91 (dd, J = 8.8, 2.2 Hz, 1H), 9.92 (s, 1H). MS *m/z* 241 (M + H)⁺.

6-(Benzyloxy)-2',6'-dimethylbiphenyl-3-carbaldehyde (41e). To a mixture of 4-(benzyloxy)-3-bromobenzaldehyde (**40**) (11.6 g, 39.8 mmol), 2,6-dimethylphenylboronic acid (6.60 g, 44.0 mmol), and K₃PO₄ (17.0 g, 80.0 mmol) in toluene (240 mL) and H₂O (60 mL) were added Pd₂(dba)₃ (0.549 g, 0.600 mmol) and SPhos (0.985 g, 2.40 mmol), and the mixture was stirred under argon atmosphere at 100 °C for 24 h. After cooling, the mixture diluted with water and AcOEt, and filtered through a pad of Celite, and the filtrate was concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 0:100–30:70) to give **41e** (12.6 g, quantitative) as a yellow oil. ¹H NMR (CDCl₃) δ 2.02 (s, 6H), 5.15 (s, 2H), 7.09–7.33 (m, 9H), 7.63 (d, *J* = 2.0 Hz, 1H), 7.85 (dd, *J* = 8.5, 2.0 Hz, 1H), 9.91 (s, 1H). MS *m/z* 317 (M + H)⁺.

Ethyl 2',4'-Dimethylbiphenyl-3-carboxylate (41f). The title compound was prepared from ethyl 3-bromobenzoate (38) and (2,4-dimethylphenyl)boronic acid by a similar to that described for 41a in quantitative yield as a colorless oil. ¹H NMR (CDCl₃) δ 1.39 (t, *J* = 7.0 Hz, 3H), 2.23 (s, 3H), 2.37 (s, 3H), 4.38 (q, *J* = 7.0 Hz, 2H), 7.02–7.54 (m, 5H), 8.00–8.05 (m, 2H).

2',4',6'-Trimethylbiphenyl-3-carbaldehyde (41g). The title compound was prepared from 3-bromobenzaldehyde (37) and (2,4,6-trimethylphenyl)boronic acid by a similar to that described for 41a in 76% yield as a colorless oil. MS m/z 225 (M + H)⁺.

[3-(2-Methylnaphthalen-1-yl)phenyl]methanol (42a). To a solution of 41a (2.39 g, 9.70 mmol) in DME (10 mL) and THF (10 mL) was added portionwise NaBH₄ (0.189 g, 5.00 mmol) at 0 °C, and the mixture was stirred under nitrogen atmosphere at 0 °C for 3 h. To the mixture was added HCl aqueous solution, and the mixture was extracted with AcOEt. The extract was washed with brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 5:95–30:70) to give 42a (1.96 g, 81%) as a colorless viscous oil. ¹H NMR (CDCl₃) δ 1.66 (t, *J* = 5.9 Hz, 1H), 2.03 (s, 6H), 4.74 (d, *J* = 5.9, 2H Hz), 7.07–7.19 (m, 5H), 7.35 (d, *J* = 7.5 Hz, 1H), 7.43 (t, *J* = 7.5 Hz, 1H). MS *m/z* 231 (M – 18 + H)⁺.

[3-(1-Benzothiophen-3-yl)phenyl]methanol (42b). To a solution of 41b (2.1 g, 8.81 mmol) in dry THF (30 mL) was added LiAlH₄ (0.37 g, 9.75 mmol) at 0 °C, and the resulting mixture was stirred at room temperature for 2 h. The mixture was cooled to 0 °C, Na₂SO₄·10 H₂O (3.0 g, 5.74 mmol) was added carefully and the mixture was stirred at room temperature for 1 h. The insoluble material was removed by filtration, and the filtrate was concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 1:5–1:3) to give 42b (2.0 g, 95%) as a colorless oil. ¹H NMR (CDCl₃) δ 1.72 (t, *J* = 5.8 Hz, 1H), 4.80 (d, *J* = 5.8 Hz, 2H), 7.35–7.64 (m, 7H), 7.88–7.98 (m, 2H). MS *m/z* 264 (M + Na)⁺.

[3-(1-Benzothiophen-5-yl)phenyl]methanol (42c). The title compound was prepared from 41c by a similar to that described for 42a in 99% yield as colorless prisms. ¹H NMR (CDCl₃) δ 1.73 (t, *J* = 6.0 Hz, 1H), 4.79 (d, *J* = 6.0 Hz, 2H), 7.35–7.63 (m, 6H), 7.68 (s, 1H), 7.94 (d, *J* = 8.1 Hz, 1H), 8.04 (d, *J* = 1.8 Hz, 1H). MS *m/z* 264 (M + Na)⁺.

(2',6'-Dimethyl-6-methoxybiphenyl-3-yl)methanol (42d). The title compound was prepared from 41d by a similar to that described for 42a in 88% yield as a colorless oil. ¹H NMR (CDCl₃) δ 2.01 (s, 6H), 3.74 (s, 3H), 4.65 (d, *J* = 5.2 Hz, 2H), 6.97 (d, *J* = 8.4 Hz, 1H), 7.03 (d, *J* = 2.2 Hz, 1H), 7.06–7.24 (m, 3H), 7.35 (dd, *J* = 8.4, 2.6 Hz, 1H). MS *m*/*z* 225 (M – 18 + H)⁺.

(6-Benzyloxy-2',6'-dimethylbiphenyl-3-yl)methanol (42e). The title compound was prepared from 41e by a similar to that described for 42a in 99% yield as a colorless oil. ¹H NMR (CDCl₃) δ 2.03 (s, 6H), 4.64 (s, 2H), 5.02 (s, 2H), 6.99 (d, J = 8.3 Hz, 1H), 7.05–7.32 (m, 10H). MS m/z 301 (M – 18 + H)⁺.

(2',4'-Dimethylbiphenyl-3-yl)methanol (42f). The title compound was prepared from 41f by a similar to that described for 42b in 96% yield as a colorless oil. ¹H NMR (CDCl₃) δ 2.24 (s, 3H), 2.36 (s, 3H), 4.73 (d, J = 6.0 Hz, 2H), 7.00–7.45 (m, 7H).

(2',4',6'-Trimethylbiphenyl-3-yl)methanol (42g). The title compound was prepared from 41g by a similar to that described for 42a in 70% yield as a colorless oil. ¹H NMR (CDCl₃) δ 2.00 (s, 6H), 2.33 (s, 3H), 4.73 (d, J = 6.2 Hz, 2H), 6.94 (s, 2H), 7.00–7.42 (m, 4H). MS m/z 250 (M + Na)⁺.

4'-Hydroxy-2',6'-dimethylbiphenyl-3-carbaldehyde (44). The title compound was prepared from 4-bromo-3,5-dimethylphenol (**43**) and **36** by a similar to that described for **41a** in 83% as pale yellow crystals. ¹H NMR (CDCl₃) δ 1.97 (s, 6H), 4.69 (s, 1H), 6.62 (s, 2H), 7.42 (dt, *J* = 7.7, 1.4 Hz, 1H), 7.59 (t, *J* = 7.6 Hz, 1H), 7.66 (t, *J* = 1.7 Hz, 1H), 7.86 (dt, *J* = 7.6, 1.5 Hz, 1H), 10.05 (s, 1H). MS *m/z* 227 (M + H)⁺.

[4'-(Benzyloxy)-2',6'-dimethylbiphenyl-3-yl]methanol (42h). Step 1: A mixture of 44 (2.26 g, 10.0 mmol), benzyl bromide (3.42 g, 20.0 mmol), and K_2CO_3 (2.76 g, 20.0 mmol) in DMF (10 mL) was stirred at 70 °C for 2 h. The mixture was diluted with water and extracted with AcOEt. The organic layer was washed with brine, dried over anhydrous

MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 0:100–10:90) to give 4'-(benzyloxy)-2',6'-dimethylbiphenyl-3-carbaldehyde (2.90 g, 92%) as a colorless oil. ¹H NMR (CDCl₃) δ 2.00 (s, 6H), 5.09 (s, 2H), 6.77 (s, 2H), 7.31–7.49 (m, 6H), 7.59 (t, J = 7.5 Hz, 1H), 7.66–7.68 (m, 1H), 7.84–7.89 (m, 1H), 10.05 (s, 1H). MS m/z 317 (M + H)⁺. Step 2: Compound **42h** was prepared from the obtained oil by a similar to that described for **42a** in 95% yield as a colorless oil. ¹H NMR (CDCl₃) δ 1.65 (t, J = 5.9 Hz, 1H), 2.01 (s, 6H), 4.73 (d, J = 5.9 Hz, 2H), 5.07 (s, 2H), 6.75 (s, 2H), 7.07 (d, J = 7.3 Hz, 1H), 7.13 (s, 1H), 7.30–7.48 (m, 7H). MS m/z 319 (M + H)⁺.

[4'-(2-Ethoxyethoxy)-2',6'-dimethylbiphenyl-3-yl]methanol (42i). Step 1: 4'-(2-Ethoxyethoxy)-2',6'-dimethylbiphenyl-3-carbaldehyde was prepared from 44 and 2-chloroethyl ethyl ether by a similar to that described for 42h-step 1 in 89% as a colorless oil. ¹H NMR (CDCl₃) δ 1.26 (t, *J* = 7.0 Hz, 3H), 1.99 (s, 6H), 3.62 (q, *J* = 7.0 Hz, 2H), 3.81 (t, *J* = 4.9 Hz, 2H), 4.15 (t, *J* = 4.9 Hz, 2H), 6.71 (s, 2H), 7.42 (dt, *J* = 7.5, 1.5 Hz, 1H), 7.58 (t, *J* = 7.5 Hz, 1H), 7.66 (t, *J* = 1.5 Hz, 1H), 7.86 (dt, *J* = 7.5, 1.5 Hz, 1H), 10.05 (s, 1H). MS *m/z* 299 (M + H)⁺. Step 2: Compound 42i was prepared from the obtained oil by a similar to that described for 42a in 98% yield as colorless crystals. ¹H NMR (CDCl₃) δ 1.25 (t, *J* = 7.1 Hz, 3H), 1.66 (t, *J* = 5.9 Hz, 1H), 2.00 (s, 6H), 3.62 (q, *J* = 7.1 Hz, 2H), 3.80 (t, *J* = 5.1 Hz, 2H), 4.14 (t, *J* = 5.1 Hz, 2H), 4.73 (d, *J* = 5.9 Hz, 2H), 6.69 (s, 2H), 7.06 (d, *J* = 7.3 Hz, 1H), 7.12 (s, 1H), 7.33 (d, *J* = 7.3 Hz, 1H), 7.40 (t, *J* = 7.3 Hz, 1H). MS *m/z* 301 (M + H)⁺.

The following compounds 45-53 were also prepared from 7e and appropriate alcohols 42a-i by a similar to that described for 14.

(6-{[3-(2-Methylnaphthalen-1-yl)benzyl]oxy}-2,3-dihydro-1-benzofuran-3-yl)acetic Acid (45). Step 1: Methyl (6-{[3-(2-methylnaphthalen-1-yl)benzyl]oxy}-2,3-dihydro-1benzofuran-3-yl)acetate in 91% yield as a colorless oil. ¹H NMR (CDCl₃) δ 2.22 (s, 3H), 2.55 (dd, J = 16.5, 9.3 Hz, 1H), 2.74 (dd, J = 16.5, 5.4 Hz, 1H), 3.71 (s, 3H), 3.75–3.85 (m, 1H), 4.26 (dd, J = 9.3, 6.0 Hz, 1H), 4.75 (t, J = 9.3 Hz, 1H), 5.09 (s, 2H), 6.47–6.51 (m, 2H), 7.02 (d, J = 7.9 Hz, 1H), 7.21–7.25 (m, 1H), 7.28–7.34 (m, 2H), 7.37–7.42 (m, 3H), 7.47–7.54 (m, 2H), 7.76–7.84 (m, 2H). MS *m/z* 439 (M + H)⁺. Step 2: **45** in 55% yield as colorless needles (hexane–AcOEt). mp 115–116 °C. ¹H NMR (CDCl₃) δ 2.23 (s, 3H), 2.61 (dd, J = 16.8, 9.2 Hz, 1H), 2.81 (dd, J = 16.8, 5.4 Hz, 1H), 3.76–3.86 (m, 1H), 4.29 (dd, J = 9.2, 6.0 Hz, 1H), 4.76 (t, J = 9.2 Hz, 1H), 5.10 (s, 2H), 6.48–6.52 (m, 2H), 7.05 (d, J = 8.1Hz, 1H), 7.21–7.25 (m, 1H), 7.28–7.34 (m, 2H), 7.37–7.42 (m, 3H), 7.47–7.54 (m, 2H), 7.78 (d, J = 8.5 Hz, 1H), 7.83 (d, J = 7.7 Hz, 1H). MS *m/z* 425 (M + H)⁺. HPLC purity (220 nm) 99.6%. Anal. Calcd for C₂₈H₂₄O₄: C, 79.22; H, 5.70. Found: C, 79.02; H, 6.01.

(6-{[3-(1-Benzothiophen-3-yl)benzyl]oxy}-2,3-dihydro-1-benzofuran-3-yl)acetic Acid (46). Step 1: Methyl (6-{[3-(1-benzothiophen-3-yl)benzyl]oxy}-2,3-dihydro-1-benzofuran-3-yl)acetate in 72% yield as a colorless oil. ¹H NMR (CDCl₃) δ 2.56 (dd, J = 16.4, 9.2 Hz, 1H), 2.75 (d, J = 16.4, 5.4 Hz, 1H,), 3.71 (s, 3H), 3.76–3.86 (m, 1H), 4.27 (dd, J = 9.2, 6.0 Hz, 1H), 4.76 (t, J = 9.2 Hz, 1H), 5.10 (s, 2H), 6.49–6.53 (m, 2H), 7.04 (d, J = 7.9 Hz, 1H), 7.35–7.56 (m, 6H), 7.63 (s, 1H), 7.84–7.94 (m, 2H). MS m/z 431 (M + H)⁺. Step 2: **46** in 69% yield as colorless needles (hexane–AcOEt). mp 126–128 °C. ¹H NMR (CDCl₃) δ 2.62 (dd, J = 16.8, 9.3 Hz, 1H), 2.81 (dd, J = 16.8, 5.4 Hz, 1H), 3.77–3.87 (m, 1H), 4.29 (dd, J = 9.3, 6.0 Hz, 1H), 4.77 (t, J = 9.3 Hz, 1H), 5.11 (s, 2H), 6.49–6.54 (m, 2H), 7.07 (d, J = 8.1 Hz, 1H), 7.36–7.57 (m, 6H), 7.64 (s, 1H), 7.85–7.95 (m, 2H). MS m/z 417 (M + H)⁺. HPLC purity (220 nm) 100%. Anal. Calcd for C₂₅H₂₀O₄S: C, 72.09; H, 4.84. Found: C, 71.92; H, 4.82.

(6-{[3-(1-Benzothiophen-5-yl)benzyl]oxy}-2,3-dihydro-1-benzofuran-3-yl)acetic Acid (47). Step 1: Methyl (6-{[3-(1-benzothiophen-5-yl)benzyl]oxy}-2,3-dihydro-1-benzofuran-3-yl)acetate in 74% yield as a colorless oil. ¹H NMR (CDCl₃) δ 2.56 (dd, J = 16.4, 9.2 Hz, 1H), 2.75 (dd, J = 16.4, 5.7 Hz, 1H), 3.71 (s, 3H), 3.76–3.86 (m, 1H), 4.27 (dd, J = 9.2, 6.1 Hz, 1H), 4.76 (t, J = 9.2 Hz, 1H), 5.09 (s, 2H), 6.50–6.54 (m, 2H), 7.04 (d, J = 8.1 Hz, 1H), 7.38–7.50 (m, 4H), 7.57–7.63 (m, 2H), 7.70 (s, 1H), 7.94 (d, J = 8.3 Hz, 1H), 8.03 (d, J = 1.7 Hz, 1H). MS *m*/*z* 431 (M + H)⁺. Step 2: 47 in 84% yield as colorless plates (hexane–AcOEt). mp 139–140 °C. ¹H NMR (CDCl₃) δ 2.62 (dd, J = 16.8, 9.3 Hz, 1H), 2.82 (dd, J = 16.8, 5.4 Hz, 1H), 3.82 (m, 1H), 4.29 (dd, J = 9.3, 6.0 Hz, 1H), 4.77 (t, J = 9.3 Hz, 1H), 5.10 (s, 2H), 6.50–6.55 (m, 2H), 7.07 (d, J = 8.1 Hz, 1H), 7.38–7.50 (m, 4H), 7.58–7.63 (m, 2H), 7.74 (d, J = 8.3 Hz, 1H), 8.03 (d, J = 1.5 Hz, 1H). MS *m*/*z* 417 (M + H)⁺. HPLC purity (220 nm) 99.8%. Anal. Calcd for C₂₅H₂₀O₄S: C, 72.09; H, 4.84. Found: C, 71.95; H, 5.01.

{6-[(6-Methoxy-2',6'-dimethylbiphenyl-3-yl)methoxy]-2,3-dihydro-1-benzofuran-3-yl} acetic Acid (48). Step 1: Methyl {6-[(6-methoxy-2',6'-dimethylbiphenyl-3-yl)methoxy]-2,3-dihydro-1-benzofuran-3-yl}acetate in 73% yield as a colorless oil. ¹H NMR (CDCl₃) δ 2.00 (s, 6H), 2.55 (dd, J = 16.4, 9.2 Hz, 1H), 2.74 (dd, J = 16.4, 5.4 Hz, 1H), 3.71 (s, 3H), 3.74 (s, 3H), 3.77–3.85 (m, 1H), 4.25 (dd, J = 9.2, 6.0 Hz, 1H), 4.74 (t, J = 9.2 Hz, 1H), 4.97 (s, 2H), 6.45–6.49 (m, 2H), 6.97–7.03 (m, 2H), 7.07–7.18 (m, 4H), 7.39 (dd, J = 8.4, 2.2 Hz, 1H). MS *m/z* 433 (M + H)⁺. Step 2: **48** in 58% yield as colorless prisms (hexane–AcOEt). mp 138–140 °C. ¹H NMR (CDCl₃) δ 2.00 (s, 6H), 2.61 (dd, J = 16.8, 9.2 Hz, 1H), 2.80 (dd, J = 16.8, 5.4 Hz, 1H), 3.74 (s, 3H), 3.77–3.85 (m, 1H), 4.28 (dd, J = 9.2, 6.0 Hz, 1H), 4.75 (t, J = 9.2 Hz, 1H), 4.98 (s, 2H), 6.45–6.50 (m, 2H), 6.97–7.19 (m, 6H), 7.39 (dd, J = 8.5, 2.3 Hz, 1H). Anal. Calcd for C₂₆H₂₆O₅·0.25 H₂O: C, 73.83; H, 6.31. Found: C, 73.73; H, 6.41.

(6-{[6-(Benzyloxy)-2',6'-dimethylbiphenyl-3-yl]methoxy}-2,3-dihydro-1-benzofuran-3yl)acetic Acid (49). Step 1: Methyl (6-{[6-(benzyloxy)-2',6'-dimethylbiphenyl-3-yl] methoxy}-2,3-dihydro-1-benzofuran-3-yl)acetate in 50% yield as a colorless oil. ¹H NMR (CDCl₃) δ 2.03 (s, 6H), 2.55 (dd, J = 16.5, 9.1 Hz, 1H), 2.74 (dd, J = 16.5, 5.4 Hz, 1H), 3.71 (s, 3H), 3.74–3.86 (m, 1H), 4.25 (dd, J = 9.1, 6.1 Hz, 1H), 4.74 (t, J = 9.1 Hz, 1H), 4.92–5.08 (m, 4H), 6.43–6.50 (m, 2H), 6.96–7.04 (m, 2H), 7.08–7.45 (m, 10H). MS *m/z* 509 (M + H)⁺. Step 2: **49** in 76% yield as colorless prisms (heptane–AcOEt). mp 102–104 °C. ¹H NMR (CDCl₃) δ 2.03 (s, 6H), 2.56–2.67 (m, 1H), 2.76–2.86 (m, 1H,), 3.75–3.86 (m, 1H), 4.28 (dd, J = 9.1, 6.0 Hz, 1H), 4.75 (t, J = 9.1 Hz, 1H), 4.92–5.09 (m, 4H), 6.43–6.52 (m, 2H), 6.96–7.46 (m, 12H). MS *m*/*z* 495 (M + H)⁺. Anal. Calcd for C₃₂H₃₀O₅: C, 77.01; H, 6.16. Found: C, 77.10; H, 6.07.

{6-[(2',4'-Dimethylbiphenyl-3-yl)methoxy]-2,3-dihydro-1-benzofuran-3-yl}acetic Acid **(50).** Step 1: Methyl {6-[(2',4'-dimethylbiphenyl-3-yl)methoxy-2,3-dihydro-1-benzofuran-3-yl]acetate in 67% yield as a colorless oil. ¹H NMR (CDCl₃) δ 2.22 (s, 3H), 2.36 (s, 3H), 2.55 (dd, J = 16.5, 9.3 Hz, 1H), 2.75 (dd, J = 16.5, 5.4 Hz, 1H), 3.71 (s, 3H), 3.75–3.85 (m, 1H), 4.26 (dd, J = 9.3, 6.0 Hz, 1H), 4.75 (t, J = 9.3 Hz, 1H), 5.05 (s, 2H), 6.47–6.51 (m, 2H), 7.01–7.14 (m, 4H), 7.25–7.28 (m, 1H), 7.36–7.44 (m, 3H). MS *m/z* 403 (M + H)⁺. Step 2: **50** in 92% yield as colorless prisms (hexane–AcOEt). mp 167–168 °C. ¹H NMR (CDCl₃) δ 2.23 (s, 3H), 2.36 (s, 3H), 2.62 (dd, J = 16.8, 9.2 Hz, 1H), 2.81 (dd, J = 16.8, 5.4 Hz, 1H), 3.76-3.86 (m, 1H), 4.29 (dd, J = 9.2, 6.0 Hz, 1H), 4.76 (t, J = 9.2 Hz, 1H), 5.06 (s, 2H), 6.47–6.53 (m, 2H), 7.05–7.15 (m, 4H), 7.25–7.28 (m, 1H), 7.36–7.44 (m, 3H). MS *m/z* 389 (M + H)⁺. HPLC purity (220 nm) 99.8%. Anal. Calcd for C₂₅H₂₄O₄·0.25 H₂O: C, 76.41; H, 6.28. Found: C, 76.61; H, 6.41.

{6-[(2',4',6'-Trimethylbiphenyl-3-yl)methoxy]-2,3-dihydro-1-benzofuran-3-yl}acetic Acid (51). Step 1: Methyl {6-[(2',4',6'-trimethylbiphenyl-3-yl)methoxy]-2,3-dihydro-1benzofuran-3-yl}acetate in 78% yield as a colorless oil. ¹H NMR (CDCl₃) δ 1.98 (s, 6H), 2.32 (s, 3H), 2.55 (dd, J = 16.4, 9.2 Hz, 1H), 2.74 (dd, J = 16.4, 5.4 Hz, 1H), 3.71 (s, 3H), 3.75–3.85 (m, 1H), 4.26 (dd, J = 9.2, 6.0 Hz, 1H), 4.74 (t, J = 9.2 Hz, 1H), 5.05 (s, 2H), 6.45–6.50 (m, 2H), 6.93 (s, 2H), 7.01 (d, J = 8.1 Hz, 1H), 7.07–7.10 (m, 1H), 7.17 (s, 1H), 7.36–7.45 (m, 2H). MS *m/z* 417 (M + H)⁺. Step 2: **51** in 75% yield as colorless plates (hexane–AcOEt). mp 158 °C. ¹H NMR (CDCl₃) δ 1.98 (s, 6H), 2.32 (s, 3H), 2.61 (dd, J =16.8, 9.2 Hz, 1H), 2.80 (dd, J = 16.8, 5.4 Hz, 1H), 3.75–3.85 (m, 1H), 4.28 (dd, J = 9.2, 6.1 Hz, 1H), 4.76 (t, J = 9.2 Hz, 1H), 5.06 (s, 2H), 6.46–6.51 (m, 2H), 6.93 (s, 2H), 7.03–7.10 (m, 2H), 7.18 (s, 1H), 7.36–7.45 (m, 2H). MS *m/z* 403 (M + H)⁺. HPLC purity (220 nm) 100%. Anal. Calcd for C₂₆H₂₆O₄: C, 77.59; H, 6.51. Found: C, 77.51; H, 6.61.

(6-{[4'-(Benzyloxy)-2',6'-dimethylbiphenyl-3-yl]methoxy}-2,3-dihydro-1-benzofuran-3yl)acetic Acid (52). Step 1: Methyl (6-{[4'-(benzyloxy)-2',6'-dimethylbiphenyl-3-yl] methoxy}-2,3-dihydro-1-benzofuran-3-yl)acetate in 93% yield as a colorless oil. ¹H NMR (CDCl₃) δ 1.99 (s, 6H), 2.55 (dd, J = 16.5, 9.1 Hz, 1H), 2.75 (dd, J = 16.5, 5.4 Hz, 1H), 3.71 (s, 3H), 3.75–3.85 (m, 1H), 4.26 (dd, J = 9.1, 6.1 Hz, 1H), 4.75 (t, J = 9.1 Hz, 1H), 5.05 (s, 2H), 5.07 (s, 2H), 6.45–6.50 (m, 2H), 6.75 (s, 2H), 7.01 (d, J = 8.1 Hz, 1H), 7.08 (dt, J = 7.0, 1.5 Hz, 1H), 7.17 (s, 1H), 7.30–7.48 (m, 7H). MS *m*/z 509 (M + H)⁺. Step 2: **52** in 91% yield as colorless prisms (hexane–AcOEt). ¹H NMR (CDCl₃) δ 1.99 (s, 6H), 2.61 (dd, J =16.8, 9.2 Hz, 1H), 2.81 (dd, J = 16.8, 5.4 Hz, 1H), 3.75–3.86 (m, 1H), 4.28 (dd, J = 9.2, 6.0 Hz, 1H), 4.76 (t, J = 9.2 Hz, 1H), 5.06 (s, 2H), 5.07 (s, 2H), 6.46–6.51 (m, 2H), 6.75 (s, 2H), 7.03–7.10 (m, 2H), 7.17 (s, 1H), 7.30–7.48 (m, 7H). MS *m/z* 495 (M + H)⁺. HPLC purity (220 nm) 98.8%. Anal. Calcd for C₃₂H₃₀O₅: C, 77.71; H, 6.11. Found: C, 77.59; H, 6.28.

(6-{[4'-(2-Ethoxyethoxy)-2',6'-dimethylbiphenyl-3-yl]methoxy}-2,3-dihydro-1-benzofuran-3-yl]acetic Acid (53). Step 1: Methyl (6-{[4'-(2-ethoxyethoxy)-2',6'-dimethylbiphenyl-3-yl]methoxy}-2,3-dihydro-1-benzofuran-3-yl]acetate in 89% yield as a colorless oil. ¹H NMR (CDCl₃) δ 1.25 (t, J = 7.1 Hz, 3H), 1.98 (s, 6H), 2.55 (dd, J = 16.5, 9.2 Hz, 1H), 2.75 (dd, J = 16.5, 5.4 Hz, 1H), 3.62 (q, J = 7.1 Hz, 2H), 3.71 (s, 3H), 3.75–3.85 (m, 3H), 4.14 (t, J = 5.1 Hz, 2H), 4.26 (dd, J = 9.2, 6.0 Hz, 1H), 4.75 (t, J = 9.2 Hz, 1H), 5.05 (s, 2H), 6.45–6.50 (m, 2H), 6.68 (s, 2H), 7.01 (d, J = 8.1 Hz, 1H), 7.08 (dt, J = 7.0, 1.6 Hz, 1H), 7.16 (s, 1H), 7.35–7.44 (m, 2H). MS *m/z* 491 (M + H)⁺. Step 2: **53** in 59% yield as colorless prisms (hexane–AcOEt). mp 72 °C. ¹H NMR (CDCl₃) δ 1.25 (t, J = 7.1 Hz, 3H), 1.98 (s, 6H), 2.61 (dd, J = 16.8, 9.2 Hz, 1H), 2.80 (dd, J = 16.8, 5.4 Hz, 1H), 3.62 (q, J = 7.1 Hz, 2H), 3.75–3.85 (m, 3H), 4.14 (t, J = 5.0 Hz, 2H), 4.28 (dd, J = 9.2, 6.0 Hz, 1H), 4.75 (t, J = 9.2 Hz, 1H), 5.05 (s, 2H), 6.45–6.51 (m, 2H), 6.68 (s, 2H), 7.03–7.10 (m, 2H), 7.16 (s, 1H), 7.34–7.44 (m, 2H). MS *m/z* 477 (M + H)⁺. HPLC purity (220 nm) 100%. Anal. Calcd for C₂₉H₃₂O₆: C, 73.09; H, 6.77. Found: C, 73.06; H, 6.73.

Ethyl 6-Methoxy-1-oxo-2,3-dihydro-1*H*-indene-2-carboxylate (55). To a solution of diethyl carbonate (14.8 g, 125 mmol) in toluene (100 mL) was added portionwise NaH (60% in mineral oil, 7.51 g, 188 mmol) at room temperature and the mixture was stirred at 120 °C for 30 min. To the mixture was added a solution of 6-methoxy-1-indanone (54) (10.2 g, 62.6 mmol) in toluene (100 mL), and the resulting mixture was stirred at 120 °C for 3 h. After cooling to room temperature, 1 M HCl aqueous solution was added to the mixture, and the mixture was extracted with AcOEt. The extract was washed with water and then brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 5:95–40:60) to give 55 (7.42 g, 51%) as a yellow powder. ¹H NMR (CDCl₃) δ 1.31 (t, *J* = 7.2 Hz, 3H), 3.25–3.35 (m, 1H), 3.42–3.51 (m, 1H), 3.74 (dd, *J* = 8.0, 3.9 Hz, 1H), 3.83 (s, 3H), 4.25 (q, *J* = 7.2 Hz, 2H), 7.14–7.28 (m, 2H), 7.39 (d, *J* = 8.3 Hz, 1H). MS *m/z* 235 (M + H)⁺.

Ethyl 5-Hydroxy-2,3-dihydro-1*H*-indene-2-carboxylate (56a). Step 1: To a solution of 55 (7.42 g, 31.7 mmol) in TFA (100 mL) was added triethylsilane (11.1 g, 95.1 mmol) at 0 °C, and the mixture was stirred at 0 °C for 2 h. To the mixture was added triethylsilane (11.1 g, 95.1 mmol), and the mixture was stirred at room temperature for 2 h. The mixture was concentrated, and the residue was poured into saturated NaHCO₃ aqueous solution, and extracted with AcOEt. The extract was washed with water and then brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 3:97-40:60) to give ethyl 5-methoxy-2,3-dihydro-1*H*-indene-2-carboxylate (5.81 g) as a colorless oil. Step 2: To an ice-cooled solution of the

obtained oil (5.81 g, 26.4 mmol) in step 1 in dichloromethane (50 mL) were added sequentially AlCl₃ (10.5 g, 79.2 mmol) and 1-octanethiol (7.72 g, 52.8 mmol), and the mixture was stirred at 0 °C for 0.5 h, and then at room temperature for 3 h. The mixture was poured into ice water and extracted with AcOEt. The extract was washed with water and then brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 8:92–60:40) to give **56a** (2.08 g, 32% in 2 steps) as colorless crystals. mp 57–58 °C. ¹H NMR (CDCl₃) δ 1.28 (t, *J* = 7.2 Hz, 3H), 3.06–3.24 (m, 4H), 3.23–3.39 (m, 1H), 4.18 (q, *J* = 7.2 Hz, 2H), 5.02 (s, 1H), 6.63 (dd, *J* = 8.1, 2.5 Hz, 1H), 6.68 (d, *J* = 2.5 Hz, 1H), 7.04 (d, *J* = 8.1 Hz, 1H). MS *m/z* 207 (M + H)⁺.

Ethyl 6-Methoxy-1-oxo-1,2,3,4-tetrahydronaphthalene-2-carboxylate (58). The title compound was prepared from 6-methoxy-1-tetralone (57) by a similar to that described for 55 in 70% yield as a yellow oil. MS m/z 271 (M + Na)⁺.

Ethyl 6-Hydroxy-1,2,3,4-tetrahydronaphthalene-2-carboxylate (56c). The title compound was prepared from **58** by a similar to that described for **56a** in 67% yield as colorless crystals. mp 78–79 °C. ¹H NMR (CDCl₃) δ 1.28 (t, J = 7.2 Hz 3H), 1.74–1.90 (m, 1H), 2.11–2.22 (m, 1H), 2.62–2.75 (m, 1H), 2.76–3.00 (m, 4H), 4.18 (q, J = 7.2 Hz, 2H), 4.90 (s, 1H), 6.56 (d, J = 2.5 Hz, 1H), 6.61 (dd, J = 8.3, 2.5 Hz, 1H), 6.96 (d, J = 8.3 Hz, 1H). MS *m*/*z* 220 (M + H)⁺. Anal. Calcd for C₁₃H₁₆O₃: C, 70.89; H, 7.32. Found: C, 70.87; H, 7.20.

5-(Benzyloxy)-2-benzofuran-1(3H)-one (60). Step 1: To a stirred suspension of 5-aminophthalide (59) (5.00 g, 33.5 mmol) in 5% H₂SO₄ aqueous solution (50 mL) was added sodium nitrite (2.54 g, 36.9 mmol) in water (2.5 mL) at 0 °C. The mixture was stirred at 0 °C for 15 min, at room temperature for 15 min, and then at reflux for 1 h. The mixture was cooled to room temperature. The resulting crystals were collected by filtration, washed with water and dried to give reddish crystals (4.47 g). Step 2: The obtained crystals in step 1 were suspended in DMF (100 mL), and then K₂CO₃ (4.52 g, 32.7 mmol) and benzyl bromide (3.9 mL, 32.7 mmol) were added. The mixture was stirred at 60 °C for 5 h. The mixture was quenched with saturated NH₄Cl aqueous solution (50 mL) and extracted with AcOEt. The extract was washed sequentially with water and brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 15:85-50:50) to give **60** (1.66 g, 21% in 2 steps) as colorless crystals. mp 119–120 °C. ¹H NMR (CDCl₃) δ 5.16 (s, 2H), 5.24 (s, 2H), 6.98 (d, J = 1.5 Hz, 1H), 7.12 (dd, J = 8.6, 1.5 Hz, 1H), 7.32-7.47 (m, 5H), 7.83 (d, J = 8.6 Hz, 1H). MS m/z 241 (M + $\mathrm{H})^{+}$.

tert-Butyl (5-Hydroxy-1,3-dihydro-2-benzofuran-1-yl)acetate (56e). Step 1: To a solution of diisopropylamine (1.23 mL, 8.79 mmol) in THF (45 mL) was added dropwise 1.6 M *n*-BuLi in hexane (5.49 mL, 8.79 mmol) under nitrogen atmosphere at -78 °C, and the mixture was stirred at -78 °C for 30 min. To the mixture was added tert-butyl acetate (1.18

mL, 8.79 mmol) at -78 °C, and the mixture was stirred at -78 °C for 30 min. To the mixture was added dropwise a solution of 60 (1.66 g, 6.91 mmol) in THF (95 mL) at -78 °C, and the mixture was stirred at -78 °C for 1.5 h, and then allowed to warm to room temperature for 2 h. The mixture was quenched with saturated NH₄Cl aqueous solution and extracted with AcOEt. The extract was washed sequentially with water and brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 15:85-60:40) to afford tert-butyl [5-(benzyloxy)-1hydroxy-1,3-dihydro-2-benzofuran-1-yl]acetate (1.66 g, crude) as colorless crystals. Step 2: To a solution of the obtained crystals (1.50 g) in step 1 in CH_2Cl_2 (50 mL) were added triethylsilane (4 mL) and TFA (8 mL) at 0 °C, and the mixture was stirred at room temperature for 1 h. The mixture was concentrated and azeotroped with toluene twice. The residue was purified by silica gel column chromatography (AcOEt:hexane = 10:90-50:50) to afford *tert*-butyl [5-(benzyloxy)-1,3-dihydro-2-benzofuran-1-yl]acetate (0.381 g, 16%) as a colorless oil. ¹H NMR (CDCl₃) δ 1.45 (s, 9H), 2.61–2.71 (m, 2H), 4.93–5.19 (m, 4H), 5.56 (t, J = 6.0 Hz, 1H), 6.82 (s, 1H), 6.88 (dd, J = 8.3, 2.3 Hz, 1H), 7.10 (d, J = 8.3 Hz, 1H),7.29–7.48 (m, 5H). MS m/z 363 (M + Na)⁺. Step 3: A mixture of the obtained oil (0.381 g, 1.12 mmol) in step 2 and 10% Pd/C (75 mg, containing 50% water) in EtOH (11 mL) was stirred under H₂ atmosphere (balloon pressure) at room temperature for 2 h. The mixture was diluted with AcOEt and passed through a pad of Celite, and the filtrate was concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 30:70–90:10) to afford **56e** (0.240 g, 86%) as a colorless oil. ¹H NMR (CDCl₃) δ 1.45 (s, 9H), 2.57–2.72 (m, 2H), 4.89–5.15 (m, 3H), 5.54 (t, J = 6.2 Hz, 1H), 6.58–6.84 (m, 2H), 7.05 (d, J = 8.1 Hz, 1H). MS $m/z 273 (M + Na)^+$.

The following compounds **61–64** were also prepared from **42i** and appropriate phenols **56a–d** by a similar to that described for **14**.

5-{[4'-(2-Ethoxyethoxy)-2',6'-dimethylbiphenyl-3-yl]methoxy}-2,3-dihydro-1*H***-indene-2-carboxylic Acid (61).** Step 1: Ethyl 5-{[4'-(2-ethoxyethoxy)-2',6'-dimethylbiphenyl-3yl]methoxy}-2,3-dihydro-1*H*-indene-2-carboxylate in 41% yield as a colorless oil. ¹H NMR (CDCl₃) δ 1.22–1.32 (m, 3H), 1.99 (s, 6H), 3.07–3.23 (m, 4H), 3.23–3.40 (m, 1H), 3.62 (q, *J* = 7.0 Hz, 2H), 3.78–3.83 (m, 2H), 4.08–4.23 (m, 4H), 5.07 (s, 2H), 6.69 (s, 2H), 6.75–6.85 (m, 2H), 7.05–7.11 (m, 2H), 7.17 (br s, 1H), 7.35–7.46 (m, 2H). MS *m/z* 489 (M + H)⁺. Step 2: **61** in 90% yield as a colorless oil. ¹H NMR (CDCl₃) δ 1.23–1.28 (m, 3H), 1.98 (s, 6H), 3.10–3.28 (m, 4H), 3.30–3.45 (m, 1H), 3.62 (q, *J* = 7.0 Hz, 2H), 3.77–3.84 (m, 2H), 4.07–4.18 (m, 2H), 5.07 (s, 2H), 6.69 (s, 2H), 6.75–6.87 (m, 2H), 7.05–7.12 (m, 2H), 7.17 (s, 1H), 7.34–7.48 (m, 2H). MS *m/z* 461 (M + H)⁺. HPLC purity (220 nm) 99.9%.

(5-{[4'-(2-Ethoxyethoxy)-2',6'-dimethylbiphenyl-3-yl]methoxy}-2,3-dihydro-1*H*indene-2-yl)acetic Acid (62). Step 1: Methyl (5-{[4'-(2-ethoxyethoxy)-2',6'-dimethylbiphenyl-3-yl]methoxy}-2,3-dihydro-1*H*-indene-2-yl)acetate in 70% yield as a colorless oil. ¹H NMR (CDCl₃) δ 1.25 (t, *J* = 7.0 Hz, 3H), 1.98 (s, 6H), 2.48 (d, *J* = 7.3 Hz, 2H), 2.51–2.64 (m, 2H), 2.80–2.95 (m, 1H), 3.01–3.13 (m, 2H), 3.62 (q, *J* = 7.0 Hz, 2H), 3.69 (s, 3H), 3.80 (t, *J* = 5.0 Hz, 2H), 4.14 (t, *J* = 5.0 Hz, 2H), 5.07 (s, 2H), 6.69 (s, 2H), 6.76 (dd, *J* = 8.2, 2.4 Hz, 1H), 6.80–6.83 (m, 1H), 7.04–7.10 (m, 2H), 7.17 (s, 1H), 7.35–7.45 (m, 2H). MS *m/z* 489 (M + H)⁺. Step 2: **62** in 78% yield as colorless crystals (hexane–AcOEt). mp 83–84 °C. ¹H NMR (CDCl₃) δ 1.25 (t, *J* = 7.0 Hz, 3H), 1.98 (s, 6H), 2.50–2.68 (m, 4H), 2.81–2.97 (m, 1H), 3.05–3.17 (m, 2H), 3.62 (q, *J* = 7.0 Hz, 2H), 3.77–3.84 (m, 2H), 4.11–4.17 (m, 2H), 5.07 (s, 2H), 6.69 (s, 2H), 6.77 (d, *J* = 8.1 Hz, 1H), 6.82 (s, 1H), 7.07 (d, *J* = 7.2 Hz, 2H), 7.17 (s, 1H), 7.35–7.45 (m, 2H). MS *m/z* 475 (M + H)⁺. HPLC purity (220 nm) 100%. Anal. Calcd for C₃₀H₃₄O₅: C, 75.92; H, 7.22. Found: C, 75.82; H, 7.15.

6-{[4'-(2-Ethoxyethoxy)-2',6'-dimethylbiphenyl-3-yl]methoxy}-1,2,3,4-tetrahydronaphthalene-2-carboxylic Acid (63). Step 1: Ethyl 6- {[4'-(2-ethoxyethoxy)-2',6'-dimethylbiphenyl-3-yl]methoxy}-1,2,3,4-tetrahydronaphthalene-2-carboxylate in 85% yield as a colorless oil. ¹H NMR (CDCl₃) δ 1.21–1.32 (m, 6H), 1.73–1.90 (m, 1H), 1.99 (s, 6H), 2.10–2.25 (m, 1H), 2.61–2.74 (m, 1H), 2.76–3.02 (m, 4H), 3.62 (q, *J* = 7.0 Hz, 2H), 3.77–3.83 (m, 2H), 4.07–4.23 (m, 4H), 5.06 (s, 2H), 6.69 (br s, 3H), 6.76 (dd, *J* = 8.4, 2.7 Hz, 1H), 7.00 (d, *J* = 8.4 Hz, 1H), 7.05–7.11 (m, 1H), 7.17 (s, 1H), 7.35–7.46 (m, 2H). MS *m/z* 503 (M + H)⁺. Step 2: **63** in 57% yield as colorless crystals (hexane–AcOEt). mp 118–119 °C. ¹H NMR (CDCl₃) δ 1.25 (t, *J* = 7.1 Hz, 3H), 1.73–1.96 (m, 1H), 1.98 (s, 6H), 2.16–2.28 (m, 1H), 2.66–3.07 (m, 5H), 3.62 (q, *J* = 7.1 Hz, 2H), 3.77–3.84 (m, 2H), 4.10–4.17 (m, 2H), 5.06 (s, 2H), 6.67–6.71 (m, 3H), 6.77 (dd, *J* = 8.4, 2.5 Hz, 1H), 7.01 (d, *J* = 8.4 Hz, 1H), 7.04–7.10 (m, 1H), 7.17 (s, 1H), 7.35–7.46 (m, 2H). MS *m/z* 475 (M + H)⁺. HPLC purity (220 nm) 98.3%. Anal. Calcd for C₃₀H₃₄O₅·0.25 H₂O: C, 75.21; H, 7.26. Found: C, 75.35; H, 7.05.

(6-{[4'-(2-Ethoxyethoxy)-2',6'-dimethylbiphenyl-3-yl]methoxy}-1,2,3,4-tetrahydronaphthalen-2-yl]acetic Acid (64). Step 1: Methyl (6-{[4'-(2-ethoxyethoxy)-2',6'-dimethylbiphenyl-3-yl]methoxy}-1,2,3,4-tetrahydronaphthalen-2-yl)acetate in 57% yield as a colorless oil. ¹H NMR (CDCl₃) δ 1.21–1.30 (m, 3H), 1.36–1.53 (m, 1H), 1.87–2.03 (m, 7H), 2.16–2.33 (m, 1H), 2.33–2.49 (m, 3H), 2.74–2.88 (m, 3H), 3.62 (q, J = 7.0 Hz, 2H), 3.70 (s, 3H), 3.77–3.83 (m, 2H), 4.08–4.17 (m, 2H), 5.06 (s, 2H), 6.69 (s, 3H), 6.71–6.77 (m, 1H), 6.95 (d, J = 8.5 Hz, 1H), 7.05–7.10 (m, 1H), 7.17 (s, 1H), 7.34–7.46 (m, 2H). MS *m/z* 525 (M + Na)⁺. Step 2: 64 in 91% yield as a colorless oil. ¹H NMR (CDCl₃) δ 1.20–1.31 (m, 3H), 1.39–1.57 (m, 1H), 1.92–2.03 (m, 7H), 2.18–2.35 (m, 1H), 2.37–2.52 (m, 3H), 2.75–2.93 (m, 3H), 3.62 (q, J = 7.1 Hz, 2H), 3.78–3.83 (m, 2H), 4.08–4.18 (m, 2H), 5.06 (s, 2H), 6.69 (s, 3H), 6.71–6.79 (m, 1H), 6.96 (d, J = 8.3 Hz, 1H), 7.03–7.12 (m, 1H), 7.17 (s, 1H), 7.32–7.48 (m, 2H). MS *m/z* 489 (M + H)⁺. HPLC purity (220 nm) 99.7%.

(5-{[4'-(2-Ethoxyethoxy)-2',6'-dimethylbiphenyl-3-yl]methoxy}-1,3-dihydro-2-benzofuran-1-yl)acetic Acid (65). Step 1: *tert*-Butyl (5-{[4'-(2-ethoxyethoxy)-2',6'-dimethylbiphenyl-3-yl]methoxy}-1,3-dihydro-2-benzofuran-1-yl)acetate was prepared from 42i and 56e by a similar to that described for 14-step 1 in 75% yield as a colorless oil. ¹H NMR (CDCl₃) δ 1.26 (t, J = 7.0 Hz, 3H), 1.45 (s, 9H), 1.98 (s, 6H), 2.65 (dd, J = 5.7, 1.9 Hz, 2H), 3.62 (q, J= 7.0 Hz, 2H), 3.80 (t, J = 5.1 Hz, 2H), 4.12 (t, J = 5.1 Hz, 2H), 4.94–5.14 (m, 4H), 5.55 (t, J= 5.7 Hz, 1H), 6.69 (s, 2H), 6.77–6.93 (m, 2H), 7.08 (d, J = 8.5 Hz, 2H), 7.17 (s, 1H), 7.33–7.49 (m, 2H). MS m/z 555 (M + Na)⁺. Step 2: To a solution of the obtained oil (0.380 g, 0.713 mmol) in step 1 in toluene (10 mL) was added dropwise TFA (5 mL) at 0 °C, and the mixture was stirred at 0 °C for 0.5 h, and allowed to warm to room temperature for 5 The mixture was concentrated and azeotroped with toluene (50 mL) twice. h. The resultant residue was purified by silica gel column chromatography (AcOEt:hexane = 30:70-90:10) to afford crystals, which was washed with hexane-AcOEt to afford 65 (0.246 g, 72%) as colorless crystals. mp 73–74 °C. ¹H NMR (CDCl₃) δ 1.26 (t, J = 7.0 Hz, 3H), 1.98 (s, 6H), 2.74 (dd, J = 16.0, 4.2 Hz, 1H), 2.85 (dd, J = 16.0, 4.2 Hz, 1H), 3.62 (q, J = 7.0Hz, 2H), 3.80 (t, J = 5.1 Hz, 2H), 4.12 (t, J = 5.1 Hz, 2H), 4.97–5.21 (m, 4H), 5.53–5.65 (m, 1H), 6.69 (s, 2H), 6.82 (d, J = 1.9 Hz, 1H), 6.86–6.96 (m, 1H), 7.05–7.21 (m, 3H), 7.34–7.48 (m, 2H). MS m/z 499 (M + Na)⁺. HPLC purity (220 nm) 100%. Anal. Calcd for C₂₉H₃₂O₆: C, 73.09; H, 6.77. Found: C, 72.74; H, 6.72.

Ethyl (5-Hydroxy-2-oxo-2,3-dihydro-1*H*-indol-1-yl)acetate (67). Step 1: To a solution of 5-methoxyisatin (66) (10.9 g, 61.5 mmol) in DMF (60 mL) was added portionwise NaH (60% in mineral oil, 2.95 g, 73.8 mmol) at 0 °C, and the mixture was stirred at 0 °C for 1 h. To the mixture was added ethyl bromoacetate (8.87 mL, 80.0 mmol) at 0 °C, and the mixture was stirred at room temperature for 2 h. The mixture was diluted with water, and extracted with AcOEt. The organic layer was washed with brine, dried over MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 30:70-40:60), and washed with hexane-AcOEt to give ethyl (5-methoxy-2,3-dioxo-2,3dihydro-1H-indol-1-yl)acetate (12.6 g, 78%) as vermilion crystals. mp 85-86 °C. ¹H NMR (CDCl₃) δ 1.28 (t, J = 7.2 Hz, 3H), 3.81 (s, 3H), 4.24 (q, J = 7.2 Hz, 2H), 4.46 (s, 2H), 6.71 (d, J = 8.5 Hz, 1H), 7.15 (dd, J = 8.5, 2.8 Hz, 1H), 7.19 (d, J = 2.8 Hz, 1H). MS m/z264 $(M + H)^+$. HPLC purity (220 nm) >96%. Anal. Calcd for C₁₃H₁₃NO₅: C, 59.31; H, 4.98; N, 5.32. Found: C, 59.16; H, 5.01; N, 5.42. Step 2: The obtained crystals (2.63 g, 10.0 mmol) in step 1 was hydrogenated on 10% Pd/C (1.25 g, containing 50% water) in 70% perchloric acid (2 mL) and AcOH (100 mL) under H₂ atmosphere (balloon pressure) at 50 °C for 20 h. The catalyst was removed by filtration, and the filtrate was concentrated. The residue was esterified with SOCl₂ (1.45 mL, 20.0 mmol) in EtOH (50 mL) at room temperature for 20 h. The mixture was concentrated, and the residue was diluted with AcOEt, washed with saturated NaHCO₃ aqueous solution and then brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 20:80-60:40) to give ethyl (5-methoxy-2-oxo-2,3dihydro-1*H*-indol-1-yl)acetate (0.309 g) as slightly purple needles. The second crop (0.589

g) was similarly obtained. Total 0.898 g (36%). mp 95–96 °C. ¹H NMR (CDCl₃) δ 1.27 (t, J = 7.2 Hz, 3H), 3.58 (s, 2H), 3.78 (s, 3H), 4.22 (q, J = 7.2 Hz, 2H), 4.44 (s, 2H), 6.61 (d, J)= 8.5 Hz, 1H), 6.78 (dd, J = 8.5, 2.4 Hz, 1H), 6.90 (d, J = 2.4 Hz, 1H). MS m/z 250 (M + H)⁺. HPLC purity (220 nm) >98%. Anal. Calcd for $C_{13}H_{15}NO_4$: C, 62.64; H, 6.07; N, 5.62. Found: C, 62.74; H, 6.04; N, 5.54. Step 3: To a solution of the obtained needles (0.838 g, 3.36 mmol) in step 2 in CH₂Cl₂ (20 mL) was added portionwise AlCl₃ (2.24 g, 16.8 mmol) at 0 °C, and then 1-octanethiol (2.92 mL) was added. The mixture was stirred under nitrogen atmosphere at 0 °C for 3.5 h. The mixture was concentrated, and the residue was quenched with 1 M HCl aqueous solution, and extracted with AcOEt–THF. The extract was washed with brine, dried over anhydrous MgSO₄, and concentrated to give crystals. Recrystallization from hexane-AcOEt gave 67 (0.637 g, 81%) as colorless prisms. mp 185 °C (decomp.). ¹H NMR (CDCl₃) δ 1.28 (t, J = 7.2 Hz, 3H), 3.55 (s, 2H), 4.23 (q, J = 7.2 Hz, 2H), 4.44 (s, 2H), 5.05 (br s, 1H), 6.54 (d, J = 8.4 Hz, 1H), 6.70 (dd, J = 8.4, 2.2 Hz, 1H), 6.77 (d, J = 2.2 Hz, 1H). MS m/z 236 (M + H)⁺. HPLC purity (220 nm) >99%. Anal. Calcd for C₁₂H₁₃NO₄·0.2 H₂O: C, 60.35; H, 5.65; N, 5.86. Found: C, 60.42; H, 5.51; N. 5.86.

(5-{[4'-(2-Ethoxyethoxy)-2',6'-dimethylbiphenyl-3-yl]methoxy}-2-oxo-2,3-dihydro-1Hindol-1-yl)acetic Acid (68). Step 1: Ethyl (5-{[4'-(2-ethoxyethoxy)-2',6'-dimethylbiphenyl-3-yl]methoxy}-2-oxo-2,3-dihydro-1H-indol-1-yl)acetate was prepared from 67 and 42i by a similar to that described for 14-step 1 in 22% yield as a brown oil. ¹H NMR (CDCl₃) d: 1.23-1.30 (m, 6H), 1.98 (s, 6H), 3.60-3.70 (m, 4H), 3.80-3.86 (m, 2H), 4.14 (t, J = 4.9 Hz, 2H), 4.22 (q, J = 7.1 Hz, 2H), 4.45 (s, 2H), 5.07 (s, 2H), 6.62 (d, J = 8.5 Hz, 1H), 6.68 (s, 2H), 6.86 (dd, J = 8.5, 2.4 Hz, 1H), 6.97 (d, J = 2.4 Hz, 1H), 7.09 (d, J = 7.3 Hz, 1H), 7.17 (s, 1H), 7.35–7.40 (m, 1H), 7.43 (t, J = 7.3 Hz, 1H). MS m/z 518 (M + H)⁺. HPLC purity (220 nm) >99%. Step 2: A mixture of the obtained oil (1.18 g, 2.28 mmol) in step 1 and 60% perchloric acid (0.500 mL, 4.97 mmol) in AcOH (15 mL) was stirred at 50 °C for 6 h. The mixture was concentrated, diluted with water, and extracted with AcOEt. The organic layer was washed with brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 30:70-80:20) to give 68 (0.200 g, 18%) as a brown oil. ¹H NMR (CDCl₃) δ 1.25 (t, J = 7.0 Hz, 3H), 1.97 (s, 6H), 3.58 (s, 2H), 3.63 (q, J = 7.0 Hz, 2H), 3.81 (t, J = 4.9 Hz, 2H), 4.14 (t, J = 4.9 Hz, 2H), 4.49 (s, 2H), 5.07 (s, 2H), 6.63 (d, J = 8.6 Hz, 1H), 6.68 (s, 2H), 6.86 (dd, J = 8.6, 2.4 Hz, 1H), 6.95 (d, J = 2.1 Hz, 1H), 7.08 (d, J = 7.4 Hz, 1H), 7.15 (s, 1H), 7.34-7.39 (m, 1H), 7.42 (t, J= 7.4 Hz, 1H). MS m/z 490 (M + H)⁺. HPLC purity (220 nm) >99%.

N-[4-(Choromethyl)-2-oxo-2H-chromen-7-yl]-2-nitrobenzenesulfonamide (70). Step 1: To a mixture of 3-aminophenol (5.46 g, 50.0 mmol) and pyridine (75 mL) was added portionwise 2-nitrobenzenesulfonyl chloride (11.6 g, 52.5 mmol) at room temperature, and the mixture was stirred under nitrogen atmosphere at room temperature for 72 h. After evaporation of the solvent, the residue was diluted with AcOEt, washed with saturated NaHCO₃ aqueous solution and then brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 20:80–60:40) to give *N*-(3-hydroxyphenyl)-2-nitrobenzenesulfonamide (11.3 g, 77%) as a brown oil. ¹H NMR (CDCl₃) δ 5.48 (br s, 1H), 6.62–6.68 (m, 1H), 6.71 (ddd, *J* = 8.1, 2.2, 0.7 Hz, 1H), 6.79 (t, *J* = 2.2 Hz, 1H), 7.11 (t, *J* = 8.1 Hz, 1H), 7.16–7.31 (br s, 1H), 7.60 (td, *J* = 7.8, 1.3 Hz, 1H), 7.70 (td, *J* = 7.8, 1.3 Hz, 1H), 7.87 (td, *J* = 7.8, 1.3 Hz, 2H). MS *m/z* 295 (M + H)⁺. Step 2: Compound **70** was prepared from the obtained oil in step 1 by a similar to that described for **9** in 51% yield as a beige powder. ¹H NMR (DMSO-*d*₆) δ 4.94 (s, 2H), 6.56 (s, 1H), 7.10 (d, *J* = 2.1 Hz, 1H), 7.15 (dd, *J* = 8.7, 2.1 Hz, 1H), 7.76 (d, *J* = 8.7 Hz, 1H), 7.83–7.93 (m, 2H), 8.01–8.05 (m, 1H), 8.09–8.13 (m, 1H), 11.49 (s, 1H). MS *m/z* 282 (M + H)⁺.

Methyl (6-{[(2-Nitrophenyl)sulfonyl]amino}-1-benzofuran-3-yl)acetate (71). Step 1: A mixture of 70 (14.3 g, 36.2 mmol) and 1 M NaOH aqueous solution (120 mL) was stirred at room temperature for 24 h. The mixture was acidified with 1 M HCl aqueous solution and extracted with AcOEt–THF. The extract was washed with brine, dried over anhydrous MgSO₄, and concentrated to give a solid (13.6 g, quantitative). Step 2: To a suspension of the obtained solid (2.84 g, 7.55 mmol) in MeOH (8 mL) was added dropwise SOCl₂ (2 mL, 27.4 mmol) at 0 °C, and the mixture was stirred at room temperature for 2.5 h. The mixture was concentrated, and the residue was diluted with water and extracted with AcOEt. The extract was washed with brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 20:80–60:40) to give crystals. Recrystallization from hexane–AcOEt gave 71 (1.82 g, 62%) as yellow prisms. ¹H NMR (CDCl₃) δ 3.66 (d, *J* = 0.9 Hz, 2H), 3.72 (s, 3H), 7.05 (dd, *J* = 8.4, 1.8 Hz, 1H), 7.35 (s, 1H), 7.39–7.45 (m, 2H), 7.55 (td, *J* = 7.7, 1.5 Hz, 1H), 7.61 (t, *J* = 0.9 Hz, 1H), 7.68 (td, *J* = 7.7, 1.5 Hz, 1H), 7.81 (dd, *J* = 7.7, 1.5 Hz, 1H), 7.87 (dd, *J* = 7.7, 1.5 Hz, 1H). MS *m/z* 391 (M + H)⁺.

Methyl [6-({[4'-(2-Ethoxyethoxy)-2',6'-dimethylbiphenyl-3-yl]methyl}amino)-1-benzofuran-3-yl]acetate (72). Step 1: To a mixture of 71 (0.781 g, 2.00 mmol), 42i (0.661 g, 2.00 mmol) and PPh₃ (1.05 g, 4.00 mmol) in toluene (40 mL) was added DEAD (40% toluene solution, 1.81 mL, 4.00 mmol), and the mixture was stirred at room temperature for 20 h. After evaporation of the solvent, the residue was purified by silica gel column chromatography (AcOEt:hexane = 20:80-60:40) to give methyl (6-{{[4'-(2-ethoxyethoxy)-2',6'-dimethylbiphenyl-3-yl]methyl}[(2-nitrophenyl)sulfonyl]amino}-1-benzofuran-3-yl)acetate as a brown oil. MS m/z 673 (M + H)⁺. Step 2: To a solution of the obtained oil in step 1 and mercaptoacetic acid (0.278 mL, 4.00 mmol) in DMF (2 mL) was added lithium hydroxide hydrate (0.336 g, 8.00 mmol), and the mixture was stirred at room temperature for 22 h. The mixture was diluted with AcOEt, washed sequentially with saturated NaHCO₃ aqueous solution and brine, dried over anhydrous Na₂SO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 5:95–30:70) to give **72** (0.743 g, 76% in 2 steps) as a brown oil. ¹H NMR (CDCl₃) δ 1.25 (t, *J* = 7.1 Hz, 3H), 1.97 (s, 6H), 3.57–3.66 (m, 4H), 3.71 (s, 3H), 3.77–3.82 (m, 2H), 4.10–4.15 (m, 2H), 4.20 (s, 1H), 4.40 (s, 2H), 6.62 (dd, *J* = 8.5, 2.1 Hz, 1H), 6.67 (s, 2H), 6.69 (d, *J* = 1.9 Hz, 1H), 7.04 (dt, *J* = 7.0, 1.6 Hz, 1H), 7.14 (s, 1H), 7.27–7.42 (m, 4H). MS *m/z* 488 (M + H)⁺.

[6-({[4'-(2-Ethoxyethoxy)-2',6'-dimethylbiphenyl-3-yl]methyl}amino)-2,3-dihydro-1benzofuran-3-yl]acetic Acid Hydrochloride (73). Step 1: Compound 72 (0.494 g, 1.01 mmol) was hydrogenated on 10% Pd/C (0.25 g, containing 50% water) in MeOH (5 mL) and THF (2 mL) under H₂ atmosphere (balloon pressure) at room temperature for 16 h. The catalyst was removed by filtration, and the filtrate was concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 5:95-30:70) to give methyl [6-({[4'-(2-ethoxyethoxy)-2',6'-dimethylbiphenyl-3-yl]methyl}amino)-2,3-dihydro-1-benzofuran-3-yl]acetate (0.325 g, 66%) as a colorless oil. ¹H NMR (CDCl₃) δ 1.25 (t, J = 7.0 Hz, 3H), 1.97 (s, 6H), 2.47–2.57 (m, 1H), 2.67–2.77 (m, 1H), 3.61 (q, J = 7.0 Hz, 2H), 3.69–3.82 (m, 6H), 4.06-4.17 (m, 3H), 4.21 (dd, J = 9.0, 5.9 Hz, 1H), 4.32 (s, 2H), 4.69 (t, J = 9.0 Hz, 1H), 6.09–6.21 (m, 2H), 6.67 (s, 2H), 6.91 (d, J = 7.9 Hz, 1H), 7.03 (dt, J = 7.4, 1.4 Hz, 1H), 7.10 (s, 1H), 7.28–7.33 (m, 1H), 7.37 (t, J = 7.4 Hz, 1H). MS m/z 490 (M + H)⁺. Step 2: To a solution of the obtained oil (0.325 g, 0.664 mmol) in step 1 in MeOH (3 mL) and THF (3 mL) was added 2 M NaOH aqueous solution (1 mL), and the mixture was stirred at room temperature for 70 h. The mixture was acidified with diluted citric acid aqueous solution and extracted with AcOEt. The extract was washed with brine, dried over anhydrous Na_2SO_4 , and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 30:70-100:0) to give a pale yellow oil (0.320 g). This oil was dissolved in AcOEt (1.5 mL) and treated with 4 M HCl in AcOEt (0.5 mL) and the mixture was diluted with Et₂O to give **73** (0.288 g, 85%) as colorless crystals. mp 140 °C. ¹H NMR (CDCl₃) δ 1.25 (t, J = 7.1 Hz, 3H), 1.81 (s, 6H), 2.44–2.55 (m, 1H), 2.59–2.69 (m, 1H), 3.58–3.75 (m, 3H), 3.79 (t, J = 6.1 Hz, 2H), 4.10 (t, J = 6.1 Hz, 2H), 4.23 (dd, J = 9.2, 6.5 Hz, 1H), 4.46 (s, 2H), 4.64 (t, J = 9.2 Hz, 1H), 6.61 (s, 2H), 6.68 (d, J = 1.3 Hz, 1H), 6.75–6.83 (m, 2H), 7.00 (d, J = 7.9 Hz, 1H), 7.07 (d, J = 7.7 Hz, 1H), 7.39 (t, J = 7.7 Hz, 1H), 7.60 (d, J = 7.0 Hz, 1H),11.70 (br s, 1H). MS m/z 476 (free form, M + H)⁺. HPLC purity (220 nm) 99.8%. Anal. Calcd for C₂₉H₃₃NO₅·HCl: C, 68.02; H, 6.69; N, 2.74. Found: C, 67.77; H, 6.72; N, 2.50.

Ca Influx Activity of CHO Cells Expressing Human GPR40 (FLIPR Assay). CHO dhfr cells stably expressing human GPR40 (accession no. NM_005303) were plated and incubated overnight in 5% CO₂ at 37 °C. Then, cells were incubated in loading buffer (recording medium containing 2.5 μ g/mL fluorescent calcium indicator Fluo 4-AM (Molecular Devices), 2.5 mmol/L probenecid (Dojindo) and 0.1% fatty acid-free BSA (Sigma)) for 60 min at 37 °C. Various concentrations of test compounds or γ -linolenic acid

(Sigma) were added into the cells and increase of the intracellular Ca²⁺ concentration after addition were monitored by FLIPR Tetra system (Molecular Devices) for 90 seconds. The agonistic activities of test compounds and γ -linolenic acid on human GPR40 were expressed as [(A-B)/(C-B)] X 100 (increase of the intracellular Ca²⁺ concentration (A) in test compounds-treated cells, (B) in vehicle-treated cells and (C) in 10 μ M γ -linolenic acid-treated cells). EC₅₀ value of each compound was obtained with Prism 5 software (GraphPad).

Preparation of CHO Membrane for GPR40 Receptor Binding Assay. Cell lines stably expressing human GPR40 and rat GPR40 were used for the experiments. Each cell was cultured in Minimum Essential Medium Alpha (MEM-Alpha, Invitrogen) supplemented with 10% dialyzed Fetal-Bovine-Serum (dialyzed FBS, Thermo Trace Ltd.), 100 unit/mL penicillin and 100 unit/mL streptomycin in 5% CO₂/95% air atmosphere at 37 °C. Cells were harvested at confluence in Dulbecco's Phosphate-Buffered-Saline (D-PBS, Invitrogen) containing 1 mM EDTA and centrifuged. Cells were homogenized in ice-cold membrane preparation buffer (50 mM Tris-HCl (pH 7.5), 5 mM EDTA, 0.5 mM PMSF (Wako), 20 μ g/mL leupeptin, 0.1 μ g/mL pepstatin A, 100 μ g/mL Phosphoramidon, Peptide Institute, Inc.) and centrifuged (700 x g, 10 min, 4 °C). The supernatant was filtered through 40 μ m Cell Strainer (BD Falcon) and ultracentrifuged (100,000 x g, 1 h, 4 °C) with OptimaTM L-100 XP Ultracentrifuge (Beckman Coulter). The precipitation was suspended in the same buffer, and the protein concentration with 0.1% SDS and 0.1 M NaOH aqueous solution. The membrane suspension was stored at -80 °C until receptor binding assay.

GPR40 Receptor Binding Assay. The frozen cell membranes were resuspended in ice-cold assay buffer (25 mmol/L Tris-HCl (pH7.5), 5 mmol/L EDTA, 0.5 mmol/L PMSF, 20 µg/mL leupeptin, 0.1 µg/mL pepstatin A, 0.05% CHAPS (Wako), 0.2% fatty-acid-free BSA (Sigma)), and used for receptor binding assay. To determine the Kd values of 3-[4-({2',6'-dimethyl-6-[(4-[³H])phenylmethoxy]biphenyl-3-yl}methoxy)phenyl propanoic acid (Amersham Biosciences) for human and rat GPR40, binding assays were performed in the presence of various concentrations of the labeled ligand. After incubation at room temperature for 90 min, the membranes were harvested GF/C filter plates (MILLIPORE), and washed with ice-cold 50 mmol/L Tris-HCl (pH7.5) using FilterMate Harvester (PerkinElmer). The membrane-associated radioactivities were counted using TopCount liquid scintillation counter (PerkinElmer). Non-specific binding was defined as binding in the presence of 10 µmol/L of the unlabeled ligand. To determine the binding affinities of test compounds to human and rat GPR40, binding assays were performed in the presence of both various concentrations of test compounds and 2 nmol/L or 6 nmol/L of the labeled ligand. The 50% inhibitory concentrations (IC50 values) of test compounds for the labeled ligand were calculated using non-linear regression analysis in GraphPad Prism 3.0 (GraphPad Software). *Ki* values were converted as $Ki = IC_{50} / \{1 + (\text{the concentration of the labeled ligand}) / Kd\}$.

Homology Modeling and Ligand Docking. A homology model of GPR40 was constructed using the crystal structure of bovine rhodopsin (PDB code 1GZM),⁷⁴ which obtained from the RCSB Protein Data Bank, as a structural template. An alignment of the amino acid sequences between human/rat GPR40 and rhodopsin was created using Clustal X (version 2.0.11)⁷⁵ and manually revised. Procedures of homology modeling were performed in MOE (version 2008.10).⁷⁶ The CL2 loop on the extra cellular domain was excluded except Cys170 forming disulfide bond due to the difficulty of estimation. In the previous step, compound **18** was docked into the obtained receptor model using the program GOLD (version 4.1).⁷⁷ Then, the resultant docking modes with receptor models, replacing compound **18** with **15** or **19**, were subjected energy minimization with MOE after connecting each residual substituent. In the energy minimization process, the MMFF94s force field was used and the dielectric constant was set to 2*r, where r is the distance between two interacting atoms.

Pharmacokinetic Analysis in Rat Cassette Dosing. Test compounds were administered as a cassette dosing to non-fasted rats. After oral and intravenous administration, blood samples were collected. The blood samples were centrifuged to obtain the plasma fraction. The plasma samples were deproteinized with MeCN containing an internal standard. After centrifugation, the supernatant was diluted and centrifuged again. The compound concentrations in the supernatant were measured by LC/MS/MS.

Oral Glucose Tolerance Test (OGTT). The care and use of the animals and the experimental protocols used in this research were approved by the Experimental Animal Care and Use Committee of Takeda Pharmaceutical Company Limited. Female Wistar fatty (WF) rats were obtained from Takeda Rabics, Ltd (Hikari, Japan). They were fed a commercial diet CE-2 (Clea Japan Co.) and tap water ad libitum. Female WF rats (17–19 weeks old) were fasted overnight and orally given vehicle (0.5% methylcellulose) or compounds. All animals were received an oral glucose load (1 g/kg) one or four hours after drug administration. Blood samples were collected from tail vein before drug administration (pre), and just before glucose load (time 0), and 10, 30, 60 and 120 minutes after glucose load. Plasma glucose and plasma insulin levels were measured by Autoanalyzer 7080 (Hitachi, Japan) and radioimmunoassay (Millipore, USA), respectively. In the dose-dependent study, statistical significances versus vehicle control were assessed by one-tailed Williams test. Differences between two groups were analyzed by Aspin-Welch test.

第2章の実験

Methyl [(3*S*)-6-Hydroxy-2,3-dihydro-1-benzofuran-3-yl]acetate (7g) and Methyl [(3*R*)-6-Hydroxy-2,3-dihydro-1-benzofuran-3-yl]acetate (7h). Methyl (6-hydroxy-2,3-dihydro-1-benzofuran-3-yl)acetate (7e) was optically resolved using normal phase preparative HPLC [column: CHIRALPAK AD, 50 mmID × 500 mmL; mobile phase: hexane/EtOH (88/12) (v/v) by isocratic elution; flow rate: 60 mL/min; detection: UV 220 nm; temperature: 30 °C]. Retention times of the two enantiomers were 16.3 and 18.7 min. The (*S*)-isomer 7g (retention time 16.3 min) was thus obtained with a 99.7% ee [column: CHIRALPAK AD-H, 4.6 mmID × 250 mmL; mobile phase: hexane/IPA (80/20) (v/v) by isocratic elution; flow rate: 0.5 mL/min; detection: UV 220 nm; temperature: 30 °C]. [α]_D +5.4° (c 0.92, CHCl₃). The (*R*)-isomer 7h (retention time 18.7 min) was thus obtained with a 99.1% ee [column: CHIRALPAK AD-H, 4.6 mmID × 250 mmL; mobile phase: hexane/IPA (80/20) (v/v) by isocratic elution; flow rate: 0.5 mL/min; detection: UV 220 nm; temperature: 30 °C]. [α]_D +5.4° (c 0.92, CHCl₃). The (*R*)-isomer 7h (retention time 18.7 min) was thus obtained with a 99.1% ee [column: CHIRALPAK AD-H, 4.6 mmID × 250 mmL; mobile phase: hexane/IPA (80/20) (v/v) by isocratic elution; flow rate: 0.5 mL/min; detection: UV 220 nm; temperature: 30 °C]. [α]_D -6.4° (c 0.94, CHCl₃).

[(3S)-6-{[4'-(2-Ethoxyethoxy)-2',6'-dimethylbiphenyl-3-yl]methoxy}-2,3-dihydro-1benzofuran-3-yl]acetic Acid (75). Step 1: To a mixture of 7g (0.250 g, 1.20 mmol), 74a (0.360 g, 1.20 mmol), and $P(n-Bu)_3$ (0.388 g, 1.92 mmol) in toluene (20 mL) was added gradually ADDP (0.484 g, 1.92 mmol), and the mixture was stirred under nitrogen atmosphere at room temperature for 20 h. Hexane (10 mL) was added and the insoluble material was removed by filtration. The filtrate was concentrated, and the residue was purified by silica gel column chromatography (AcOEt:hexane = 5:95-40:60) to give methyl [(3S)-(6-{[4'-(2-ethoxyethoxy)-2',6'-dimethylbiphenyl-3-yl]methoxy}-2,3-dihydro-1-benzofuran-3-yl)acetate (0.456 g, 77%) as a colorless oil. ¹H NMR (CDCl₃) δ 1.25 (t, J = 7.0 Hz, 3H), 1.98 (s, 6H), 2.50–2.61 (m, 1H), 2.70–2.79 (m, 1H), 3.62 (q, J = 7.0 Hz, 2H), 3.71 (s, 3H), 3.75–3.86 (m, 3H), 4.11–4.16 (m, 2H), 4.26 (dd, *J* = 9.1, 6.1 Hz, 1H), 4.75 (t, *J* = 9.1 Hz, 1H), 5.05 (s, 2H), 6.44–6.51 (m, 2H), 6.69 (s, 2H), 7.01 (d, J = 8.1 Hz, 1H), 7.08 (dt, J = 7.1, 1.5 Hz, 1H), 7.16 (s, 1H), 7.34–7.45 (m, 2H). MS m/z 491 (M + H)⁺. HPLC purity (220 nm) 100.0%. Step 2: To a solution of the obtained ester (0.451 g, 0.919 mmol) in MeOH (2 mL) and THF (4 mL) was added 2 M NaOH aqueous solution (0.750 mL, 1.50 mmol) at room temperature, and the mixture was stirred at 50 °C for 2 h. The mixture was diluted with water, acidified with 10% citric acid aqueous solution, and extracted with AcOEt. The organic layer was washed with brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 30:70-80:20) to give an oil, which was treated with hexane to give crystals. Recrystallization from hexane–AcOEt gave 75 (0.315 g, 72%) as colorless crystals. mp 58–59 °C. $[\alpha]_D$ +6.5° (c 0.30, CH₃CN). 99.7% ee [column: CHIRALPAK AD, 4.6 mmID × 250 mmL; mobile

phase: hexane/IPA/TFA (85/15/0.1) (v/v/v) by isocratic elution; flow rate: 0.5 mL/min; detection: UV 220 nm; temperature: room temperature]. ¹H NMR (CDCl₃) δ 1.25 (t, *J* = 7.0 Hz, 3H), 1.98 (s, 6H), 2.55–2.66 (m, 1H), 2.76–2.85 (m, 1H), 3.62 (q, *J* = 7.0 Hz, 2H), 3.75–3.86 (m, 3H), 4.14 (t, *J* = 5.0 Hz, 2H), 4.28 (dd, *J* = 9.1, 6.0 Hz, 1H), 4.75 (t, *J* = 9.1 Hz, 1H), 5.05 (s, 2H), 6.44–6.52 (m, 2H), 6.68 (s, 2H), 7.02–7.10 (m, 2H), 7.16 (s, 1H), 7.34–7.45 (m, 2H). MS *m/z* 477 (M + H)⁺. HPLC purity (220 nm) 100.0%. Anal. Calcd for C₂₉H₃₂O₆: C, 73.09; H, 6.77. Found: C, 73.02; H, 6.73.

The following compounds **76–82** were also prepared from appropriate phenols **7e**, **g** or **h** and alcohols **74a–c** by a method similar to that described for **75**.

[(3R)-6-{[4'-(2-Ethoxyethoxy)-2',6'-dimethylbiphenyl-3-yl]methoxy}-2,3-dihydro-1benzofuran-3-yl]acetic Acid (76). Step 1: Methyl [(3R)-6-{[4'-(2-ethoxyethoxy)-2',6'-dimethylbiphenyl-3-yl]methoxy}-2,3-dihydro-1-benzofuran-3-yl]acetate in 89% yield as a colorless oil. ¹H NMR (CDCl₃) δ 1.25 (t, J = 7.1 Hz, 3H), 1.98 (s, 6H), 2.50–2.61 (m, 1H), 2.69–2.79 (m, 1H), 3.62 (q, J = 7.1 Hz, 2H), 3.71 (s, 3H), 3.74–3.85 (m, 3H), 4.11–4.16 (m, 2H), 4.26 (dd, J = 9.1, 6.1 Hz, 1H), 4.75 (t, J = 9.1 Hz, 1H), 5.05 (s, 2H), 6.44–6.51 (m, 2H), 6.68 (s, 2H), 7.01 (d, J = 8.1 Hz, 1H), 7.08 (dt, J = 7.2, 1.6 Hz, 1H), 7.16 (s, 1H), 7.34–7.45 (m, 2H). MS m/z 491 (M + H)⁺. HPLC purity (220 nm) 100.0%. Step 2: 76 in 80% yield as colorless crystals (hexane–AcOEt). mp 59–60 °C. $[\alpha]_D = 7.5^\circ$ (c 0.31, CH₃CN). 99.8% ee [column: CHIRALPAK AD, 4.6 mmID × 250 mmL; mobile phase: hexane/IPA/TFA (85/15/0.1) (v/v/v) by isocratic elution; flow rate: 0.5 mL/min; detection: UV 220 nm; temperature: room temperature]. ¹H NMR (CDCl₃) δ 1.25 (t, J = 7.0 Hz, 3H), 1.98 (s, 6H), 2.55–2.67 (m, 1H), 2.76–2.85 (m, 1H), 3.62 (q, J = 7.0 Hz, 2H), 3.75–3.86 (m, 3H), 4.14 (t, J= 5.0 Hz, 2H), 4.28 (dd, J = 9.1, 6.1 Hz, 1H), 4.75 (t, J = 9.1 Hz, 1H), 5.05 (s, 2H), 6.44–6.52 (m, 2H), 6.68 (s, 2H), 7.02–7.11 (m, 2H), 7.16 (s, 1H), 7.34–7.45 (m, 2H). MS m/z 477 (M $(+ H)^{+}$. HPLC purity (220 nm) 100.0%. Anal. Calcd for C₂₉H₃₂O₆: C, 73.09; H, 6.77. Found: C, 73.02; H, 6.77.

[6-({2',6'-Dimethyl-4'-[(3-methyloxetan-3-yl)methoxy]biphenyl-3-yl}methoxy)-2,3-dihydro-1-benzofuran-3-yl]acetic Acid (77). Step 1: Methyl [6-({2',6'-dimethyl-4'-[(3-methyloxetan-3-yl)methoxy]biphenyl-3-yl} methoxy)-2,3-dihydro-1-benzofuran-3-yl]acetate in 89% yield as a yellow oil. ¹H NMR (CDCl₃) δ 1.45 (s, 3H), 2.00 (s, 6H), 2.49–2.61 (m, 1H), 2.69–2.80 (m, 1H), 3.71 (s, 3H), 3.74–3.86 (m, 1H), 4.04 (s, 2H), 4.26 (dd, J = 9.1, 6.1 Hz, 1H), 4.47 (d, J = 5.9 Hz, 2H), 4.64 (d, J = 5.9 Hz, 2H), 4.75 (t, J = 9.1 Hz, 1H), 5.06 (s, 2H), 6.44–6.51 (m, 2H), 6.70 (s, 2H), 7.02 (d, J = 8.1 Hz, 1H), 7.08 (dt, J = 7.1, 1.5 Hz, 1H), 7.17 (s, 1H), 7.35–7.46 (m, 2H). MS *m/z* 503 (M + H)⁺. Step 2: 77 in 65% yield as colorless crystals (hexane–AcOEt). mp 150–151 °C. ¹H NMR (CDCl₃) δ 1.45 (s, 3H), 2.00 (s, 6H), 2.55–2.67 (m, 1H), 2.75–2.86 (m, 1H), 3.75–3.87 (m, 1H), 4.04 (s, 2H), 4.28 (dd, J = 9.1, 6.0 Hz, 1H), 4.48 (d, J = 5.9 Hz, 2H), 4.65 (d, J = 5.9 Hz, 2H), 4.76 (t, J = 9.1 Hz, 1H), 5.06 (s, 2H), 6.44–6.52 (m, 2H), 6.70 (s, 2H), 7.01–7.11 (m, 2H), 7.17 (s, 1H), 7.34–7.46 (m, 2H). MS m/z 489 (M + H)⁺. HPLC purity (220 nm) 99.9%. Anal. Calcd for C₃₀H₃₂O₆: C, 73.75; H, 6.60. Found: C, 73.53; H, 6.61.

[(3S)-6-({2',6'-Dimethyl-4'-[(3-methyloxetan-3-yl)methoxy]biphenyl-3-yl}methoxy)-2, 3-dihydro-1-benzofuran-3-yl]acetic Acid (78). Step 1: Methyl [(3S)-6-({2',6'-dimethyl-4'-[(3-methyloxetan-3-yl)methoxy]biphenyl-3-yl}methoxy)-2,3-dihydro-1-benzofuran-3-yl] acetate in 95% yield as a pale yellow oil. ¹H NMR (CDCl₃) δ 1.45 (s, 3H), 2.00 (s, 6H), 2.50-2.60 (m, 1H), 2.70-2.79 (m, 1H), 3.72 (s, 3H), 3.74-3.86 (m, 1H), 4.04 (s, 2H), 4.26 (dd, J = 9.1, 6.0 Hz, 1H), 4.47 (d, J = 5.8 Hz, 2H), 4.64 (d, J = 5.8 Hz, 2H), 4.75 (t, J = 9.1 Hz, 1H), 5.06 (s, 2H), 6.44–6.51 (m, 2H), 6.70 (s, 2H), 7.02 (d, J = 8.1 Hz, 1H), 7.05–7.11 (m, 1H), 7.17 (s, 1H), 7.35-7.46 (m, 2H). Step 2: 78 in 66% yield as colorless crystals (hexane–AcOEt). mp 140–142 °C. $[\alpha]_D$ +5.6° (c 0.30, CH₃CN). 99.8% ee [column: CHIRALPAK OD, 4.6 mmID × 250 mmL; mobile phase: hexane/IPA/TFA (80/20/0.1) (v/v/v) by isocratic elution; flow rate: 0.5 mL/min; detection: UV 220 nm; temperature: 30 °C]. ¹H NMR (CDCl₃) δ 1.45 (s, 3H), 2.00 (s, 6H), 2.56–2.67 (m, 1H), 2.76–2.85 (m, 1H), 3.75–3.86 (m, 1H), 4.04 (s, 2H), 4.29 (dd, *J* = 9.1, 6.0 Hz, 1H), 4.48 (d, *J* = 5.9 Hz, 2H), 4.65 (d, J = 5.9 Hz, 2H), 4.76 (t, J = 9.1 Hz, 1H), 5.06 (s, 2H), 6.44–6.52 (m, 2H), 6.70 (s, 2H), 7.02–7.11 (m, 2H), 7.17 (s, 1H), 7.35–7.46 (m, 2H). MS m/z 489 (M + H)⁺. HPLC purity (220 nm) 98.0%. Anal. Calcd for C₃₀H₃₂O₆: C, 73.75; H, 6.60. Found: C, 73.50; H, 6.73.

[(3R)-6-({2',6'-Dimethyl-4'-[(3-methyloxetan-3-yl)methoxy]biphenyl-3-yl}methoxy)-2, 3-dihydro-1-benzofuran-3-yl]acetic Acid (79). Step 1: Methyl [(3R)-6-({2',6'-dimethyl-4'-[(3-methyloxetan-3-yl)methoxy]biphenyl-3-yl}methoxy)-2,3-dihydro-1-benzofuran-3-yl] acetate in 90% yield as a colorless oil. ¹H NMR (CDCl₃) δ 1.45 (s, 3H), 2.00 (s, 6H), 2.50-2.61 (m, 1H), 2.70-2.80 (m, 1H), 3.72 (s, 3H), 3.74-3.86 (m, 1H), 4.04 (s, 2H), 4.26 (dd, J = 9.0, 6.1 Hz, 1H), 4.47 (d, J = 5.8 Hz, 2H), 4.64 (d, J = 5.8 Hz, 2H), 4.75 (t, J = 9.0 Hz, 1H), 5.06 (s, 2H), 6.44–6.51 (m, 2H), 6.70 (s, 2H), 7.02 (d, J = 7.9 Hz, 1H), 7.08 (dt, J = 7.1, 1.6 Hz, 1H), 7.17 (s, 1H), 7.35–7.46 (m, 2H). Step 2: 79 in 56% yield as colorless crystals (hexane–AcOEt). mp 136–138 °C. $[\alpha]_D$ –5.6° (c 0.31, CH₃CN). 99.4% ee [column: CHIRALPAK OD, 4.6 mmID × 250 mmL; mobile phase: hexane/IPA/TFA (80/20/0.1) (v/v/v) by isocratic elution; flow rate: 0.5 mL/min; detection: UV 220 nm; temperature: 30 °C]. ¹H NMR (CDCl₃) δ 1.45 (s, 3H), 2.00 (s, 6H), 2.55–2.67 (m, 1H), 2.75–2.86 (m, 1H), 3.75-3.87 (m, 1H), 4.04 (s, 2H), 4.29 (dd, J = 9.2, 6.0 Hz, 1H), 4.48 (d, J = 5.8 Hz, 2H), 4.65 (d, J = 6.0 Hz, 2H), 4.76 (t, J = 9.0 Hz, 1H), 5.06 (s, 2H), 6.44–6.52 (m, 2H), 6.71 (s, 2H), 7.02–7.11 (m, 2H), 7.17 (s, 1H), 7.35–7.46 (m, 2H). MS m/z 489 (M + H)⁺. Anal. Calcd for C₃₀H₃₂O₆: C, 73.75; H, 6.60. Found: C, 73.58; H, 6.77.

[6-({4'-[(1,1-Dioxidotetrahydro-2*H*-thiopyran-4-yl)oxy]-2',6'-dimethylbiphenyl-3-yl} methoxy)-2,3-dihydro-1-benzofuran-3-yl]acetic Acid (80). Step 1: Methyl [6-({4'-[(1,1-dioxidotetrahydro-2*H*-thiopyran-4-yl)oxy]-2',6'-dimethylbiphenyl-3-yl}-methoxy)-2,3-dihy-

dro-1-benzofuran-3-yl]acetate in 93% yield as a pale yellow oil. ¹H NMR (CDCl₃) δ 1.99 (s, 6H), 2.31–2.60 (m, 5H), 2.70–2.79 (m, 1H), 2.89–3.00 (m, 2H), 3.39–3.52 (m, 2H), 3.72 (s, 3H), 3.75–3.86 (m, 1H), 4.26 (dd, J = 9.1, 6.1 Hz, 1H), 4.64–4.70 (m, 1H), 4.75 (t, J = 9.1 Hz, 1H), 5.06 (s, 2H), 6.44–6.50 (m, 2H), 6.67 (s, 2H), 7.02 (d, J = 7.9 Hz, 1H), 7.07 (dt, J = 7.1, 1.5 Hz, 1H), 7.16 (s, 1H), 7.35–7.46 (m, 2H). MS *m*/*z* 551 (M + H)⁺. HPLC purity (220 nm) 99.6%. Step 2: **80** in 80% yield as colorless crystals (hexane–AcOEt). mp 159–161 °C. ¹H NMR (CDCl₃) δ 1.99 (s, 6H), 2.31–2.56 (m, 4H), 2.56–2.67 (m, 1H), 2.76–2.85 (m, 1H), 2.90–3.00 (m, 2H), 3.39–3.52 (m, 2H), 3.75–3.87 (m, 1H), 4.29 (dd, J = 9.1, 6.0 Hz, 1H), 4.64–4.70 (m, 1H), 4.76 (t, J = 9.1 Hz, 1H), 5.06 (s, 2H), 6.44–6.52 (m, 2H), 6.67 (s, 2H), 7.03–7.10 (m, 2H), 7.16 (s, 1H), 7.35–7.46 (m, 2H). MS *m*/*z* 537 (M + H)⁺. HPLC purity (220 nm) 100.0%. Anal. Calcd for C₃₀H₃₂O₇S: C, 67.14; H, 6.01. Found: C, 66.97; H, 6.12.

[(3S)-6-({4'-[(1,1-Dioxidotetrahydro-2*H*-thiopyran-4-yl)oxy]-2',6'-dimethylbiphenyl-3yl}methoxy)-2,3-dihydro-1-benzofuran-3-yl]acetic Acid (81). Methyl Step 1: $[(3S)-6-({4'-[(1,1-dioxidotetrahydro-2H-thiopyran-4-yl)oxy]-2',6'-dimethylbiphenyl-3-yl}me$ thoxy)-2,3-dihydro-1-benzofuran-3-yl]acetate in 79% yield as a colorless oil. ¹H NMR (CDCl₃) δ 1.99 (s, 6H), 2.31–2.60 (m, 5H), 2.70–2.79 (m, 1H), 2.89–3.00 (m, 2H), 3.39–3.52 (m, 2H), 3.72 (s, 3H), 3.75-3.86 (m, 1H), 4.26 (dd, J = 9.1, 6.0 Hz, 1H), 4.64-4.69 (m, 1H), 4.75 (t, J = 9.1 Hz, 1H), 5.06 (s, 2H), 6.44–6.50 (m, 2H), 6.67 (s, 2H), 7.02 (d, J = 7.9 Hz, 1H), 7.04–7.09 (m, 1H), 7.16 (s, 1H), 7.35–7.46 (m, 2H). MS m/z 551 (M + H)⁺. Step 2: **81** in 85% yield as colorless crystals (heptane–AcOEt). mp 154–155 °C. $[\alpha]_D$ +6.1° (c 0.30, CH₃CN). ¹H NMR (CDCl₃) δ 1.99 (s, 6H), 2.30–2.44 (m, 2H), 2.45–2.56 (m, 2H), 2.56-2.67 (m, 1H), 2.75-2.86 (m, 1H), 2.89-3.00 (m, 2H), 3.38-3.52 (m, 2H), 3.75-3.87 (m, 1H), 4.29 (dd, J = 9.1, 6.1 Hz, 1H), 4.63–4.70 (m, 1H), 4.76 (t, J = 9.1 Hz, 1H), 5.06 (s, 2H), 6.44–6.52 (m, 2H), 6.67 (s, 2H), 7.02–7.10 (m, 2H), 7.16 (s, 1H), 7.35–7.46 (m, 2H). MS m/z 537 (M + H)⁺. HPLC purity (220 nm) 99.8%. Anal. Calcd for C₃₀H₃₂O₇S: C, 67.14; H, 6.01. Found: C, 67.10; H, 6.06.

[(3*R*)-6-({4'-[(1,1-Dioxidotetrahydro-2*H*-thiopyran-4-yl)oxy]-2',6'-dimethylbiphenyl-3yl}methoxy)-2,3-dihydro-1-benzofuran-3-yl]acetic Acid (82). Step 1: Methyl [(3*R*)-6-({4'-[(1,1-dioxidotetrahydro-2*H*-thiopyran-4-yl)oxy]-2',6'-dimethylbiphenyl-3-yl}methoxy)-2,3-dihydro-1-benzofuran-3-yl]acetate in 86% yield as a colorless foam. ¹H NMR (CDCl₃) δ 1.99 (s, 6H), 2.30–2.61 (m, 5H), 2.70–2.79 (m, 1H), 2.89–2.99 (m, 2H), 3.38–3.52 (m, 2H), 3.72 (s, 3H), 3.74–3.86 (m, 1H), 4.26 (dd, J = 9.1, 6.0 Hz, 1H), 4.63–4.69 (m, 1H), 4.75 (t, J = 9.1 Hz, 1H), 5.06 (s, 2H), 6.42–6.50 (m, 2H), 6.67 (s, 2H), 6.99–7.10 (m, 2H), 7.16 (s, 1H), 7.35–7.46 (m, 2H). Step 2: 82 in 92% yield as colorless crystals (heptane–AcOEt). mp 156–157 °C. [α]_D –4.4° (c 0.30, CH₃CN). ¹H NMR (CDCl₃) δ 1.99 (s, 6H), 2.30–2.44 (m, 2H), 2.45–2.67 (m, 3H), 2.74–2.86 (m, 1H), 2.89–3.00 (m, 2H), 3.38–3.52 (m, 2H), 3.75–3.87 (m, 1H), 4.29 (dd, J = 9.1, 6.0 Hz, 1H), 4.63–4.69 (m, 1H), 4.76 (t, J = 9.1 Hz, 1H), 5.06 (s, 2H), 6.44–6.52 (m, 2H), 6.67 (s, 2H), 7.02–7.10 (m, 2H), 7.16 (s, 1H), 7.35–7.46 (m, 2H). MS m/z 537 (M + H)⁺. HPLC purity (220 nm) 99.8%. Anal. Calcd for C₃₀H₃₂O₇S: C, 67.14; H, 6.01. Found: C, 66.94; H, 6.02.

[(3S)-6-({4'-[(4-Hydroxy-1,1-dioxidotetrahydro-2H-thiopyran-4-yl)methoxy]-2',6'-dimethylbiphenyl-3-yl}methoxy)-2,3-dihydro-1-benzofuran-3-yl|acetic Acid (83). The title compound was prepared from 7g and 74d by a method similar to that described for 75 except for step 2. Step 1: Methyl [(3S)-6-({4'-[(4-hydroxytetrahydro-2H-thiopyran-4-yl)methoxy]-2',6'-dimethylbiphenyl-3-yl}methoxy)-2,3-dihydro-1-benzofuran-3-yl]acetate in 90% yield as a yellow oil. ¹H NMR (CDCl₃) δ 1.77–1.89 (m, 2H), 1.99 (s, 6H), 2.06–2.15 (m, 2H), 2.18 (s, 1H), 2.42–2.60 (m, 3H), 2.70–2.79 (m, 1H), 3.04–3.17 (m, 2H), 3.72 (s, 3H), 3.74-3.86 (m, 3H), 4.26 (dd, J = 9.1, 6.0 Hz, 1H), 4.75 (t, J = 9.1 Hz, 1H), 5.05 (s, 2H), 6.44–6.51 (m, 2H), 6.67 (s, 2H), 7.01 (d, J = 7.9 Hz, 1H), 7.04–7.09 (m, 1H), 7.15 (s, 1H), 7.35–7.45 (m, 2H). MS m/z 531 (M – 18 + H)⁺. Step 2: To a solution of the obtained oil (0.586 g, 1.07 mmol) in AcOEt (5 mL) was added gradually m-CPBA (0.568 g, 2.14 mmol) at 0 °C, and the mixture was stirred at 0 °C for 2 h. The mixture was quenched with Na₂S₂O₃ aqueous solution and saturated NaHCO₃ aqueous solution, and extracted with AcOEt. The organic layer was washed with brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 40:60-80:20) to give methyl [(3S)-6-({4'-[(4-hydroxy-1,1-dioxidotetrahydro-2H-thiopyran-4-yl)methoxy]-2', 6'-dimethylbiphenyl-3-yl}methoxy)-2,3-dihydro-1-benzofuran-3-yl]acetate (0.489 g, 79%) as a colorless oil. ¹H NMR (CDCl₃) δ 2.00 (s, 6H), 2.16–2.33 (m, 4H), 2.46 (s, 1H), 2.50–2.61 (m, 1H), 2.69–2.80 (m, 1H), 2.90–3.01 (m, 2H), 3.43–3.57 (m, 2H), 3.72 (s, 3H), 3.74–3.86 (m, 1H), 3.88 (s, 2H), 4.26 (dd, J = 9.1, 6.1 Hz, 1H), 4.75 (t, J = 9.1 Hz, 1H), 5.06 (s, 2H), 6.43–6.51 (m, 2H), 6.67 (s, 2H), 6.99–7.10 (m, 2H), 7.15 (s, 1H), 7.35–7.47 (m, 2H). MS m/z 581 (M + H)⁺. Step 3: 83 in 76% yield as colorless crystals (hexane-AcOEt). mp 198–201 °C. $[\alpha]_D$ +5.1° (c 0.30, CH₃CN). ¹H NMR (CDCl₃) δ 2.00 (s, 6H), 2.17–2.33 (m, 4H), 2.56–2.67 (m, 1H), 2.76–2.85 (m, 1H), 2.90–3.01 (m, 2H), 3.43–3.56 (m, 2H), 3.75–3.86 (m, 1H), 3.88 (s, 2H), 4.29 (dd, J = 9.1, 6.0 Hz, 1H), 4.76 (t, J = 9.1 Hz, 1H), 5.06 (s, 2H), 6.44–6.52 (m, 2H), 6.67 (s, 2H), 7.02–7.09 (m, 2H), 7.15 (s, 1H), 7.35–7.46 (m, 2H). MS m/z 567 (M + H)⁺. HPLC purity (220 nm) 99.4%. Anal. Calcd for C₃₁H₃₄O₈S: C, 65.71; H, 6.05. Found: C, 65.69; H, 6.03.

[(3*S*)-6-({4'-[2-(Ethylsulfonyl)ethoxy]-2',6'-dimethylbiphenyl-3-yl}methoxy)-2,3-dihydro-1-benzofuran-3-yl]acetic Acid (84). The title compound was prepared from 7g and 74e by a method similar to that described for 75 except for step 3. Step 1: Methyl [(3*S*)-6-({4'-[2-(ethylsulfanyl)ethoxy]-2',6'-dimethylbiphenyl-3-yl}methoxy)-2,3-dihydro-1benzofuran-3-yl]acetate in 60% yield as a pale yellow oil. ¹H NMR (CDCl₃) δ 1.31 (t, *J* = 7.4 Hz, 3H), 1.99 (s, 6H), 2.50–2.79 (m, 4H), 2.92 (t, *J* = 7.0 Hz, 2H), 3.71 (s, 3H), 3.74–3.86 (m, 1H), 4.15 (t, *J* = 7.0 Hz, 2H), 4.26 (dd, *J* = 9.1, 6.1 Hz, 1H), 4.75 (t, *J* = 9.1 Hz, 1H), 5.05
(s, 2H), 6.44–6.51 (m, 2H), 6.66 (s, 2H), 7.01 (d, J = 7.9 Hz, 1H), 7.05–7.10 (m, 1H), 7.16 (s, 1H), 7.34–7.45 (m, 2H). MS m/z 507 (M + H)⁺. Step 2: [(3S)-6-({4'-[2-(Ethylsulfanyl) ethoxy]-2',6'-dimethylbiphenyl-3-yl}methoxy)-2,3-dihydro-1-benzofuran-3-yl]acetic acid in 89% yield as a colorless oil. ¹H NMR (CDCl₃) δ 1.31 (t, J = 7.4 Hz, 3H), 1.99 (s, 6H), 2.56–2.71 (m, 3H), 2.76–2.86 (m, 1H), 2.92 (t, J = 7.0 Hz, 2H), 3.75–3.87 (m, 1H), 4.15 (t, J= 6.8 Hz, 2H), 4.28 (dd, J = 9.1, 6.1 Hz, 1H), 4.76 (t, J = 9.1 Hz, 1H), 5.05 (s, 2H), 6.44–6.52 (m, 2H), 6.66 (s, 2H), 7.02–7.10 (m, 2H), 7.16 (s, 1H), 7.34–7.45 (m, 2H). MS m/z 493 (M $(10 \text{ mL})^+$. Step 3: To a solution of the obtained oil (0.304 g, 0.617 mmol) in MeOH (10 mL) was added dropwise a solution of Oxone[®] (0.569 g, 0.926 mmol) in water (5 mL) at 0 °C, and the mixture was stirred at 0 °C to room temperature for 12 h. MeOH was evaporated. The residue was diluted with water, and extracted with AcOEt. The extract was washed with brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by preparative HPLC to give crystals. Recrystallization from heptane–AcOEt gave 84 (0.237 g, 73%) as colorless crystals. mp 130–131 °C. $[\alpha]_D$ +6.6° (c 0.30, CH₃CN). ¹H NMR (CDCl₃) δ 1.47 (t, J = 7.5 Hz, 3H), 1.99 (s, 6H), 2.55–2.67 (m, 1H), 2.75–2.86 (m, 1H), 3.19 (q, J = 7.5 Hz, 2H), 3.42 (t, J = 5.4 Hz, 2H), 3.75-3.87 (m, 1H), 4.29 (dd, J = 9.1, 6.0 Hz, 1H),4.44 (t, J = 9.1 Hz, 2H), 4.76 (t, J = 5.4 Hz, 1H), 5.06 (s, 2H), 6.44–6.52 (m, 2H), 6.64 (s, 2H), 7.02–7.09 (m, 2H), 7.15 (s, 1H), 7.35–7.46 (m, 2H). MS m/z 525 (M + H)⁺. HPLC purity (220 nm) 99.8%. Anal. Calcd for C₂₉H₃₂O₇S: C, 66.39; H, 6.15. Found: C, 66.35; H, 6.15.

[(3S)-6-({2',6'-Dimethyl-4'-[3-(methylsulfonyl)propoxy]biphenyl-3-yl}methoxy)-2,3-dihydro-1-benzofuran-3-yllacetic Acid Hemihydrate (85). Step 1: To a mixture of 7g (0.208 g, 1.00 mmol), 74f (0.348 g, 1.00 mmol), and P(n-Bu)₃ (0.324 g, 1.60 mmol) in toluene (15 mL) was added portionwise ADDP (0.404 g, 1.60 mmol), and the mixture was stirred under nitrogen atmosphere at room temperature for 1.5 h. Hexane (8 mL) was added, and the insoluble material was removed by filtration. The filtrate was concentrated, and the residue was purified by silica gel column chromatography (AcOEt:hexane = 40:60-80:20) to give methyl [(3S)-6-({2',6'-dimethyl-4'-[3-(methylsulfonyl)propoxy]biphenyl-3-yl}methoxy)-2,3-dihydro-1-benzofuran-3-yl]acetate (0.442 g, 82%) as a colorless oil. ¹H NMR (CDCl₃) δ 1.99 (s, 6H), 2.30-2.41 (m, 2H), 2.49-2.61 (m, 1H), 2.69-2.79 (m, 1H), 2.97 (s, 3H), 3.23-3.31 (m, 2H), 3.71 (s, 3H), 3.74-3.86 (m, 1H), 4.08-4.13 (m, 2H), 4.26 (dd, J = 9.1, 6.1Hz, 1H), 4.75 (t, J = 9.1 Hz, 1H), 5.05 (s, 2H), 6.43–6.51 (m, 2H), 6.64 (s, 2H), 7.01 (d, J =8.0 Hz, 1H), 7.07 (dt, J = 7.1, 1.6 Hz, 1H), 7.15 (s, 1H), 7.34–7.46 (m, 2H). MS m/z 539 (M $(+ H)^+$. Step 2: To a solution of the obtained oil (11.2 g, 20.8 mmol) in MeOH (40 mL) and THF (80 mL) was added 2 M NaOH aqueous solution (20.0 mL, 40.0 mmol), and the mixture was stirred at 50 °C for 2 h. The mixture was concentrated, diluted with water, acidified with 1 M HCl aqueous solution, and extracted with AcOEt. The organic layer was washed with brine, dried over MgSO₄, and concentrated to give crystals, which were washed with heptane-AcOEt. Recrystallization from EtOH-H₂O gave 85 (9.31 g, 85%) as colorless

crystals. mp 127–129 °C. $[\alpha]_D$ +5.3° (c 0.3085, CH₃CN). 99.6% ee [column, CHRALPAK AD-3 (NC002), 4.6 mmID × 250 mmL; mobile phase, hexane/IPA/TFA = 500/500/1 (v/v/v) by isocratic elution; flow rate, 0.5 mL/min; detection, UV 220 nm; column temperature, 30 °C]. ¹H NMR (CDCl₃) δ 1.99 (s, 6H), 2.29–2.41 (m, 2H), 2.61 (dd, *J* = 16.9, 9.2 Hz, 1H), 2.81 (dd, *J* = 16.9, 5.5 Hz, 1H), 2.97 (s, 3H), 3.23–3.31 (m, 2H), 3.75–3.87 (m, 1H), 4.13 (t, *J* = 5.8 Hz, 2H), 4.28 (dd, *J* = 9.1, 6.0 Hz, 1H), 4.76 (t, *J* = 9.1 Hz, 1H), 5.06 (s, 2H), 6.44–6.52 (m, 2H), 6.64 (s, 2H), 7.02–7.10 (m, 2H), 7.16 (s, 1H), 7.35–7.46 (m, 2H). MS *m/z* 525 (M + H)⁺. HPLC purity (220 nm) 100.0%. Anal. Calcd for C₂₉H₃₂O₇S·0.5 H₂O: C, 65.27; H, 6.23. Found: C, 65.23; H, 6.15.

{(3S)-6-[(4'-Hydroxy-2',6'-dimethylbiphenyl-3-yl)methoxy]-2,3-dihydro-1-Methyl benzofuran-3-yl}acetate (86a). Step 1: Methyl $\{(3S)-6-[(4'-\{[tert-butyl(dimethyl)silyl]\}$ oxy}-2',6'-dimethylbiphenyl-3-yl)methoxy]-2,3-dihydro-1-benzofuran-3-yl}acetate was prepared from 7g and 74g by a method similar to that described for 75-step 1 in 85% yield as ¹H NMR (CDCl₃) δ 0.23 (s, 6H), 1.00 (s, 9H), 1.95 (s, 6H), 2.55 (dd, J = a colorless solid. 16.5, 9.3 Hz, 1H), 2.75 (dd, J = 16.5, 5.5 Hz, 1H), 3.71 (s, 3H), 3.74–3.88 (m, 1H), 4.26 (dd, J = 9.2, 6.0 Hz, 1H), 4.75 (t, J = 9.2 Hz, 1H), 5.05 (s, 2H), 6.44–6.51 (m, 2H), 6.57 (s, 2H), 7.01 (d, J = 7.9 Hz, 1H), 7.06–7.10 (m, 1H), 7.17 (s, 1H), 7.33–7.44 (m, 2H). MS m/z 533 $(M + H)^+$. Step 2: To a solution of the obtained solid (2.27 g, 4.26 mmol) in THF (25 mL) was added 1 M TBAF in THF (4.7 mL, 4.7 mmol) at room temperature and the mixture was stirred under nitrogen atmosphere at room temperature for 1 h. The mixture was concentrated and the residue was partitioned between water and AcOEt. The organic layer was separated, washed with brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 20:80-60:40) to give 86a (1.67 g, 94%) as a colorless oil. ¹H NMR (CDCl₃) δ 1.97 (s, 6H), 2.55 (dd, J = 16.5, 9.8 Hz, 1H), 2.75 (dd, J = 16.5, 4.8 Hz, 1H), 3.72 (s, 3H), 3.74–3.86 (m, 1H), 4.26 (dd, J = 9.0, 6.2 Hz, 1H, 4.63 (s, 1H), 4.75 (t, J = 9.0 Hz, 1H), 5.05 (s, 2H), 6.43–6.50 (m, 2H), 6.59 (s, 2H), 7.01 (d, J = 8.1 Hz, 1H), 7.04–7.11 (m, 1H), 7.16 (s, 1H), 7.34–7.46 (m, 2H). MS m/z 419 (M + H)⁺.

Methyl {(3*S*)-6-[(3'-Chloro-4'-hydroxy-2',6'-dimethylbiphenyl-3-yl)methoxy]-2,3-dihydro-1-benzofuran-3-yl}acetate (86b). The title compound was prepared from 7g and 74h by a method similar to that described for 86a. Step 1: Methyl {(3*S*)-6-[(4'-{[*tert*-butyl (dimethyl)silyl]oxy}-3'-chloro-2',6'-dimethylbiphenyl-3-yl)methoxy]-2,3-dihydro-1-benzofuran-3-yl}acetate in 77% yield as colorless crystals. ¹H NMR (CDCl₃) δ 0.26 (s, 6H), 1.06 (s, 9H), 1.92 (s, 3H), 2.04 (s, 3H), 2.50–2.61 (m, 1H), 2.70–2.79 (m, 1H), 3.71 (s, 3H), 3.75–3.86 (m, 1H), 4.26 (dd, *J* = 9.1, 6.0 Hz, 1H), 4.75 (t, *J* = 9.1 Hz, 1H), 5.05 (s, 2H), 6.44–6.51 (m, 2H), 6.65 (s, 1H), 6.99–7.07 (m, 2H), 7.14 (s, 1H), 7.36–7.46 (m, 2H). MS *m/z* 567 (M + H)⁺. Step 2: 86b in 88% yield as a colorless oil. ¹H NMR (CDCl₃) δ 1.94 (s, 3H), 2.04 (s, 3H), 2.49–2.61 (m, 1H), 2.69–2.80 (m, 1H), 3.71 (s, 3H), 3.74–3.86 (m, 1H), 4.26 (dd, *J* = 9.1, 6.0 Hz, 1H), 4.75 (t, J = 9.1 Hz, 1H), 5.06 (s, 2H), 5.55 (s, 1H), 6.43–6.51 (m, 2H), 6.81 (s, 1H), 6.99–7.07 (m, 2H), 7.13 (s, 1H), 7.36–7.47 (m, 2H). MS m/z 453 (M + H)⁺.

[(3S)-6-({2',6'-Dimethyl-4'-[3-(2-oxopyrrolidin-1-yl)propoxy]biphenyl-3-yl}methoxy)-2,3-dihydro-1-benzofuran-3-ylacetic Acid (87). Step 1: To a mixture of 86a (0.325 g, 0.777 mmol), 1-(3-hydroxypropyl)pyrrolidin-2-one (0.167 g, 1.16 mmol), and P(n-Bu)₃ (0.314 g, 1.55 mmol) in toluene (15 mL) was added ADDP (0.392 g, 1.55 mmol), and the mixture was stirred at room temperature for 15 h. Hexane (15 mL) was added, and the insoluble material was removed by filtration. The filtrate was concentrated and the residue was purified by silica gel column chromatography (AcOEt:hexane = 30:70–100:0) to afford [(3S)-6-({2',6'-dimethyl-4'-[3-(2-oxopyrrolidin-1-yl)propoxy]biphenyl-3-yl}memethyl thoxy)-2,3-dihydro-1-benzofuran-3-yl]acetate (0.420 g, crude) as a colorless oil. The crude product was used for next reaction without further purification. MS m/z 544 (M + H)⁺. Step 2: Compound 87 was prepared from the obtained oil by a method similar to that described for 75-step 2 in 42% yield (from 86a) as colorless crystals (heptane-MeCN). mp 90–92 °C. $[\alpha]_D$ +5.2° (c 0.32, CH₃CN). ¹H NMR (CDCl₃) δ 1.94–1.99 (m, 6H), 1.99–2.10 (m, 4H), 2.41 (t, J = 8.1 Hz, 2H), 2.59 (dd, J = 16.5, 9.3 Hz, 1H), 2.78 (dd, J = 16.5, 5.4 Hz, 1H), 3.42-3.52 (m, 4H), 3.73-3.85 (m, 1H), 4.00 (t, J = 6.3 Hz, 2H), 4.28 (dd, J = 9.2, 5.8 Hz, 1H), 4.74 (t, J = 9.2 Hz, 1H), 5.06 (s, 2H), 6.43–6.50 (m, 2H), 6.64 (s, 2H), 7.02–7.09 (m, 2H), 7.13 (s, 1H), 7.33–7.44 (m, 2H). MS m/z 530 (M + H)⁺. HPLC purity (220 nm) 99.7%. Anal. Calcd for C₃₂H₃₅NO₆·0.5 H₂O: C, 71.36; H, 6.74; N, 2.60. Found: C, 71.39; H, 6.60; N, 2.61.

[(3S)-6-({2',6'-Dimethyl-4'-[(1-methylpiperidin-4-yl)oxy]biphenyl-3-yl}methoxy)-2,3dihydro-1-benzofuran-3-yl]acetic Acid Hydrochloride (88). Step 1: To a mixture of 86a (0.350 g, 0.836 mmol), 1-methylpiperidin-4-ol (0.143 g, 1.25 mmol), and PPh₃ (0.351 g, 1.34 mmol) in toluene (15 mL) was added 40% DEAD in toluene (0.582 g, 1.34 mmol), and the mixture was stirred at room temperature for 15 h. Then, 1-methylpiperidin-4-ol (0.098 g, 0.851 mmol), PPh₃ (0.197 g, 1.05 mmol), and 40% DEAD in toluene (0.328 g, 0.750 mmol) were added to the mixture. After stirred at room temperature for 8 h, hexane (15 mL) was added to the mixture, and the insoluble material was removed by filtration. The filtrate was concentrated, and the residue was purified by basic silica gel column chromatography (AcOEt:hexane = 20:80-50:50) to afford methyl [(3S)-6-($\frac{2'}{6'}$ -dimethyl-4'-[(1-methylpiperidin-4-yl)oxy]biphenyl-3-yl}methoxy)-2,3-dihydro-1-benzofuran-3-yl]acetate (0.270 g, 63%) as a colorless oil. ¹H NMR (CDCl₃) δ 1.80–1.93 (m, 2H), 1.95–2.10 (m, 8H), 2.24–2.36 (m, 5H), 2.55 (dd, J =16.5, 9.3 Hz, 1H), 2.66–2.80 (m, 3H), 3.71 (s, 3H), 3.74–3.87 (m, 1H), 4.21-4.39 (m, 2H), 4.75 (t, J = 9.0 Hz, 1H), 5.05 (s, 2H), 6.44-6.51 (m, 2H), 6.66 (s, 2H), 7.01 (d, J = 7.9 Hz, 1H), 7.06–7.11 (m, 1H), 7.17 (s, 1H), 7.33–7.45 (m, 2H). MS m/z516 $(M + H)^+$. Step 2: To a stirred solution of the obtained oil (0.270 g, 0.52 mmol) in MeOH (4 mL) and THF (8 mL) was added 2 M NaOH aqueous solution (2.0 mL, 4.0 mmol).

The mixture was stirred at room temperature for 15 h. Then, the mixture was neutralized with saturated NH₄Cl aqueous solution. To the mixture was added sodium chloride and the mixture was extracted with AcOEt–THF–CH₂Cl₂. The extract was dried over anhydrous MgSO₄, and concentrated. The resultant residue was treated with 4 M HCl in AcOEt (5 mL, 20 mmol). Then, hexane (20 mL) was added to the mixture and the resulting crystals were collected by filtration to afford **88** (91 mg, 32%) as colorless crystals. mp 165–167 °C. MS *m*/*z* 502 (M + H)⁺ as a free form. ¹H NMR (DMSO-*d*₆) δ 1.82–2.30 (m, 4H), 1.92 (s, 6H), 2.40–2.56 (m, 1H), 2.61–2.84 (m, 4H), 3.03–3.46 (m, 5H), 3.59–3.72 (m, 1H), 4.18 (dd, *J* = 9.1, 6.9 Hz, 1H), 4.67 (t, *J* = 9.1 Hz, 1H), 5.10 (s, 2H), 6.40–6.53 (m, 2H), 6.77 (s, 2H), 7.02–7.15 (m, 3H), 7.35–7.49 (m, 2H). HPLC purity (220 nm) 99.0%.

The following compounds **89** and **90** were also prepared from **86a** and the appropriate alcohols by a method similar to that described for **87**.

[(3*S*)-6-({4'-[(2,4-Dimethyl-1,3-thiazol-5-yl)methoxy]-2',6'-dimethylbiphenyl-3-yl}methoxy)-2,3-dihydro-1-benzofuran-3-yl]acetic Acid (89). Step 1: Methyl [(3*S*)-6-({4'-[(2,4dimethyl-1,3-thiazol-5-yl)methoxy]-2',6'-dimethylbiphenyl-3-yl}methoxy)-2,3-dihydro-1benzofuran-3-yl]acetate as a crude product (a colorless oil). MS *m/z* 544 (M + H)⁺. Step 2: 89 in 24% yield (from 86a) as colorless crystals (hexane–AcOEt). mp 158–159 °C. ¹H NMR (CDCl₃) δ 1.91 (s, 6H), 2.34 (s, 3H), 2.59 (s, 3H), 2.61–2.80 (m, 2H), 3.56–3.74 (m, 1H), 4.18 (dd, *J* = 9.0, 6.8 Hz, 1H), 4.68 (t, *J* = 9.0 Hz, 1H), 5.09 (s, 2H), 5.20 (s, 2H), 6.42–6.56 (m, 2H), 6.77 (s, 2H), 7.02–7.16 (m, 3H), 7.35–7.49 (m, 2H). MS *m/z* 530 (M + H)⁺. HPLC purity (220 nm) 99.1%.

[(3*S*)-6-{[4'-(Imidazo[1,2-*a*]pyridin-5-ylmethoxy)-2',6'-dimethylbiphenyl-3-yl]methoxy}-2,3-dihydro-1-benzofuran-3-yl]acetic Acid (90). Step 1: Methyl [(3*S*)-6-{[4'-(imidazo[1,2-*a*]pyridin-5-ylmethoxy)-2',6'-dimethylbiphenyl-3-yl]methoxy}-2,3-dihydro-1benzofuran-3-yl]acetate as a crude product (a colorless oil). MS *m*/*z* 549 (M + H)⁺. Step 2: 90 in 16% yield (from 86a) as colorless crystals (hexane–AcOEt). mp 204–205 °C. ¹H NMR (DMSO-*d*₆) δ 1.93 (s, 6H), 2.38 (dd, *J* = 16.5, 9.0 Hz, 1H), 2.62 (dd, *J* = 16.5, 5.5 Hz, 1H), 3.56–3.71 (m, 1H), 4.16 (dd, *J* = 9.0, 6.9 Hz, 1H), 4.66 (t, *J* = 9.0 Hz, 1H), 5.09 (s, 2H), 5.46 (s, 2H), 6.41–6.49 (m, 2H), 6.90 (s, 2H), 7.03–7.12 (m, 2H), 7.12–7.17 (m, 2H), 7.31 (dd, *J* = 9.0, 6.8 Hz, 1H), 7.35–7.48 (m, 2H), 7.60–7.71 (m, 2H), 7.93 (s, 1H). MS *m*/*z* 535 (M + H)⁺. HPLC purity (220 nm) 99.3%.

The following compounds **91–95** were also prepared from **7g** and appropriate alcohols **74i–m** by a method similar to that described for **75**.

[(3S)-6-({2',6'-Diethyl-4'-[3-(methylsulfonyl)propoxy]biphenyl-3-yl}methoxy)-2,3-dihydro-1-benzofuran-3-yl]acetic Acid (91). Step 1: Methyl [(3S)-6-({2',6'-diethyl-4'-[3-(methylsulfonyl)propoxy]biphenyl-3-yl}methoxy)-2,3-dihydro-1-benzofuran-3-yl]acetate in 93% yield as a yellow oil. ¹H NMR (CDCl₃) δ 0.98 (t, *J* = 7.5 Hz, 6H), 2.22–2.43 (m, 6H), 2.49–2.60 (m, 1H), 2.70–2.78 (m, 1H), 2.97 (s, 3H), 3.25–3.33 (m, 2H), 3.71 (s, 3H), 3.74–3.85 (m, 1H), 4.12–4.18 (m, 2H), 4.25 (dd, J = 9.0, 6.1 Hz, 1H), 4.74 (t, J = 9.0 Hz, 1H), 5.06 (s, 2H), 6.43–6.49 (m, 2H), 6.66 (s, 2H), 7.00 (d, J = 8.1 Hz, 1H), 7.07–7.11 (m, 1H), 7.18 (s, 1H), 7.36–7.44 (m, 2H). MS *m/z* 567 (M + H)⁺. Step 2: **91** in 81% yield as colorless crystals (heptane–AcOEt). mp 87–89 °C. $[\alpha]_D$ +5.5° (c 0.30, CH₃CN). ¹H NMR (CDCl₃) δ 0.98 (t, J = 7.5 Hz, 6H), 2.22–2.42 (m, 6H), 2.55–2.66 (m, 1H), 2.75–2.85 (m, 1H), 2.97 (s, 3H), 3.25–3.33 (m, 2H), 3.74–3.86 (m, 1H), 4.15 (t, J = 5.7 Hz, 2H), 4.28 (dd, J = 9.1, 6.1 Hz, 1H), 4.75 (t, J = 9.1 Hz, 1H), 5.07 (s, 2H), 6.43–6.51 (m, 2H), 6.66 (s, 2H), 7.04 (d, J = 8.3 Hz, 1H), 7.06–7.12 (m, 1H), 7.18 (s, 1H), 7.35–7.45 (m, 2H). MS *m/z* 553 (M + H)⁺. HPLC purity (220 nm) 99.9%. Anal. Calcd for C₂₉H₃₂O₈S·0.15 heptane: C, 67.81; H, 6.82. Found: C, 67.88; H, 6.84.

[(3*S*)-6-({4'-[(1,1-Dioxidotetrahydro-2*H*-thiopyran-4-yl)oxy]-2',3',5',6'-tetramethylbiphenyl-3-yl}methoxy)-2,3-dihydro-1-benzofuran-3-yl]acetic Acid (92). Step 1: Methyl [(3*S*)-6-({4'-[(1,1-dioxidotetrahydro-2*H*-thiopyran-4-yl)oxy]-2',3',5',6'-tetramethylbiphenyl-3yl}methoxy)-2,3-dihydro-1-benzofuran-3-yl]acetate in 81% yield as a colorless amorphous powder. ¹H NMR (CDCl₃) δ 1.87 (s, 6H), 2.20 (s, 6H), 2.30–2.60 (m, 5H), 2.70–2.79 (m, 1H), 2.95–3.08 (m, 2H), 3.31–3.43 (m, 2H), 3.72 (s, 3H), 3.75–3.86 (m, 1H), 3.94–4.03 (m, 1H), 4.26 (dd, *J* = 9.1, 6.0 Hz, 1H), 4.75 (t, *J* = 9.1 Hz, 1H), 5.05 (s, 2H), 6.44–6.51 (m, 2H), 6.99–7.06 (m, 2H), 7.12 (s, 1H), 7.35–7.45 (m, 2H). MS *m/z* 579 (M + H)⁺. Step 2: 92 in 64% yield as colorless crystals (heptane–AcOEt). mp 143–145 °C. [*α*]_D +2.8° (c 0.30, CHCl₃). ¹H NMR (CDCl₃) δ 1.87 (s, 6H), 2.20 (s, 6H), 2.29–2.55 (m, 4H), 2.55–2.67 (m, 1H), 2.75–2.85 (m, 1H), 2.95–3.08 (m, 2H), 3.31–3.44 (m, 2H), 3.74–3.87 (m, 1H), 3.94–4.04 (m, 1H), 4.28 (dd, *J* = 9.1, 6.1 Hz, 1H), 4.76 (t, *J* = 9.1 Hz, 1H), 5.05 (s, 2H), 7.00–7.08 (m, 2H), 7.12 (s, 1H), 7.35–7.46 (m, 2H). MS *m/z* 565 (M + H)⁺. HPLC purity (220 nm) 99.6%. Anal. Calcd for C₃₂H₃₆O₇S: C, 68.06; H, 6.43. Found: C, 67.80; H, 6.40.

[(3*S*)-6-({2',3',5',6'-Tetramethyl-4'-[3-(methylsulfonyl)propoxy]biphenyl-3-yl}methoxy)-2,3-dihydro-1-benzofuran-3-yl]acetic Acid (93). Step 1: Methyl [(3*S*)-6-({2',3',5', 6'-tetramethyl-4'-[3-(methylsulfonyl)propoxy]biphenyl-3-yl} methoxy)-2,3-dihydro-1-benzofuran-3-yl]acetate in 82% yield as a colorless oil. ¹H NMR (CDCl₃) δ 1.87 (s, 6H), 2.19 (s, 6H), 2.32–2.43 (m, 2H), 2.50–2.61 (m, 1H), 2.70–2.79 (m, 1H), 3.00 (s, 3H), 3.35–3.43 (m, 2H), 3.71 (s, 3H), 3.74–3.90 (m, 3H), 4.26 (dd, J = 9.1, 6.0 Hz, 1H), 4.75 (t, J = 9.1 Hz, 1H), 5.05 (s, 2H), 6.43–6.51 (m, 2H), 6.99–7.07 (m, 2H), 7.13 (s, 1H), 7.35–7.45 (m, 2H). MS m/z 567 (M + H)⁺. Step 2: **93** in 94% yield as colorless crystals (heptane–AcOEt). mp 160–162 °C. [α]_D +6.3° (c 0.30, CH₃CN). ¹H NMR (CDCl₃) δ 1.87 (s, 6H), 2.19 (s, 6H), 2.32–2.43 (m, 2H), 2.56–2.66 (m, 1H), 2.75–2.85 (m, 1H), 3.00 (s, 3H), 3.35–3.43 (m, 2H), 3.75–3.89 (m, 3H), 4.28 (dd, J = 9.1, 6.0 Hz, 1H), 4.76 (t, J = 9.1 Hz, 1H), 5.05 (s, 2H), 6.44–6.52 (m, 2H), 7.01–7.07 (m, 2H), 7.13 (s, 1H), 7.35–7.45 (m, 2H). MS m/z 553 (M + H)⁺. HPLC purity (220 nm) 99.3%. Anal. Calcd for C₃₁H₃₆O₇S: C, 67.37; H, 6.57. Found: C, 67.39; H, 6.64. [(3*S*)-6-({4'-[(1,1-Dioxidotetrahydro-2*H*-thiopyran-4-yl)oxy]-3'-fluoro-2',6'-dimethylbiphenyl-3-yl}methoxy)-2,3-dihydro-1-benzofuran-3-yl]acetic Acid (94). Step 1: Methyl [(3*S*)-6-({4'-[(1,1-dioxidotetrahydro-2*H*-thiopyran-4-yl)oxy]-3'-fluoro-2',6'-dimethylbiphenyl-3-yl}methoxy)-2,3-dihydro-1-benzofuran-3-yl]acetate as a crude product (a colorless oil). MS *m*/*z* 569 (M + H)⁺. Step 2: 94 in 15% yield (from 111c) as colorless crystals (hexane-diisopropyl ether). mp 112–113 °C. ¹H NMR (CDCl₃) δ 1.89–1.97 (m, 6H), 2.29–2.45 (m, 2H), 2.46–2.56 (m, 2H), 2.61 (dd, *J* = 16.8, 9.0 Hz, 1H), 2.81 (dd, *J* = 16.8, 5.7 Hz, 1H), 2.90–3.01 (m, 2H), 3.46–3.59 (m, 2H), 3.75–3.86 (m, 1H), 4.29 (dd, *J* = 9.2, 6.0 Hz, 1H), 4.56–4.64 (m, 1H), 4.76 (t, *J* = 9.2 Hz, 1H), 5.06 (s, 2H), 6.44–6.51 (m, 2H), 6.74 (d, *J* = 8.3 Hz, 1H), 7.02–7.08 (m, 2H), 7.14 (s, 1H), 7.37–7.48 (m, 2H). MS *m*/*z* 535 (M + H)⁺. HPLC purity (220 nm) 99.4%.

[6-({3'-Fluoro-2',6'-dimethyl-4'-[3-(methylsulfonyl)propoxy]biphenyl-3-yl}methoxy)-2, 3-dihydro-1-benzofuran-3-yl]acetic Acid (95). Step 1: Methyl [(3S)-6-({3'-fluoro-2',6'dimethyl-4'-[3-(methylsulfonyl)propoxy]biphenyl-3-yl}methoxy)-2,3-dihydro-1-benzofuran-3-yl]acetate in 77% yield as colorless crystals (heptane–AcOEt). mp 101–103 °C. ¹H NMR (CDCl₃) δ 1.90–1.93 (m, 3H), 1.96 (s, 3H), 2.33–2.44 (m, 2H), 2.55 (dd, J = 16.5, 5.7Hz, 1H), 2.75 (dd, J = 16.5, 9.0 Hz, 1H), 2.98 (s, 3H), 3.28–3.35 (m, 2H), 3.72 (s, 3H), 3.74-3.86 (m, 1H), 4.17-4.29 (m, 3H), 4.75 (t, J = 9.0 Hz, 1H), 5.06 (s, 2H), 6.44-6.51 (m, 2H), 6.70 (d, J = 8.3 Hz, 1H), 6.99–7.07 (m, 2H), 7.13 (s, 1H), 7.36–7.46 (m, 2H). MS m/z557 $(M + H)^+$. Anal. Calcd for C₃₀H₃₃FO₇S: C, 64.73; H, 5.98. Found: C, 64.75; H, 5.90. Step 2: 95 in 90% yield as colorless crystals (heptane–AcOEt). mp 115–117 °C. $[\alpha]_D$ +5.9° (c 0.30, CH₃CN). ¹H NMR (CDCl₃) δ 1.89–1.98 (m, 6H), 2.32–2.44 (m, 2H), 2.60 (dd, J = 16.8, 9.0 Hz, 1H), 2.80 (dd, J = 16.8, 5.4 Hz, 1H), 2.98 (s, 3H), 3.27–3.35 (m, 2H), 3.73-3.86 (m, 1H), 4.20 (t, J = 5.7 Hz, 2H), 4.28 (dd, J = 9.2, 6.0 Hz, 1H), 4.75 (t, J = 9.2 Hz, 1H), 5.06 (s, 2H), 6.44–6.51 (m, 2H), 6.70 (d, J = 8.1 Hz, 1H), 7.02–7.08 (m, 2H), 7.13 (s, 1H), 7.37–7.46 (m, 2H). MS m/z 543 (M + H)⁺. HPLC purity (220 nm) 99.9%. Anal. C₂₉H₃₁FO₇S: C, 64.19; H, 5.76. Found: C, 64.40; H, 5.92.

[(3*S*)-6-({3'-Chloro-2',6'-dimethyl-4'-[3-(methylsulfonyl)propoxy]biphenyl-3-yl}methoxy)-2,3-dihydro-1-benzofuran-3-yl]acetic Acid (96). Step 1: A mixture of 86b (0.616 g, 1.36 mmol), 99b (0.517 g, 1.77 mmol), and K₃PO₄ (0.433 g, 2.04 mmol) in DMF (2 mL) was stirred under nitrogen atmosphere at 90 °C for 2.5 h. The mixture was diluted with water and extracted with AcOEt. The organic layer was washed with brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 30:70-80:20) to give methyl [(3*S*)-6-({3'-chloro-2',6'-dimethyl-4'-[3-(methylsulfonyl)propoxy]biphenyl-3-yl}methoxy)-2,3-dihydro-1-benzofuran-3yl]acetate (0.681 g, 88%) as a colorless viscous oil. ¹H NMR (CDCl₃) δ 1.97 (s, 3H), 2.05 (s, 3H), 2.35–2.46 (m, 2H), 2.55 (dd, *J* = 16.5, 9.1 Hz, 1H), 2.75 (dd, *J* = 16.5, 5.7 Hz, 1H), 2.99 (s, 3H), 3.31–3.41 (m, 2H), 3.71 (s, 3H), 3.75–3.86 (m, 1H), 4.20 (t, *J* = 5.9 Hz, 2H), 4.26 (dd, J = 9.2, 6.2 Hz, 1H), 4.75 (t, J = 9.2 Hz, 1H), 5.06 (s, 2H), 6.43–6.51 (m, 2H), 6.69 (s, 1H), 6.99–7.07 (m, 2H), 7.13 (s, 1H), 7.37–7.47 (m, 2H). MS *m/z* 573 (M + H)⁺. Step 2: Compound **96** was prepared by a method similar to that described for **75**-step 2 in 63% yield as colorless crystals (Et₂O–AcOEt). mp 127–128 °C. [α]_D +5.6° (c 0.30, CH₃CN). ¹H NMR (CDCl₃) δ 1.97 (s, 3H), 2.05 (s, 3H), 2.35–2.47 (m, 2H), 2.62 (dd, J = 16.8, 9.2 Hz, 1H), 2.81 (dd, J = 16.8, 5.5 Hz, 1H), 2.99 (s, 3H), 3.32–3.40 (m, 2H), 3.75–3.87 (m, 1H), 4.20 (t, J = 5.7 Hz, 2H), 4.29 (dd, J = 9.1, 6.0 Hz, 1H), 4.76 (t, J = 9.1 Hz, 1H), 5.06 (s, 2H), 6.44–6.52 (m, 2H), 6.69 (s, 1H), 7.02–7.08 (m, 2H), 7.13 (s, 1H), 7.37–7.47 (m, 2H). MS *m/z* 559 (M + H)⁺. HPLC purity (220 nm) 99.63%. Anal. Calcd for C₂₉H₃₁ClO₇S: C, 62.30; H, 5.59. Found: C, 62.03; H, 5.58.

[(3*S*)-6-({3',5'-Dichloro-2',6'-dimethyl-4'-[3-(methylsulfonyl)propoxy|biphenyl-3-yl} methoxy)-2,3-dihydro-1-benzofuran-3-yl]acetic Acid (97). The title compound was prepared from 7g and 74n by that described for 75. Step 1: Methyl [(3*S*)-6-({3',5'-dichloro-2',6'-dimethyl-4'-[3-(methylsulfonyl)propoxy]biphenyl-3-yl}methoxy)-2,3-dihydro-1-benzofuran-3-yl]acetate in 89% yield as a yellow oil. ¹H NMR (CDCl₃) δ 2.02 (s, 6H), 2.35–2.47 (m, 2H), 2.50–2.61 (m, 1H), 2.70–2.79 (m, 1H), 3.00 (s, 3H), 3.43–3.52 (m, 2H), 3.72 (s, 3H), 3.75–3.86 (m, 1H), 4.16 (t, *J* = 5.7 Hz, 2H), 4.26 (dd, *J* = 9.1, 6.0 Hz, 1H), 4.75 (t, *J* = 9.1 Hz, 1H), 5.06 (s, 2H), 6.43–6.50 (m, 2H), 6.99–7.05 (m, 2H), 7.11 (s, 1H), 7.39–7.49 (m, 2H). MS *m/z* 607 (M + H)⁺. Step 2: 97 in 86% yield as colorless crystals (heptane–AcOEt). mp 115–116 °C. [α]_D +4.7° (c 0.30, CH₃CN). ¹H NMR (CDCl₃) δ 2.02 (s, 6H), 2.36–2.47 (m, 2H), 2.56–2.67 (m, 1H), 2.76–2.85 (m, 1H), 3.00 (s, 3H), 3.43–3.52 (m, 2H), 3.75–3.87 (m, 1H), 4.16 (t, *J* = 5.7 Hz, 2H), 4.29 (dd, *J* = 9.1, 6.0 Hz, 1H), 4.76 (t, *J* = 9.1 Hz, 1H), 5.06 (s, 2H), 6.44–6.51 (m, 2H), 7.00–7.08 (m, 2H), 7.11 (s, 1H), 7.39–7.49 (m, 2H). MS *m/z* 593 (M + H)⁺. HPLC purity (220 nm) 99.8%. Anal. Calcd for C₂₉H₃₀Cl₂O₇S: C, 58.69; H, 5.09. Found: C, 58.69; H, 4.99.

(3-Methyloxetan-3-yl)methyl 4-Methylbenzenesulfonate (99a). To a suspension of *p*-TsCl (14.3 g, 75.0 mmol) in pyridine (60 mL) was added slowly 3-methyl-3-oxetanemethanol (98a) (5.11 g, 50.0 mmol) at 0 °C, and the mixture was stirred under nitrogen atmosphere at 0 °C for 4 h. The mixture was added to ice water, and stirred for 1 h. The precipitate was collected by filtration, washed with cold water, and dried to give 99a (8.97 g, 70%) as colorless crystals. mp 60–61 °C. ¹H NMR (CDCl₃) δ 1.31 (s, 3H), 2.47 (s, 3H), 4.11 (s, 2H), 4.32–4.39 (m, 4H), 7.37 (d, J = 8.4 Hz, 2H), 7.81 (d, J = 8.4 Hz, 2H). MS *m/z* 257 (M + H)⁺. HPLC purity (220 nm) 98.6%. Anal. Calcd for C₁₂H₁₆O₄S: C, 56.23; H, 6.29. Found: C, 56.21; H, 6.22.

3-(Methylsulfonyl)propyl 4-Methylbenzenesulfonate (99b). Step 1: To a solution of 3-methylthio-1-propanol (**98b**) (5.30 g, 50.0 mmol), Et₃N (10.5 mL, 75.0 mmol), and N,N,N',N'-tetramethyl-1,6-hexanediamine (0.861 g, 5.00 mmol) in toluene (50 mL) was added dropwise *p*-TsCl (14.3 g, 75.0 mmol) in toluene (50 mL) at 0 °C, and the mixture was stirred

under nitrogen atmosphere at 0 °C for 3 h. The mixture was quenched with water and extracted with AcOEt. The extract was washed with brine, dried over anhydrous Na₂SO₄, The residue was purified by silica gel column chromatography and concentrated. (AcOEt:hexane = 10:90–40:60) to give 3-(methylthio)propyl 4-methylbenzenesulfonate (12.2 g, 94%) as a colorless oil. ¹H NMR (CDCl₃) δ 1.87–1.98 (m, 2H), 2.04 (s, 3H), 2.45 (s, 3H), 2.51 (t, J = 7.1 Hz, 2H), 4.14 (t, J = 6.1 Hz, 2H), 7.35 (d, J = 8.2 Hz, 2H), 7.80 (d, J = 8.2 Hz, 2H). MS m/z 261 (M + H)⁺. Step 2: To a solution of the obtained sulfonate (12.2 g, 46.9 mmol) in MeOH (250 mL) was added dropwise a solution of Oxone[®] (57.7 g, 93.8 mmol) in water (250 mL) at 0 °C, and the mixture was stirred at 0 °C to room temperature for 20 h. After evaporation of the solvent, the residue was diluted with water, and extracted with AcOEt. The extract was washed with brine, dried over anhydrous Na₂SO₄, and concentrated. The resulting crystals were washed with heptane-AcOEt to give 99b (13.1 g, 96%) as colorless crystals. mp 88–89 °C. ¹H NMR (CDCl₃) δ 2.17–2.28 (m, 2H), 2.46 (s, 3H), 2.92 (s, 3H), 3.07-3.15 (m, 2H), 4.18 (t, J = 5.9 Hz, 2H), 7.37 (d, J = 8.3 Hz, 2H), 7.79 (d, J = 8.3Hz, 2H). MS m/z 293 (M + H)⁺. Anal. Calcd for C₁₁H₁₆O₅S₂: C, 45.19; H, 5.52. Found: C, 44.96; H. 5.53.

3'-(Hydroxymethyl)-2,6-dimethylbiphenyl-4-ol (100). To a solution of 4'-hydroxy-2',6'dimethylbiphenyl-3-carbaldehyde (**44**) (6.95 g, 30.7 mmol) in MeOH (30 mL) and THF (60 mL) was added gradually NaBH₄ (1.29 g, 30.7 mmol) at 0 °C, and the mixture was stirred under nitrogen atmosphere at 0 °C to room temperature for 20 h. The mixture was concentrated, quenched with water and 1 M HCl aqueous solution, and extracted with AcOEt. The organic layer was washed with brine, dried over anhydrous MgSO₄, and concentrated to give crystals. Recrystallization from heptane–AcOEt gave **100** (6.56 g, 93%) as colorless crystals. mp 175 °C. ¹H NMR (CDCl₃) δ 1.67 (t, *J* = 5.8 Hz, 1H), 1.98 (s, 6H), 4.65 (s, 1H), 4.74 (d, *J* = 5.8 Hz, 2H), 6.59 (s, 2H), 7.06 (dt, *J* = 7.3, 1.5 Hz, 1H), 7.12 (s, 1H), 7.33 (dt, *J* = 7.5, 1.5 Hz, 1H), 7.41 (t, *J* = 7.5 Hz, 1H). MS *m/z* 211 (M – 18 + H)⁺. Anal. Calcd for C₁₅H₁₆O₂: C, 78.92; H, 7.06. Found: C, 78.76; H, 7.04.

[4'-(2-Ethoxyethoxy)-2',6'-dimethylbiphenyl-3-yl]methanol (74a). A mixture of 100 (4.57 g, 20.0 mmol), 2-chloroethyl ethyl ether (3.29 mL, 30.0 mmol), K₂CO₃ (3.32 g, 24.0 mmol), and KI (0.332 g, 2.00 mmol) in DMF (30 mL) was stirred under nitrogen atmosphere at 80 °C for 70 h. The mixture was diluted with water and extracted with AcOEt. The organic layer was washed sequentially with 1 M NaOH aqueous solution and brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by basic silica gel column chromatography (AcOEt:hexane = 20:80–60:40), and crystallized from heptane–AcOEt to give 74a (4.43 g, 74%) as colorless crystals. mp 62–63 °C. ¹H NMR (CDCl₃) δ 1.25 (t, *J* = 7.1 Hz, 3H), 1.66 (t, *J* = 5.9 Hz, 1H), 2.00 (s, 6H), 3.62 (q, *J* = 7.1 Hz, 2H), 3.80 (t, *J* = 5.1 Hz, 2H), 4.14 (t, *J* = 5.1 Hz, 2H), 4.73 (d, *J* = 5.9 Hz, 2H), 6.69 (s, 2H), 7.06 (d, *J* = 7.3 Hz, 1H),

7.12 (s, 1H), 7.33 (d, J = 7.3 Hz, 1H), 7.40 (t, J = 7.3 Hz, 1H). MS m/z 301 (M + H)⁺. Anal. Calcd for C₁₉H₂₄O₃: C, 75.97; H, 8.05. Found: C, 75.75; H, 8.10.

{4'-[2-(Ethylthio)ethoxy]-2',6'-dimethylbiphenyl-3-yl}methanol (74e). The title compound was prepared from 100 and 2-chloroethyl ethyl sulfide by a method similar to that described for 74a in 47% yield as a colorless oil. ¹H NMR (CDCl₃) δ 1.31 (t, J = 7.3 Hz, 3H), 1.67 (t, J = 5.8 Hz, 1H), 2.00 (s, 6H), 2.67 (q, J = 7.3 Hz, 2H), 2.92 (t, J = 7.0 Hz, 2H), 4.16 (t, J = 7.0 Hz, 2H), 4.73 (d, J = 5.8 Hz, 2H), 6.66 (s, 2H), 7.06 (dt, J = 7.3, 1.3 Hz, 1H), 7.12 (s, 1H), 7.30–7.36 (m, 1H), 7.41 (t, J = 7.3 Hz, 1H). MS *m/z* 299 (M – 18 + H)⁺.

Compounds **101a**–c were prepared from **44** and appropriate alkylating agents (**99a**, 1-oxa-6-thiaspiro[2.5]octane, or **99b**) by a method similar to that described for **74a**.

2',6'-Dimethyl-4'-[(3-methyloxetan-3-yl)methoxy]biphenyl-3-carbaldehyde (101a). 98% yield as a colorless oil. ¹H NMR (CDCl₃) δ 1.46 (s, 3H), 2.01 (s, 6H), 4.06 (s, 2H), 4.48 (d, *J* = 5.8 Hz, 2H), 4.65 (d, *J* = 5.8 Hz, 2H), 6.73 (s, 2H), 7.42 (dt, *J* = 7.6, 1.4 Hz, 1H), 7.59 (t, *J* = 7.6 Hz, 1H), 7.67 (t, *J* = 1.4 Hz, 1H), 7.87 (dt, *J* = 7.6, 1.4 Hz, 1H), 10.05 (s, 1H). MS *m/z* 333 (M + Na)⁺.

4'-[(4-Hydroxytetrahydro-2*H***-thiopyran-4-yl)methoxy]-2',6'-dimethylbiphenyl-3carbaldehyde (101b).** 89% yield as colorless crystals. ¹H NMR (CDCl₃) δ 1.70 (t, *J* = 5.8 Hz, 1H), 1.76–1.90 (m, 2H), 2.01 (s, 6H), 2.05–2.16 (m, 2H), 2.20 (s, 1H), 2.40–2.53 (m, 2H), 3.03–3.18 (m, 2H), 3.80 (s, 2H), 4.73 (d, *J* = 5.8 Hz, 2H), 6.67 (s, 2H), 7.02–7.09 (m, 1H), 7.12 (s, 1H), 7.31–7.37 (m, 1H), 7.41 (t, *J* = 7.4 Hz, 1H).

2',6'-Dimethyl-4'-[3-(methylsulfonyl)propoxy]biphenyl-3-carbaldehyde (101c). 77% yield as colorless crystals. mp 91–94 °C. ¹H NMR (CDCl₃) δ 1.99 (s, 6H), 2.30–2.42 (m, 2H), 2.97 (s, 3H), 3.24–3.32 (m, 2H), 4.14 (t, J = 5.7 Hz, 2H), 6.67 (s, 2H), 7.41 (dt, J = 7.6, 1.5 Hz, 1H), 7.59 (t, J = 7.6 Hz, 1H), 7.66 (t, J = 1.5 Hz, 1H), 7.87 (dt, J = 7.6, 1.5 Hz, 1H), 10.05 (s, 1H). MS *m/z* 347 (M + H)⁺. Anal. Calcd for C₁₉H₂₂O₄S: C, 65.87; H, 6.40. Found: C, 65.82; H, 6.47.

4'-{*tert*-Butyl(dimethyl)silyl}oxy}-2',6'-dimethylbiphenyl-3-carbaldehyde (101d). To a solution of 44 (9.0 g, 39.8 mmol) and imidazole (2.98 g, 43.8 mmol) in DMF (100 mL) was added TBSCl (6.6 g, 43.8 mmol) at room temperature, and the mixture was stirred at room temperature for 4 h. The mixture was diluted with AcOEt, washed sequentially with water and brine, dried over MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 9:91–20:80) to give 101d (10.5 g, 77%) as a yellow oil. ¹H NMR (CDCl₃) δ 0.25 (s, 6H), 1.02 (s, 9H), 1.97 (s, 6H), 6.62 (s, 2H), 7.44 (dt, J = 7.5, 1.5 Hz, 1H), 7.59 (t, J = 7.5 Hz, 1H), 7.68 (t, J = 1.5 Hz, 1H), 7.86 (dt, J = 7.5, 1.5 Hz, 1H), 10.06 (s, 1H). MS m/z 341 (M + H)⁺.

Compounds 74b, d, f, and g were prepared from 101a-d by a method similar to that described for 100.

{2',6'-Dimethyl-4'-[(3-methyloxetan-3-yl)methoxy]biphenyl-3-yl}methanol (74b). 92% yield as colorless crystals. mp 82 °C. ¹H NMR (CDCl₃) δ 1.45 (s, 3H), 1.68 (t, J = 5.9 Hz, 1H), 2.01 (s, 6H), 4.05 (s, 2H), 4.47 (d, J = 5.9 Hz, 2H), 4.65 (d, J = 5.9 Hz, 2H), 4.74 (d, J = 5.9 Hz, 2H), 6.71 (s, 2H), 7.07 (d, J = 7.5 Hz, 1H), 7.13 (s, 1H), 7.32–7.37 (m, 1H), 7.41 (t, J = 7.5 Hz, 1H). MS *m*/*z* 313 (M + H)⁺. HPLC purity (220 nm) 98.0%. Anal. Calcd for C₂₀H₂₄O₃: C, 76.89; H, 7.74. Found: C, 76.71; H, 7.87.

4-({[3'-(Hydroxymethyl)-2,6-dimethylbiphenyl-4-yl]oxy}methyl)tetrahydro-2*H***-thiopyran-4-ol (74d). 94% yield as colorless crystals. ¹H NMR (CDCl₃) \delta 1.70 (t,** *J* **= 5.8 Hz, 1H), 1.76–1.90 (m, 2H), 2.01 (s, 6H), 2.05–2.16 (m, 2H), 2.20 (s, 1H), 2.40–2.53 (m, 2H), 3.03–3.18 (m, 2H), 3.80 (s, 2H), 4.73 (d,** *J* **= 5.8 Hz, 2H), 6.67 (s, 2H), 7.02–7.09 (m, 1H), 7.12 (s, 1H), 7.31–7.37 (m, 1H), 7.41 (t,** *J* **= 7.4 Hz, 1H).**

{2',6'-Dimethyl-4'-[3-(methylsulfonyl)propoxy]biphenyl-3-yl}methanol (74f). 97% yield as colorless crystals. mp 96–98 °C. ¹H NMR (CDCl₃) δ 1.68 (t, *J* = 5.9 Hz, 1H), 2.00 (s, 6H), 2.30–2.40 (m, 2H), 2.97 (s, 3H), 3.24–3.31 (m, 2H), 4.13 (t, *J* = 5.7 Hz, 2H), 4.73 (d, *J* = 5.9 Hz, 2H), 6.64 (s, 2H), 7.03–7.08 (m, 1H), 7.12 (s, 1H), 7.31–7.37 (m, 1H), 7.41 (t, *J* = 7.5 Hz, 1H). MS *m*/z 331 (M – 18 + H)⁺. Anal. Calcd for C₁₉H₂₄O₄S: C, 65.49; H, 6.94. Found: C, 65.25; H, 7.19.

(4'-{*tert*-Butyl(dimethyl)silyl}oxy)-2',6'-dimethylbiphenyl-3-yl)methnol (74g). 94% yield as colorless crystals. ¹H NMR (CDCl₃) δ 0.23 (s, 6H), 1.00 (s, 9H), 1.96 (s, 6H), 4.73 (s, 2H), 6.58 (s, 2H), 7.07 (d, J = 7.5 Hz, 1H), 7.13 (s, 1H), 7.32 (t, J = 7.5 Hz, 1H), 7.40 (t, J = 7.5 Hz, 1H).

[2,6-Dimethyl-4-(tetrahydro-2*H*-thiopyran-4-yloxy)phenyl|boronic Acid (102). Step 1: 4-(4-Bromo-3,5-dimethylphenoxy)tetrahydro-2H-thiopyran was prepared from 43 and tetrahydro-4H-thiopyran-4-ol by a method similar to that described for 88-step 1 in 86% yield as a white solid. ¹H NMR (CDCl₃) δ 1.93–2.07 (m, 2H), 2.10–2.23 (m, 2H), 2.37 (s, 6H), 2.49-2.62 (m, 2H), 2.85-2.98 (m, 2H), 4.25-4.36 (m, 1H), 6.65 (s, 2H). Step 2: To a solution of the obtained solid (3.01 g, 10.0 mmol) in THF (50 mL) was added dropwise a solution of 1.6 M n-BuLi in hexane (6.57 mL, 10.5 mmol) under argon atmosphere at -78 °C. The mixture was stirred at -78 °C for 1.5 h and then B(i-PrO)₃ (6.92 mL, 30.0 mmol) was added at the same temperature. The mixture was gradually warmed to room temperature and stirred for 16 h. After the mixture was cooled to 0 °C, 2 M HCl aqueous solution (50 mL) was added. The resulting mixture was stirred at 0 °C for 2.5 h. The phases were separated, and the aqueous phase was extracted with AcOEt (pH of the aqueous phase was adjusted to neutral with saturated NaHCO₃ aqueous solution). The combined organic phase was dried over anhydrous MgSO₄, and concentrated to give a white solid. The resulting solid was washed with cold hexane and dried to afford 102 (1.89 g, 71%) as a white solid. ¹H NMR (CDCl₃) δ 1.90–2.06 (m, 2H), 2.09–2.23 (m, 2H), 2.35 (s, 6H), 2.48–2.62 (m, 2H), 2.83–2.98 (m, 2H), 4.28–4.40 (m, 1H), 6.51 (s, 2H), 6.59 (s, 2H).

{4'-[(1,1-Dioxidotetrahydro-2*H*-thiopyran-4-yl)oxy]-2',6'-dimethylbiphenyl-3-yl}methanol (74c). Step 1: A mixture of 102 (1.41 g, 5.30 mmol), methyl 3-bromobenzoate (1.14 g, 5.30 mmol), and Pd(PPh₃)₄ (0.306 g, 0.265 mmol) in 2 M Cs₂CO₃ (6.35 mL) and DME (20 mL) was stirred under argon atmosphere at 95 °C for 24 h. The mixture was diluted with water, and extracted with AcOEt. The combined organic layer was washed with brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 0:100-25:75) to give crystals. Recrystallization from hexane-AcOEt gave methyl 2',6'-dimethyl-4'-(tetrahydro-2H-thiopyran-4-yloxy)biphenyl-3carboxylate (1.63 g, 86%) as colorless crystals. mp 69–71 °C. ¹H NMR (CDCl₃) δ 1.92-2.13 (m, 8H), 2.15-2.29 (m, 2H), 2.52-2.66 (m, 2H), 2.89-3.03 (m, 2H), 3.91 (s, 3H), 4.33–4.44 (m, 1H), 6.66 (s, 2H), 7.34 (dt, J = 7.8, 1.5 Hz, 1H), 7.49 (t, J = 7.8 Hz, 1H), 7.84 (t, J = 1.5 Hz, 1H), 8.01 (dt, J = 7.8, 1.5 Hz, 1H). MS m/z 379 (M + Na)⁺. HPLC purity (220) nm) 99.7%. Anal. Calcd for C₂₁H₂₄O₃S: C, 70.75; H, 6.79. Found: C, 70.73; H, 6.80. Step 2: Methyl 4'-[(1,1-dioxidotetrahydro-2H-thiopyran-4-yl)oxy]-2',6'-dimethylbiphenyl-3carboxylate was prepared from the obtained crystals by a method similar to that described for **83**-step 2 in 85% yield as colorless crystals. mp 180 °C. ¹H NMR (CDCl₃) δ 1.99 (s, 6H), 2.30-2.45 (m, 2H), 2.45-2.59 (m, 2H), 2.88-3.02 (m, 2H), 3.37-3.53 (m, 2H), 3.92 (s, 3H), 4.63–4.72 (m, 1H), 6.69 (s, 2H), 7.33 (dt, J = 7.6, 1.4 Hz, 1H), 7.50 (t, J = 7.6 Hz, 1H), 7.83 (t, J = 1.6 Hz, 1H), 8.02 (dt, J = 7.6, 1.4 Hz, 1H). MS m/z 389 (M + H)⁺. HPLC purity (220) nm) 98.6%. Step 3: To a solution of the obtained crystals (0.128 g, 0.33 mmol) in THF (2 mL) was added gradually LiAlH₄ (80%, 15.7 mg, 0.33 mmol) at 0 °C. The mixture was stirred at 0 °C for 1.5 h, followed by gradually addition of Na₂SO₄·10 H₂O at the same temperature. After stirring at room temperature for 1 h, the mixture was filtered through a pad of Celite. The filtrate was concentrated to afford 74c (0.111 g, 93%) as a colorless solid. ¹H NMR (CDCl₃) δ 1.76 (t, J = 5.6 Hz, 1H), 2.00 (s, 6H), 2.29–2.44 (m, 2H), 2.44–2.58 (m, 2H), 2.87–3.02 (m, 2H), 3.37–3.53 (m, 2H), 4.63–4.70 (m, 1H), 4.74 (d, J = 5.6 Hz, 2H), 6.68 (s, 2H), 7.05 (dt, J = 7.4, 1.5 Hz, 1H), 7.12 (s, 1H), 7.31–7.38 (m, 1H), 7.42 (t, J = 7.4 Hz, 1H). MS m/z 343 (M – 18 + H)⁺. HPLC purity (220 nm) 97.1%.

3,5-Diethylphenol (104). A mixture of 4-ethylphenol (**103**) (25.7 g, 210 mmol) and AlCl₃ (62.5 g, 469 mmol) was stirred under nitrogen atmosphere at 115 °C for 4 h. The reaction mixture was cooled to 60 °C, poured onto crushed ice, and extracted with AcOEt. The extract was washed with brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 0:100–25:75) to give **104** (12.3 g, 78%) as a reddish brown oil. ¹H NMR (CDCl₃) δ 1.21 (t, *J* = 7.7 Hz, 6H), 2.58 (q, *J* = 7.7 Hz, 4H), 4.66 (s, 1H), 6.49–6.52 (m, 2H), 6.60–6.63 (m, 1H). MS *m/z* 151 (M + H)⁺.

4-Bromo-3,5-diethylphenol (105a). To a solution of **104** (3.00 g, 20.0 mmol) in MeOH (30 mL) was added n-Bu₄NBr₃ (9.64 g, 20.0 mmol) at room temperature, and the mixture was stirred for 1 h. After evaporation of the solvent, the residue was diluted with water, and

extracted with AcOEt. The extract was washed with brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 0:100–25:75) to give **105a** (3.28 g, 72%). An analytical sample was obtained as colorless crystals (heptane). ¹H NMR (CDCl₃) δ 1.21 (t, *J* = 7.6 Hz, 6H), 2.73 (q, *J* = 7.6 Hz, 4H), 4.65 (s, 1H), 6.59 (s, 2H). Anal. Calcd for C₁₀H₁₃BrO: C, 52.42; H, 5.72. Found: C, 52.22; H, 5.66.

2-Hydroxy-3,4,6-trimethylbenzaldehyde (107). To a solution of 2,3,5-trimethylphenol (**106**) (13.6 g, 100 mmol) in CH₂Cl₂ (20 mL) was added dropwise TiCl₄ (41.7 g, 220 mmol) under nitrogen atmosphere at 0 °C over 0.5 h and the mixture was stirred at 0 °C for 1 h. To the mixture was added dropwise dichloromethyl methyl ether (11.5 g, 100 mmol), and the mixture was stirred at 0 °C for 6 h. The mixture was quenched with saturated NH₄Cl aqueous solution and extracted with CH₂Cl₂. The organic layer was washed sequentially with diluted HCl aqueous solution, NaHCO₃ aqueous solution and brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 5:95–50:50) to give **107** (6.58 g, 40%) as pale brown crystals. ¹H NMR (CDCl₃) δ 2.13 (s, 3H), 2.27 (s, 3H), 2.53 (s, 3H), 6.53 (s, 1H), 10.23 (s, 1H), 12.29 (s, 1H). MS *m/z* 165 (M + H)⁺.

2,3,5,6-Tetramethylphenol (108). Compound **107** (6.58 g, 40.1 mmol) was hydrogenated on 10% Pd/C (1.0 g, containing 50% water) in MeOH (120 mL) under H₂ atmosphere (balloon pressure) at room temperature for 22 h. The catalyst was removed by filtration, and the filtrate was concentrated to give **108** (5.83 g, 97%). An analytical sample was obtained from MeOH as colorless plates. ¹H NMR (CDCl₃) δ 2.14 (s, 6H), 2.22 (s, 6H), 4.59 (s, 1H), 6.60 (s, 1H). MS *m/z* 151 (M + H)⁺. Anal. Calcd for C₁₀H₁₄O: C, 79.96; H, 9.39. Found: C, 80.02; H, 9.42.

4-Bromo-2,3,5,6-tetramethylphenol (105b). To a suspension of **108** (5.10 g, 34.0 mmol) in AcOH (90 mL) was added dropwise a solution of Br₂ (1.98 mL, 38.6 mmol) in AcOH (30 mL) at room temperature, and the mixture was stirred at room temperature for 5 h. The mixture was concentrated, and the residue was diluted with AcOEt, washed sequentially with Na₂S₂O₃ aqueous solution and brine, dried over anhydrous MgSO₄, and concentrated to give **105b** (6.48 g, 83%). An analytical sample was obtained from petroleum ether as off-white crystals. ¹H NMR (CDCl₃) δ 2.23 (s, 6H), 2.40 (s, 6H), 4.59 (s, 1H).

4-Bromo-2-fluoro-3,5-dimethylphenol (105c). A mixture of **43** (2.00 g, 9.95 mmol) and *N*-fluoropyridinium triflate (6.15 g, 24.9 mmol) in 1,2-dichloroethane (20 mL) was stirred at reflux for 7 h. The mixture was quenched with 1 M Na₂S₂O₃ aqueous solution and extracted with AcOEt. The extract was washed sequentially with water and brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 0:100–30:70) to afford **105c** (0.790 g, 36%) as colorless

crystals. ¹H NMR (CDCl₃) δ 2.29–2.36 (m, 6H), 5.04 (d, *J* = 4.0 Hz, 1H), 6.79 (d, *J* = 9.0 Hz, 1H).

Compound **109a–c** was prepared from **105a–c** and 3-formylphenylboronic acid by a method similar to that described for **74b-**step 1.

2',6'-Diethyl-4'-hydroxybiphenyl-3-carbaldehyde (109a). 68% yield as a yellow oil. ¹H NMR (CDCl₃) δ 1.00 (t, *J* = 7.5 Hz, 6H), 2.25 (q, *J* = 7.5 Hz, 4H), 4.92 (s, 1H), 6.65 (s, 2H), 7.44 (dt, *J* = 7.6, 1.5 Hz, 1H), 7.58 (t, *J* = 7.6 Hz, 1H), 7.68 (t, *J* = 1.5 Hz, 1H), 7.87 (dt, *J* = 7.6, 1.5 Hz, 1H), 10.05 (s, 1H). MS *m/z* 255 (M + H)⁺.

4'-Hydroxy-2',3',5',6'-tetramethylbiphenyl-3-carbaldehyde (109b). 79% yield as colorless crystals. mp 136–137 °C. ¹H NMR (CDCl₃) δ 1.90 (s, 6H), 2.22 (s, 6H), 4.73 (s, 1H), 7.39 (dt, J = 7.6, 1.5 Hz, 1H), 7.58 (t, J = 7.6 Hz, 1H), 7.63 (t, J = 1.5 Hz, 1H), 7.86 (dt, J = 7.6, 1.5 Hz, 1H), 10.05 (s, 1H). MS m/z 255 (M + H)⁺. Anal. Calcd for C₁₇H₁₈O₂: C, 80.28; H, 7.13. Found: C, 80.36; H, 7.20.

3'-Fluoro-4'-hydroxy-2',6'-dimethylbiphenyl-3-carbaldehyde (109c). 49% yield as colorless crystals (heptane–AcOEt). mp 116–117 °C. ¹H NMR (CDCl₃) δ 1.91–1.97 (m, 6H), 5.10 (d, J = 4.7 Hz, 1H), 6.78 (d, J = 8.9 Hz, 1H), 7.40 (dt, J = 7.6, 1.5 Hz, 1H), 7.61 (t, J = 7.6 Hz, 1H), 7.65 (t, J = 1.5 Hz, 1H), 7.88 (dt, J = 7.6, 1.5 Hz, 1H), 10.06 (s, 1H). MS m/z 245 (M + H)⁺. Anal. Calcd for C₁₅H₁₃FO₂: C, 73.76; H, 5.36. Found: C, 73.64; H, 5.29.

3'-Chloro-4'-hydroxy-2',6'-dimethylbiphenyl-3-carbaldehyde (109d). To a solution of **44** (11.3 g, 50.0 mmol) in DMF (50 mL) was added gradually NCS (6.68 g, 50.0 mmol) at 0 °C, and the mixture was stirred at room temperature for 13 h. The mixture was heated to 50 °C, and stirred for 3 h. To the mixture was added NCS (1.34 g, 10.0 mmol), and the mixture was stirred at 50 °C for 3 h. To the mixture was added NCS (0.668 g, 5.00 mmol), and the resulting mixture was stirred at 50 °C for 1 h. The mixture was poured into water, and extracted with AcOEt. The extract was washed with brine, dried over anhydrous MgSO₄, and concentrated. The residue was purified by silica gel column chromatography (AcOEt:hexane = 5:95–40:60) to give crystals. Recrystallization from heptane–AcOEt gave **109d** (8.47 g, 65%) as colorless crystals. mp 85–86 °C. ¹H NMR (CDCl₃) δ 1.95 (s, 3H), 2.05 (s, 3H), 5.61 (s, 1H), 6.84 (s, 1H), 7.36–7.42 (m, 1H), 7.57–7.66 (m, 2H), 7.85–7.91 (m, 1H), 10.06 (s, 1H). MS *m/z* 261 (M + H)⁺. Anal. Calcd for C₁₅H₁₃ClO₂: C, 69.10; H, 5.03. Found: C, 69.16; H, 4.97.

3',5'-Dichloro-4'-hydroxy-2',6'-dimethylbiphenyl-3-carbaldehyde (109e). To a solution of 44 (11.3 g, 50.0 mmol) in DMF (50 mL) was added gradually NCS (13.4 g, 100 mmol) at 0 °C, and the mixture was stirred at room temperature for 14 h. The mixture was heated to 50 °C, and the mixture was stirred for 2 h. The mixture was poured into water, and extracted with AcOEt. The extract was washed with brine, dried over anhydrous MgSO₄, and concentrated. The resulting crystals were triturated with heptane–AcOEt to give 109e

(8.88 g, 60%) as colorless crystals. mp 116–117 °C. ¹H NMR (CDCl₃) δ 2.03 (s, 6H), 6.00 (s, 1H), 7.35–7.40 (m, 1H), 7.60–7.66 (m, 2H), 7.88–7.94 (m, 1H), 10.06 (s, 1H). MS *m/z* 294 (M + H)⁺. Anal. Calcd for C₁₅H₁₂Cl₂O₂: C, 61.04; H, 4.10. Found: C, 60.91; H, 3.98.

Compounds **110b–c** were prepared from **109b–c** by a method similar to that described for **100**.

3'-(Hydroxymethyl)-2,3,5,6-tetramethylbiphenyl-4-ol (110b). 93% yield as colorless crystals (heptane–AcOEt). mp 152–153 °C. ¹H NMR (CDCl₃) δ 1.65 (t, *J* = 5.9 Hz, 1H), 1.91 (s, 6H), 2.21 (s, 6H), 4.68 (s, 1H), 4.73 (d, *J* = 5.9 Hz, 2H), 7.01–7.06 (m, 1H), 7.08–7.10 (m, 1H), 7.31–7.36 (m, 1H), 7.40 (t, *J* = 7.4 Hz, 1H). MS *m/z* 239 (M – 18 + H)⁺. Anal. Calcd for C₁₇H₂₀O₂: C, 79.65; H, 7.86. Found: C, 79.32; H, 7.97.

3-Fluoro-3'-(hydroxymethyl)-2,6-dimethylbiphenyl-4-ol (110c). 65% yield as colorless crystals. mp 123–124 °C. ¹H NMR (CDCl₃) δ 1.68 (t, J = 6.0 Hz, 1H), 1.90–1.97 (m, 6H), 4.74 (d, J = 6.0 Hz, 2H), 5.04 (d, J = 4.7 Hz, 1H), 6.75 (d, J = 8.9 Hz, 1H), 7.00–7.07 (m, 1H), 7.11 (s, 1H), 7.32–7.46 (m, 2H). MS *m/z* 229 (M – 18 + H)⁺.

Compounds **74j–1** were prepared from **110b–c** and appropriate tosylates (1,1-dioxidotetrahydro-2*H*-thiopyran-4-yl 4-methylbenzenesulfonate or **99b**) by a method similar to that described for **74a**.

{4'-[(1,1-Dioxidotetrahydro-2*H*-thiopyran-4-yl)oxy]-2',3',5',6'-tetramethylbiphenyl-3yl}methanol (74j). 88% yield as colorless crystals (heptane–AcOEt). mp 203–205 °C. ¹H NMR (CDCl₃) δ 1.67 (t, *J* = 5.9 Hz, 1H), 1.88 (s, 6H), 2.21 (s, 6H), 2.29–2.55 (m, 4H), 2.96–3.08 (m, 2H), 3.31–3.44 (m, 2H), 3.95–4.04 (m, 1H), 4.74 (d, *J* = 5.9 Hz, 2H), 7.02 (d, *J* = 7.4 Hz, 1H), 7.08 (s, 1H), 7.32–7.37 (m, 1H), 7.41 (t, *J* = 7.4 Hz, 1H). MS *m/z* 371 (M – 18 + H)⁺. Anal. Calcd for C₂₂H₂₈O₄S: C, 68.01; H, 7.26. Found: C, 67.93; H, 7.32.

{2',3',5',6'-Tetramethyl-4'-[3-(methylsulfonyl)propoxy]biphenyl-3-yl}methanol (74k). 85% yield as colorless crystals (heptane–AcOEt). mp 132–134 °C. ¹H NMR (CDCl₃) δ 1.66 (t, *J* = 5.9 Hz, 1H), 1.88 (s, 6H), 2.20 (s, 6H), 2.32–2.43 (m, 2H), 3.00 (s, 3H), 3.35–3.43 (m, 2H), 3.86 (t, *J* = 5.8 Hz, 2H), 4.73 (d, *J* = 5.9 Hz, 2H), 7.03 (dt, *J* = 7.3, 1.3 Hz, 1H), 7.09 (s, 1H), 7.31–7.36 (m, 1H), 7.41 (t, *J* = 7.3 Hz, 1H). MS *m*/*z* 359 (M – 18 + H)⁺. Anal. Calcd for C₂₁H₂₈O₄S: C, 66.99; H, 7.50. Found: C, 66.67; H, 7.32.

{4'-[(1,1-Dioxidotetrahydro-2*H*-thiopyran-4-yl)oxy]-3'-fluoro-2',6'-dimethylbiphenyl-3-yl}methanol (741). A crude product (quantitative) as a colorless oil. MS m/z 361 (M – $18 + H)^+$.

4'-{[*tert*-Butyl(dimethyl)silyl]oxy}-3'-chloro-2',6'-dimethylbiphenyl-3-carbaldehyde (111a). The title compound was prepared from 109d by a method similar to that described for 101d in 88% yield as a colorless oil. ¹H NMR (CDCl₃) δ 0.27 (s, 6H), 1.06 (s, 9H), 1.92 (s, 3H), 2.04 (s, 3H), 6.68 (s, 1H), 7.37–7.42 (m, 1H), 7.56–7.66 (m, 2H), 7.85–7.90 (m, 1H), 10.05 (s, 1H). MS *m*/*z* 375 (M + H)⁺. Compounds **111b**–**d** were prepared from tosylate **99b** and phenols **109a**, **109c**, or **109e** by a method similar to that described for **74a**.

2',6'-Diethyl-4'-[3-(methylsulfonyl)propoxy]biphenyl-3-carbaldehyde (111b). 80% yield as a pale yellow oil. ¹H NMR (CDCl₃) δ 1.00 (t, *J* = 7.5 Hz, 6H), 2.27 (q, *J* = 7.5 Hz, 4H), 2.32–2.43 (m, 2H), 2.98 (s, 3H), 3.24–3.33 (m, 2H), 4.17 (t, *J* = 5.9 Hz, 2H), 6.69 (s, 2H), 7.40–7.46 (m, 1H), 7.58 (t, *J* = 7.6 Hz, 1H), 7.65–7.70 (m, 1H), 7.84–7.90 (m, 1H), 10.05 (s, 1H). MS *m/z* 375 (M + H)⁺.

3'-Fluoro-2',6'-dimethyl-4'-[3-(methylsulfonyl)propoxy]biphenyl-3-carbaldehyde (111c). 95% yield as colorless crystals (heptane–AcOEt). mp 117–118 °C. ¹H NMR (CDCl₃) δ 1.93 (d, J = 2.8 Hz, 3H), 1.97 (s, 3H), 2.34–2.45 (m, 2H), 2.99 (s, 3H), 3.28–3.36 (m, 2H), 4.22 (t, J = 5.7 Hz, 2H), 6.73 (d, J = 8.3 Hz, 1H), 7.39 (dt, J = 7.6, 1.4 Hz, 1H), 7.58–7.66 (m, 2H), 7.89 (dt, J = 7.6, 1.4 Hz, 1H), 10.06 (s, 1H). MS *m/z* 365 (M + H)⁺. Anal. Calcd for C₁₉H₂₁FO₄S: C, 62.62; H, 5.81. Found: C, 62.66; H, 5.81.

3',5'-Dichloro-2',6'-dimethyl-4'-[3-(methylsulfonyl)propoxy]biphenyl-3-carbaldehyde (**111d**). 53% yield as colorless crystals (heptane–AcOEt). mp 135–136 °C. ¹H NMR (CDCl₃) δ 2.03 (s, 6H), 2.37–2.48 (m, 2H), 3.00 (s, 3H), 3.44–3.51 (m, 2H), 4.18 (t, J = 5.7 Hz, 2H), 7.34–7.39 (m, 1H), 7.61–7.68 (m, 2H), 7.89–7.94 (m, 1H), 10.06 (s, 1H). MS *m/z* 415 (M + H)⁺. Anal. Calcd for C₁₉H₂₀Cl₂O₄S: C, 54.94; H, 4.85. Found: C, 54.93; H, 4.89.

Compounds 74h, i, m, n were prepared from 111a–d by a method similar to that described for 100.

(4'-{[*tert*-Butyl(dimethyl)silyl]oxy}-3'-chloro-2',6'-dimethylbiphenyl-3-yl)methanol (74h). 97% yield as a colorless oil. ¹H NMR (CDCl₃) δ 0.26 (s, 6H), 1.06 (s, 9H), 1.69 (br s, 1H), 1.93 (s, 3H), 2.05 (s, 3H), 4.74 (s, 2H), 6.66 (s, 1H), 7.01–7.07 (m, 1H), 7.09–7.13 (m, 1H), 7.32–7.45 (m, 2H). MS *m*/*z* 377 (M + H)⁺.

{2',6'-Diethyl-4'-[3-(methylsulfonyl)propoxy]biphenyl-3-yl}methanol (74i). 84% yield as colorless crystals (heptane–AcOEt). mp 115–116 °C. ¹H NMR (CDCl₃) δ 1.01 (t, *J* = 7.5 Hz, 6H), 1.66 (t, *J* = 5.9 Hz, 1H), 2.24–2.42 (m, 6H), 2.97 (s, 3H), 3.25–3.33 (m, 2H), 4.16 (t, *J* = 5.7 Hz, 2H), 4.73 (d, *J* = 5.9 Hz, 2H), 6.67 (s, 2H), 7.06–7.10 (m, 1H), 7.12–7.16 (m, 1H), 7.32–7.43 (m, 2H). MS *m/z* 359 (M – 18 + H)⁺. Anal. Calcd for C₂₁H₂₈O₄S: C, 66.99; H, 7.50. Found: C, 66.92; H, 7.46.

{**3'-Fluoro-2',6'-dimethyl-4'-[3-(methylsulfonyl)propoxy]biphenyl-3-yl}methanol** (74m). 94% yield as colorless crystals (heptane–AcOEt). mp 62–63 °C. ¹H NMR (CDCl₃) δ 1.70 (t, J = 5.9 Hz, 1H), 1.93 (d, J = 3.0 Hz, 3H), 1.97 (s, 3H), 2.32–2.45 (m, 2H), 2.98 (s, 3H), 3.27–3.37 (m, 2H), 4.20 (t, J = 5.8 Hz, 2H), 4.74 (d, J = 5.9 Hz, 2H), 6.70 (d, J =8.3 Hz, 1H), 6.99–7.08 (m, 1H), 7.10 (s, 1H), 7.32–7.47 (m, 2H). MS *m/z* 349 (M – 18 + H)⁺. Anal. Calcd for C₁₉H₂₃FO₄S: C, 62.27; H, 6.33. Found: C, 62.63; H, 6.65.

{3',5'-Dichloro-2',6'-dimethyl-4'-[3-(methylsulfonyl)propoxy]biphenyl-3-yl}methanol (74n). 98% yield as a colorless oil. ¹H NMR (CDCl₃) δ 1.76 (t, J = 5.7 Hz, 1H), 2.03 (s, 6H), 2.36–2.47 (m, 2H), 3.00 (s, 3H), 3.43–3.51 (m, 2H), 4.16 (t, J = 5.7 Hz, 2H), 4.75 (d, J = 5.7 Hz, 2H), 6.97–7.03 (m, 1H), 7.07–7.08 (m, 1H), 7.36–7.48 (m, 2H). MS m/z 417 (M + H)⁺.

Caspase-3/7 Activity Assay. HepG2 cells were cultured at 37°C, 5% CO₂ in DMEM supplemented with 10% fetal bovine serum, 50 IU/ml penicillin and 50 µg/ml streptomycin. Cells were seeded at 2×10^4 cells/well in a 96-well white plate (Costar), and cultured with test compounds in DMEM supplemented with 0.5% fetal bovine serum, 2 mM L-glutamine, 1 mM sodium pyruvate, 50 IU/ml penicillin and 50 µg/ml streptomycin for 1 day. Caspase-3/7 activity was measured by using Caspase-GloTM 3/7 assay Kit (Promega) according to the manufacture's instruction. Caspase-3/7 activity was calculated (n = 3) to the following. Caspase-3/7 activity (%) = (RLU of compound - RLU of 1% DMSO) / (RLU of 30 µM Staurosporine - RLU of 1% DMSO) × 100.

Pharmacokinetic Analysis in Rat Cassette Dosing. Test compounds were administered as a cassette dosing to fasted rats. After oral administration, blood samples were collected. The blood samples were centrifuged to obtain the plasma fraction. The plasma samples were deproteinized with MeCN containing an internal standard. After centrifugation, the supernatant was diluted and centrifuged again. The compound concentrations in the supernatant were measured by LC/MS/MS.

Homology Modeling and Ligand Docking. A homology model of GPR40 was constructed using the crystal structure of bovine rhodopsin (PDB code 1GZM),⁷⁴ which obtained from the RCSB Protein Data Bank, as a structural template. An alignment of the amino acid sequences between GPR40 and rhodopsin was created using Clustal X (version 2.0.11)⁷⁵ and manually revised. Procedures of homology modeling were performed in MOE (version 2008.10).⁷⁶ The CL2 loop on the extra cellular domain was excluded except Cys170 forming disulfide bond due to the difficulty of estimation. In the previous step, compound **7** was docked into the obtained receptor model using the program GOLD (version 4.1).⁷⁷ Then, the resultant docking modes with receptor models, replacing compound **18** with **85**, were subjected energy minimization with MOE after connecting each residual substituent. In the energy minimization process, the MMFF94s force field was used and the dielectric constant was set to 2*r, where r is the distance between two interacting atoms.

Oral Glucose Tolerance Test (OGTT). The care and use of the animals and the experimental protocols used in this research were approved by the Experimental Animal Care and Use Committee of Takeda Pharmaceutical Company Limited. Female Wistar fatty WF rats and Male GK rats were obtained from Takeda Rabics Limited (Hikari, Japan). They were fed the commercial diet CE-2 (Clea Japan Co.) and tap water ad libitum. Female WF (12 - 17 weeks old) and male GK (41 weeks old) rats were fasted overnight and orally given vehicle (0.5% methylcellulose) or compounds. All animals received an oral glucose load (1 g/kg) one or four hours after drug administration. Blood samples were collected from tail

vein before drug administration (pre), and just before glucose load (time 0), and 10, 30, 60 and 120 minutes after glucose load. Plasma glucose and plasma insulin levels were measured by Autoanalyzer 7080 (Hitachi, Japan) and radioimmunoassay (Millipore, USA), respectively. Statistical differences were analyzed by the Student's t-test or the Aspin-Welch test. In the dose-dependent study, statistical significances versus vehicle control were assessed by the one-tailed Williams test or the Shirley-Williams test.

A. Crystal Data.

Empirical Formula	$C_{29}H_{32}O_7S$.1/2H ₂ O
Formula Weight	533.64
Crystal Color, Habit	colorless, platelet
Crystal Dimensions	0.30 x 0.20 x 0.05 mm
Crystal System	triclinic
Lattice Type	Primitive
No. of Reflections Used for Unit	
Cell Determination (2 θ range)	25654 (7.3-136.5°)
Indexing Images	3 oscillations at 3.0 minutes
Camera Radius	127.40 mm
Lattice Parameters	a = 7.912(2) Å
	b = 9.698(3) Å
	c = 36.602(9) Å
	$\alpha = 91.59(2)^{\circ}$
	$\beta = 92.35(2)^{\circ}$
	$\gamma = 107.59(2)^{\circ}$
	$V = 2672(4) Å^3$
Space Group	P1(#1)
Z value	4
D _{calc}	1.326 g/cm^3
F ₀₀₀	1132.00
μ(CuKα)	14.80 cm ⁻¹
B. Intensity Measurements	
Diffractometer	Rigaku RAXIS-RAPID Imaging Plate
Radiation	$CuK\alpha (\lambda = 1.54186 \text{ Å})$
	graphite monochromated
Temperature	-173.0 °C
Voltage, Current	50 kV, 100 mA
Collimator Size	0.5 mm
Detector Aperture	460.0 mm x 256.0 mm

Data Images	45 exposures at 1.5 minutes per degree
Oscillation Range ($\phi=0.0^\circ, \chi=50.0^\circ$)	$\omega 50.0$ - 230.0° with 20.0° step
Oscillation Range (ϕ =90.0°, χ =50.0°)	$\omega 50.0$ - 230.0° with 20.0° step
Oscillation Range (ϕ =195.0°, χ =50.0°)	$\omega 50.0$ - 230.0° with 20.0° step
Oscillation Range (ϕ =270.0°, χ =50.0°)	$\omega 50.0$ - 230.0° with 20.0° step
Oscillation Range (ϕ =60.0°, χ =10.0°)	$\omega 50.0$ - 230.0° with 20.0° step
Camera Radius	127.40 mm
Pixel Size	0.100 mm
$2\theta_{\rm max}$	136.5°
No. of Reflections Measured	Total: 27623
	Unique: 8873 ($R_{int} = 0.040$)
Corrections	Lorentz-polarization
	Absorption
	(trans. factors: 0.6381-0.9287)

C. Structure Solution and Refinement

Structure Solution	Direct Methods (SIR92)
Refinement	Full-matrix least-squares (SHELXL-97)
Function Minimized	$\Sigma\omega(Fo^2 - Fc^2)^2$
Least Squares Weights	$\omega = [\sigma^2 (Fo^2) + (0.0587P)^2 + 0.0000P]^{-1}$
	where $P = (Fo^2 + 2Fc^2)/3$
No. of Reflections	12146
No. Variables	1348
Reflection/Parameter Ratio	9.01
Residuals: R; Rw	0.063 ; 0.166
Goodness of Fit Indicator	1.01
Max Shift/Error in Final Cycle	0.00
Maximum peak in Final Diff. Map	$0.70 e^{-3}/A^{3}$
Minimum peak in Final Diff. Map	$-0.55 \text{ e}^{-}/\text{Å}^{3}$
Flack Parameter	-0.05(2)

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の破壊によって配列特異的に遺伝子の発現を抑制する、RNA 干渉と呼ばれる現象 を引き起こす。本手法は遺伝子をノックダウンする方法として、生物学および医 薬分野の基礎研究に応用されていると共に、臨床への応用も期待されている。

- FLIPR はモレキュラーデバイス社の蛍光イメージングプレートリーダーのことであり、細胞内のカルシウムイオン (Ca²⁺) 濃度の変動をハイスループットで測定することができる装置である。Ca²⁺蛍光プローブ (Fluo-4 など)を、細胞内 Ca²⁺恒常性を乱すことなく細胞に取り込ませ、リガンド刺激時のカルシウムシグナルの変動を蛍光シグナルとして検出、解析できる (*MEDCHEM NEWS* 2011, 21 (2), 19)。
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ンスは「単位時間あたりに薬物が消失した循環血液の体積」として定義される。

- 44. AUC_{po,0-8h}は、薬物濃度時間曲線下面積のことを表す。薬物を経口投与後 8 時間ま での血中濃度を Y 軸、時間を X 軸にプロットした時の曲線の下側の面積を指す。 体内の薬物暴露の指標となる。
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- 59. カスパーゼ (Caspase) とは、Cysteine-ASPartic-acid-proteASE を略したもので、細胞にアポトーシスを起こさせるシグナル伝達経路を構成する、一群のシステイン プロテアーゼである。システインプロテアーゼは活性部位にシステイン残基をも つタンパク質分解酵素であり、カスパーゼは基質となるタンパク質のアスパラギ ン酸残基の後ろを切断する。発生の過程で、あるいは X 線や抗がん剤など DNA を損傷するストレス刺激や、細胞へのウイルス感染やがん化させる刺激など、さ まざまな刺激に対する生体防御機構の1つとして、自らアポトーシスを起こして 自殺する機構を持っている。カスパーゼファミリーは、複数のカスパーゼが順に 活性化されていくカスパーゼカスケードと呼ばれる一連のシグナル伝達経路を形 成しており、アポトーシス誘導刺激に反応してこのシグナル伝達が行われること で、細胞にアポトーシスが誘導される。Caspase-3/7 はそのカスケードの最終段階 を担う酵素である。
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- V_d (volume of distribution) は、化合物の組織移行の程度を血漿の体積に換算した数 値であるが、血漿タンパクとの結合によって影響を受ける。V_{d(ss)}は定常状態分布 容積を指す。
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